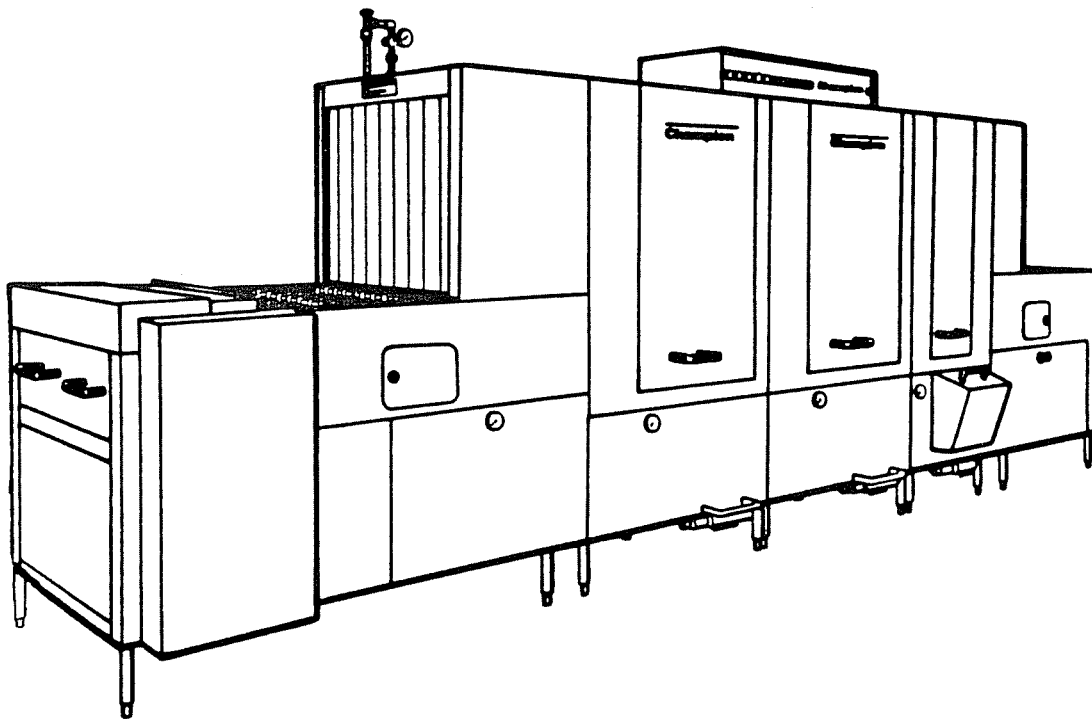


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**Champion**  
The Dishwashing Machine Specialists

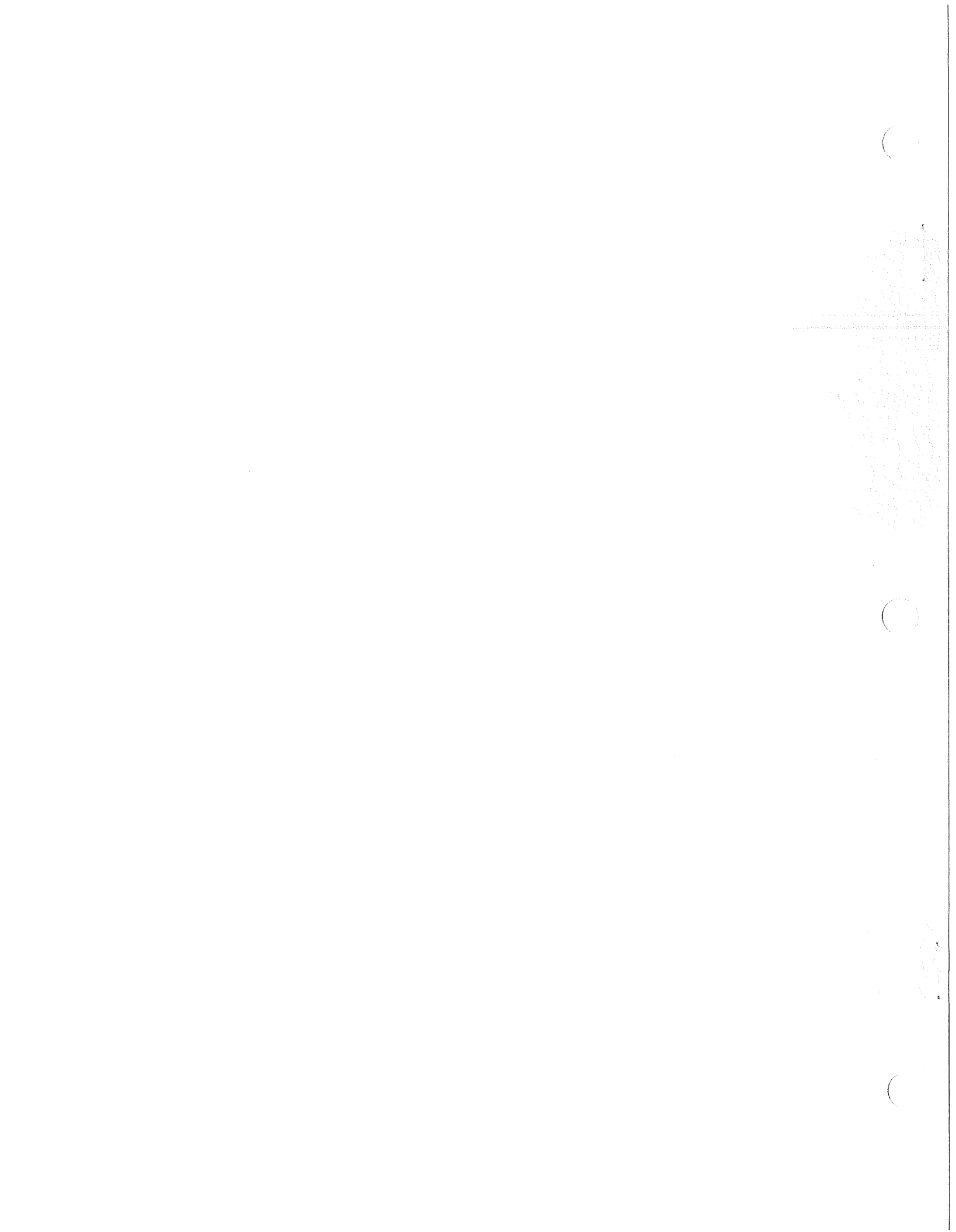
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# ***Equipment Manual***



**UPRIGHT CONVEYOR MODEL UC-C & CW**  
**PART NO. 110396**

**MAY 1993**



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This manual contains installation, operating, and maintenance instructions for the Champion Upright Conveyor Dishwasher. A Parts List with illustrations shows the basic machine with some variation between models.

**Prior to shipment each Champion Dishwashing Machine is completely assembled, inspected and tested at the factory. It is then disassembled, to facilitate shipment, crated and delivered to the installation site.**

**When specified Champion will supervise and/or assist in reassembly and installation of shipped sections, ready for final utility connections.**

**Champion will not assume any responsibility or extra costs for reassembly in any areas where there are jurisdictional problems with local trades or unions.**

Ordering parts: Parts must be ordered through a Champion authorized parts distributor and/or service agency. When ordering, give the model and serial number of the machine, the part number, brief description, and quantity. The serial number will be found on the nameplate located on the side of the control cabinet. We recommend that you fill in the spaces below and keep this information handy for quick reference.

Name of Champion Parts Distributor \_\_\_\_\_

Name of Champion Service Agency \_\_\_\_\_

Machine Model \_\_\_\_\_

Machine Serial Number \_\_\_\_\_

Machine Voltage and Phase \_\_\_\_\_

**Note:** When service is desired, be sure to specify: (1) Voltage, (2) Phase, (3) Model Number, and (4) Serial Number.



# LIMITED WARRANTY

Champion Industries, a Division of Automated Washing Systems, Inc. ("Champion Industries"), P. O. Box 4149, Winston-Salem, North Carolina 27105, warrants all new dishwashing machines of its manufacture bearing the name Champion and installed within the United States to be free from defects in material and workmanship for a period of one (1) year after the date of installation or fifteen (15) months from the date of shipment from the factory, whichever occurs first. Warranty registration card must be returned to Champion within ten (10) days after installation. If warranty registration card is not returned to Champion within this period, warranty will expire after one year from date of shipment from factory.

If a defect in workmanship or materials is found to exist within the warranty period set forth above, Champion Industries will repair the defect. The labor and work to be performed in connection with the warranty shall be done during regular working hours by a Champion Industries approved serviceman. Defective parts become the property of Champion Industries and parts replaced within the warranty period carry a warranty only until the end of the period. Replacement parts not supplied by Champion Industries will relieve Champion of all future liability and responsibility.

#### Not covered by the Warranty:

- A. Lighting of gas pilots or burners
- B. Cleaning of gas lines
- C. Replacement of fuses or resetting of overload breakers
- D. Adjustment of thermostats.
- E. Adjustment of clutches.
- F. Opening or closing of utility supply valves or switching of electrical supply current.
- G. Cleaning of valves, strainers, screens, nozzles, or spray pipes
- H. Performance of regular maintenance and cleaning as outlined in service manual
- I. Damages resulting from water conditions, accidents, alterations, improper use, abuse, tampering, improper installation or failure to follow maintenance and operation procedures

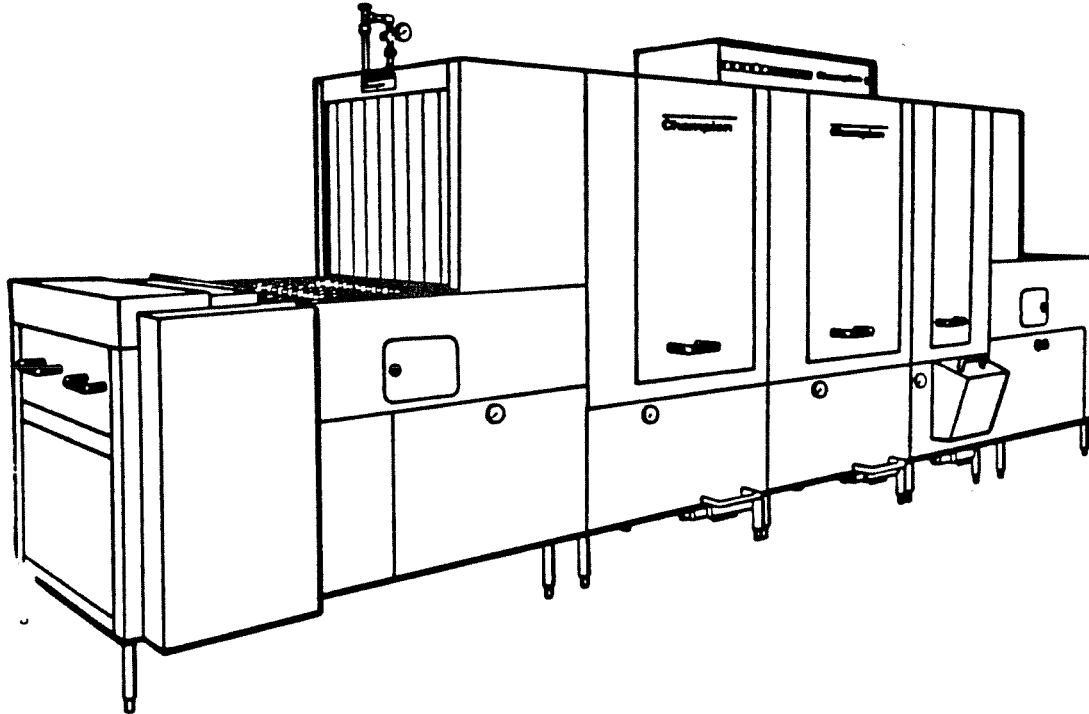
Examples of the aforementioned, but without limitations are: (1) Damage to exterior or interior finish as a result of the above. (2) Use with utility service other than that designated on the rating plate. (3) Improper connection to utility service. (4) Inadequate or excessive water, gas and/or steam pressure. (5) Corrosion from chemicals dispensed in excess of recommended concentrations. (6) Failure of electrical components due to connection of chemical dispensing equipment installed by others. (7) Leaks or damage resulting from such leaks as made by installer, including those at machine table connection or by connection of chemical dispensing equipment installed by others. (8) Failure to comply with local building codes. (9) Damage caused by labor dispute.

**THIS WARRANTY IS THE ONLY WARRANTY APPLICABLE TO CHAMPION DISHWASHING MACHINES AND IS EXPRESSLY IN LIEU OF ALL OTHER EXPRESS OR IMPLIED WARRANTIES, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, AND ANY OTHER OBLIGATION ON THE PART OF CHAMPION INDUSTRIES. THE REMEDY CONTAINED IN THIS WARRANTY IS THE SOLE REMEDY FOR ANY DEFECT FOUND TO EXIST IN A CHAMPION DISHWASHING MACHINE AND ALL OTHER REMEDIES ARE EXCLUDED, INCLUDING ANY LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.**

Champion Industries does not authorize any other person, including persons who deal in Champion dishwashing machines to change this warranty or create any other obligation in connection with Champion Dishwashing Machines

Specifications  
Upright 24" Conveyor  
Dishwashing Machine

**UC-C**

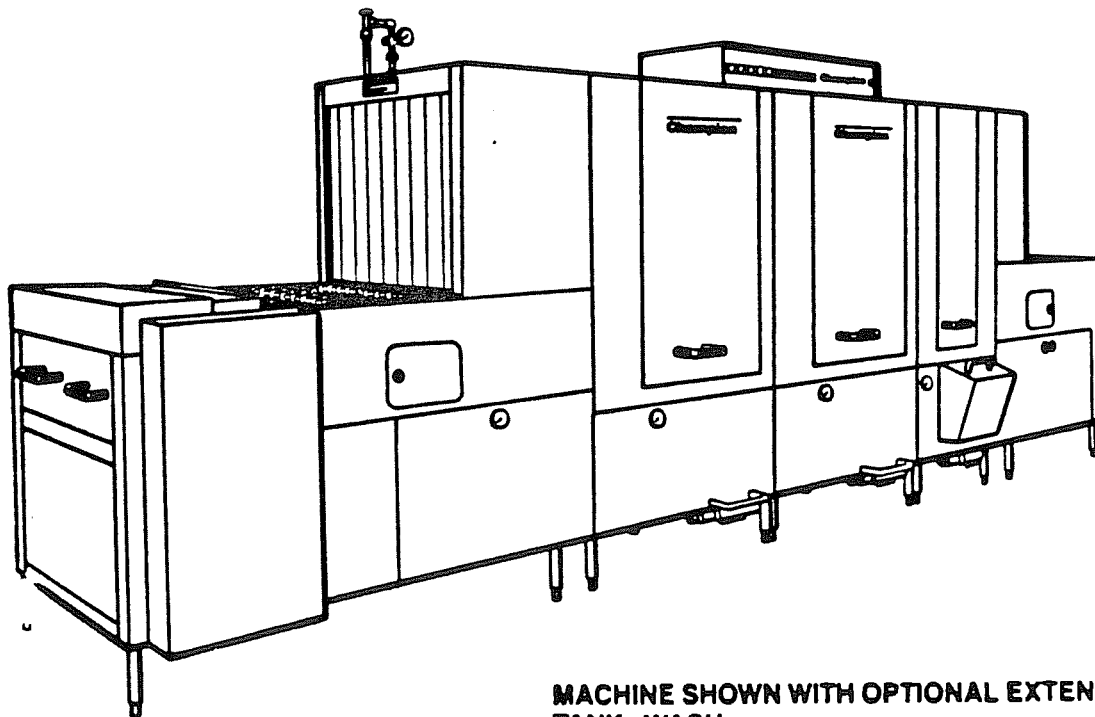


**MACHINE SHOWN WITH OPTIONAL EXTENDED TANKS (PRE-WASH AND WASH).**

Specifications	UC-C6-3T	UC-C8-3T		UC-C6-3T	UC-C8-3T
<b>Capacities</b>			<b>Heating</b>		
Dishes per hour	7,500	13,800	Tank heat — Electric KW	40 KW	40 KW
Conveyor speed (ft./min.)	6.5	9.5	Steam — Lbs. per hour required at 15 PSI flow pressure	200	200
<b>Motor Horsepower</b>			Electric Booster — KW required for 40° rise	45	45
Drive	1/2	1/2	Electric Booster — KW required for 70° rise	63	63
Prewash—2'	3	3	Steam booster — lbs. per hour required for 40° rise	180	180
Prewash—4'	3	3	Steam booster — lbs. per hour required for 70° rise	200	200
Wash	3	3	<b>Venting</b>		
Rinse	3	3	Minimum CFM required — load end	300	300
<b>Water Consumption</b>			Minimum CFM required — unload end	800	800
Consumption per hour — 100%	336	336	<b>Dimensions</b>		
Maximum drain flow (GPM)	25	25	Conveyor Width (inches)	24 1/2	24 1/2
<b>Temperatures</b>			Height to remove doors	104	104
Wash temperature	180	180	Maximum vertical clearance	20	20
Rinse	170	170	Shipping weight	200 Lb./Ft.	200 Lb./Ft.
Water inlet	140	140			
Final rinse	180	180			

**Specifications**  
**Upright 30" Conveyor**  
**Dishwashing Machine**

**UC-CW**



**MACHINE SHOWN WITH OPTIONAL EXTENDED TANK WASH**

**Specifications**

**UC-CV6-3T UC-CV8-3T**

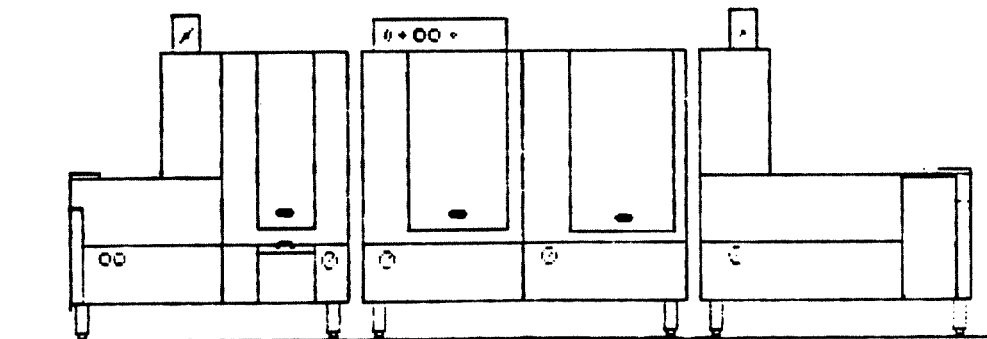
**UC-CV6-3T UC-CV8-3T**

<b>Capacities</b>			<b>Heating</b>		
Dishes per hour	8,500	15,000	Tank heat — Electric KW	50 KW	50 KW
Conveyor speed (ft./min.)	6.5	9.5	Steam — Lbs. per hour required at 15 PSI flow pressure	250	250
<b>Motor Horsepower</b>			Electric Booster — KW required for 40° rise	54	54
Drive	1/2	1/2	Electric Booster — KW required for 70° rise	72	72
Prewash—2'	1	1	Steam booster — lbs. per hour required for 40° rise	225	225
Prewash—4'	3	3	Steam booster — lbs. per hour required for 70° rise	260	260
Wash	3	3	<b>Venting</b>		
Rinse	3	3	Minimum CFM required — load end	400	400
<b>Water Consumption</b>			Minimum CFM required — unload end	900	900
Consumption per hour — 100%	426	426	<b>Dimensions</b>		
Maximum drain flow (GPM)	30	30	Conveyor Width (inches)	29	29
<b>Temperatures</b>			Height to remove doors	109	109
Wash temperature	160	160	Maximum vertical clearance	25	25
Rinse	170	170	Shipping weight	250 Lb Ft	250 Lb Ft
Water inlet	140	140			
Final rinse	180	180			



**UNCRATING AND LOCATING**

1. Remove and discard the plastic covering. Inspect the machine for "Hidden Damage." If damage is found, report it to the carrier within 15 days.
2. Inside the machine, taped to the conveyor belt you will find an envelope containing the Equipment Manual, side panels, chain guard and vent stacks. A bag of wire nuts, bolts, screws, washers, nuts and hose clamps will be found in the prewash tank. Roll the conveyor belt sections back in their respective hoods to gain access to the hood flanges.
3. Move sections of the machine ON SKIDS as close as possible to its permanent position. DO NOT LIFT ON ANY OF THE PIPING UNDER THE BASE.
4. Remove the wireway covers on the rear of the machine at each adjoining section and lay the wire bundles outside. Open all the doors and rotate any track baffles into place.
5. Remove skids and move each section into exact position for re-assembly and installation. Verify location of each section with floor plan and utility connections. DO NOT BOLT THE SECTIONS TOGETHER AT THIS POINT.



**RE-ASSEMBLY**

1. Starting with the load section of the machine, level the section side-to-side and front-to-back with a "Bubble" level. The stainless steel feet are adjustable. Run a bead of silastic all the way around the face of the black hood gasket.
2. Repeat this process with each section of the machine. Slide the hose clamps on the drain and cross flow connectors.
3. Bolt the sections together using the 5/16 x 3/4 bolts, lockwashers and nuts from the bag. When pulling the sections together, check the alignment of tracks, drain, cross flow and wireway.
4. The 1/2 x 1 bolts, lockwashers and nuts can now be installed in the base frame.
5. Feed the wire bundles thru the wireway and connect by number. White wires are not numbered but should be connected to each other. Replace the wireway covers.
6. Tighten the hose clamps on the drain and cross flow.
7. Connect the copper water lines at the rear of each section. CAUTION, DO NOT CROSS THREAD CONNECTORS.
8. Starting at the unload end of the machine, reconnect the conveyor belt by pulling each section thru the machine to the unload. After the belt is completely connected, adjust belt tension at the load end of the machine by turning the take-ups clockwise (evenly) until the belt can only be lifted off the track 1 1/2 to 2 inches. Leave the conveyor shut-off in the retracted position (OFF).
9. Check each tank and screen supports, curtain placement. Close doors, pump petcocks and drain valves. Install vent stacks with damper control set at 40% at the load and 60% at the unload

**INSTALLATION**

**1. PLUMBING;**

Connect all supply connections for water, steam and drain lines at points indicated on the PLUMBING AND ELECTRICAL CONNECTIONS DRAWING. Tags are wired to these connections. Shut-off valves and P.R.V., should be installed in all supply lines close to the dishwasher. Good plumbing practice is to increase pipe sizes to and from the machinery by one pipe size.

**2. ELECTRICAL;**

Check the Data plate on the machine for the proper voltage and amps required before connection. Connect the incoming service(s) at the point(s) on the PLUMBING AND ELECTRICAL CONNECTIONS DRAWING from FUSED DISCONNECT SWITCH(ES). The dishwasher was phased at the factory. Re-phase at the control cabinet, not at the motors.

**3. DETERGENT;**

Consult the local yellow pages for a qualified detergent/chemical supplier. Champion's Detergent Manual (110098) is available on request, or contact the factory for assistance. Labeled connection points are provided in the control cabinet (120V). A removable plug is provided in the final rinse pipe on top of the unload hood.

**4. HVAC;**

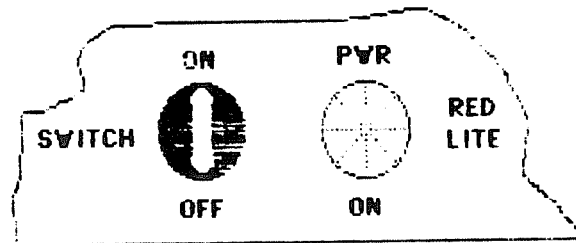
Stainless steel watertight ducting from above the machine should be installed INSIDE the 4x24" vent stacks. There should be a minimum of 10 to 12 air changes per hour of kitchen air. Exhaust air should not be vented into a wall, ceiling, or concealed space of a building.

**5. OPTIONS AVAILABLE;**

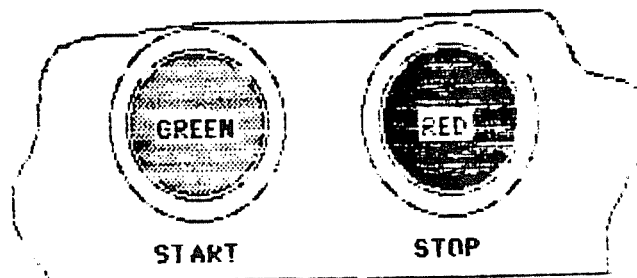
Options are covered in the OPTIONS MANUAL (108833), and may be of use if the machine is to be moved to a different location, or was ordered with special features.

**PRE-START UP**

1. Check the interior of the dishwasher and remove any foreign material.
2. Check the exterior to make sure the conveyor belt is free of tape and debris.
3. Open the water and/or steam valve(s) on the machine. Check for leaks.
4. Turn on the main power to the machine at the disconnect or breaker box.
5. Flip the power switch to "ON" (control cabinet). The RED power "ON" light should be lit and the machine should begin to fill with water.



6. Allow the machine to completely fill and cut itself off. Check for leaks.
7. Check the tank thermometers for correct temperature reading.
8. Reset the conveyor shut-off at the unload end to the "ON" position.
9. Press the GREEN start button and observe the rotation direction of the drive chain. Rephase the power at the control cabinet if necessary.



10. Tighten the clutch nut on the drive sprocket until the conveyor begins to move. With one hand on the conveyor belt, pull against the direction of travel. Continue tightening the nut until you cannot hold the belt back. Check the belt for "dog tracking" - adjust at the loat take-ups as necessary.
11. Place a dish or tray in the moving belt at the load end. The pumps should activate as the article moves into the tunnel. Observe the Final Rinse thermometer on top of the unload tunnel (180° -200° F.) The pumps and final rinse should shut down before the article reaches the conveyor shut-off.
12. Press the RED stop button; the conveyor should stop. Flip the power switch OFF; the RED light should go out. Open all the drain valves and check that the drain can handle the flow.
13. Peel off all protective film and install side panels and chain guard.

## **OPERATION**

1. Close the drain handle on each tank located under the base. Straight up is the closed position.
2. Check the interior of the machine before closing all doors.
3. Flip the power switch to "ON", the "RED" light should glow; if it does not press the circuit breaker "IN."
4. Press the "START" button. If the conveyor does not start, check the unload shut-off shelf.
5. Scrap/Bus articles before loading on the belt. For best results, articles should be staggered across the belt.
6. As the article enters the load end, the electric eye is tripped and starts two timers. The first timer starts the pumps. The second timer delays the final rinse until the article is just about to enter the rinse stage.

Each article passing the eye, recycles the timer to "START", therefore the last article to enter the machine allows the timer to count down, and shut-down the pumps and final rinse before it reaches the shut-off shelf.

7. The machine may be stopped anytime, by pressing the "STOP" button, but remember the timers will not reset, the machine will start up where it left off.
8. At the end of the day/run, press the "STOP" button, turn the power switch "OFF," open the doors, open each drain valve (handle horizontal) and allow the machine to fully drain, and remove the screens for cleaning. Remove the upper and lower spray arms for cleaning (they are interchangeable). When replacing the arms, make sure the gasket is still on the socket end of the arm.  
Purge the machine with fresh water and wipe away any residue.

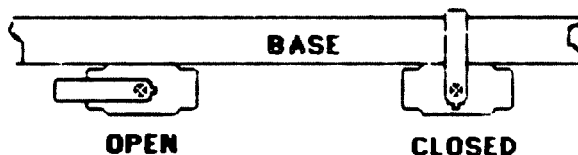
**DO NOT LEAVE WATER IN THE TANKS OVERNIGHT**

# DISHMACHINE

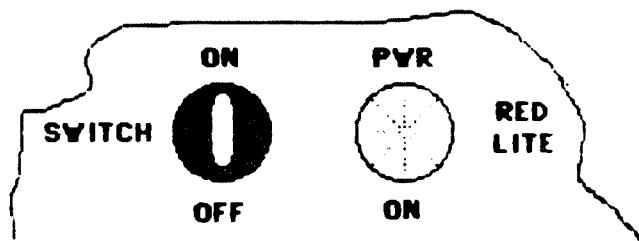
## OPERATION

### START

1. CLOSE DRAIN VALVES UNDER EACH TANK

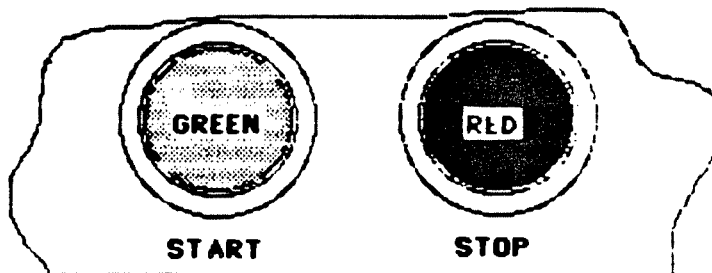


2. CLOSE ALL DOORS
3. TURN POWER SWITCH "ON"



NOTE; TANKS WILL FILL AUTOMATICALLY  
TANK HEAT & BOOSTER ARE ACTIVE

4. PRESS "GREEN" START BUTTON

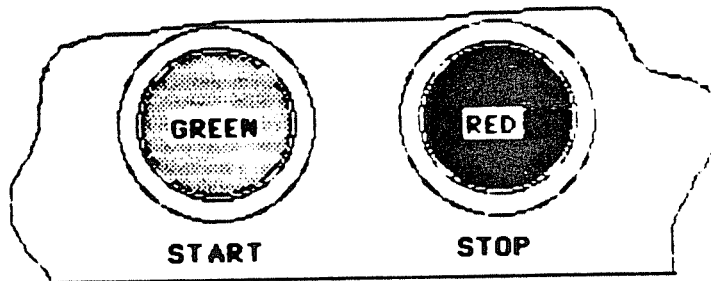


NOTE; UNLOAD SHUT-OFF SHELF MUST BE ARMED

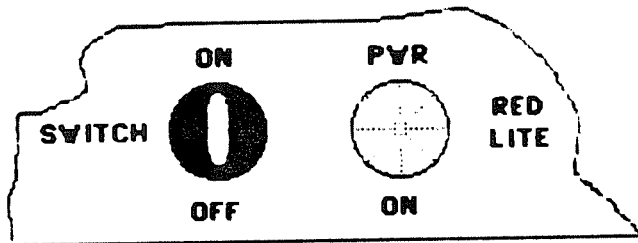
**DISHMACHINE**  
**OPERATION**

**SHUT-DOWN**

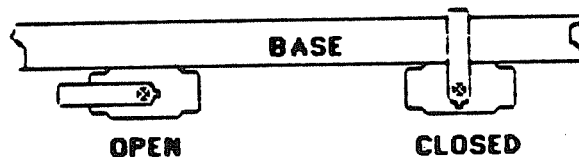
1. PRESS "RED" STOP BUTTON



2. TURN POWER SWITCH "OFF"



3. OPEN DRAIN VALVES UNDER EACH TANK



4. OPEN ALL DOORS

5. CLEAN AND FLUSH SCREENS & TANKS



**TROUBLE SHOOTING**

<b>CONDITION</b>	<b>CAUSE</b>	<b>SOLUTION</b>
<b>1. Insufficient pump spray pressure</b>	<ol style="list-style-type: none"> <li>1. Clogged pump intake</li> <li>2. Clogged pump discharge</li> <li>3. Clogged spray pipe</li> <li>4. Scrap Screen</li> <li>5. Water level in tank</li> <li>6. Voltage to machine low or circuit to machine broken</li> <li>7. Incorrect pump motor rotation</li> </ol>	<ol style="list-style-type: none"> <li>1. Clean</li> <li>2. Clean</li> <li>3. Clean</li> <li>4. Must be kept clean and in place</li> <li>5. Check drain and overflow tube</li> <li>6. Contact your service agent or electrician for repair</li> <li>7. Reverse wires, L1 and L2, on the control cabinet.</li> </ol>
<b>2. Insufficient final rinse or no final rinse</b>	<ol style="list-style-type: none"> <li>1. Improper water line size (undersized)</li> <li>2. Faulty pressure reducing valve</li> <li>3. Improper reducing valve</li> <li>4. Check for worn rinse nozzles. Tends to decrease rinse pressure</li> <li>5. Clogged rinse nozzle and/or pipe</li> <li>6. Check for faulty vacuum breaker</li> <li>7. Check solenoid valve for proper operation</li> </ol>	<ol style="list-style-type: none"> <li>1. Have plumber change to proper line size</li> <li>2. Clean or replace</li> <li>3. Set to 22 PSI flow pressure</li> <li>4. Replace rinse nozzles</li> <li>5. Clean</li> <li>6. Install vacuum breaker repair kit</li> <li>7. Install repair kit or coil</li> </ol>
<b>3. Machine won't fill</b>	<ol style="list-style-type: none"> <li>1. Main water supply is turned off</li> <li>2. Drain/overflow tube is not in place and seated</li> <li>3. Faulty fill valve</li> <li>4. Fill switch not calling for water</li> </ol>	<ol style="list-style-type: none"> <li>1. Turn on house water supply</li> <li>2. Place and seat drain tube</li> <li>3. Contact your service agency</li> <li>4. Contact your service agency</li> </ol>
<b>4. Wash tank temperature not up to specifications when machine is in use</b>	<ol style="list-style-type: none"> <li>1. Incoming water temperature at machine too low must be 140° F.</li> <li>2. Check thermoswitch setting and operation</li> <li>3. Check thermometer for proper calibration</li> <li>4. Heat contactor</li> <li>5. Heater coils for soil/lime build-up</li> </ol>	<ol style="list-style-type: none"> <li>1. Raise temperature of incoming water to 140° F. at machine</li> <li>2. Recalibrate or replace</li> <li>3. Replace</li> <li>4. Replace</li> <li>5. Clean and de-lime</li> </ol>

**TROUBLE SHOOTING (Con't.)**

<b>5. Poor washing results</b>	<ol style="list-style-type: none"> <li>1. Detergent dispenser not operating properly</li> <li>2. Wash arm clogged</li> <li>3. Improperly scrapped dishes</li> <li>4. Ware being improperly placed</li> </ol>	<ol style="list-style-type: none"> <li>1. Contact detergent supplier</li> <li>2. Clean</li> <li>3. Check scrapping</li> <li>4. A. Use proper rack B. Do not overload racks</li> </ol>
<b>6. Poor drying results</b>	<ol style="list-style-type: none"> <li>1. Excessive humidity</li> <li>2. Improperly stacked dishes after washing</li> <li>3. Calibration or drying agent</li> <li>4. Rinse temperature not specifications</li> </ol>	<ol style="list-style-type: none"> <li>1. Check exhaust fans</li> <li>2. Check and correct if needed</li> <li>3. Contact supplier</li> <li>4. Check arm, raise temperature to spec. at machine</li> </ol>
<b>7. Machine won't start</b>	<ol style="list-style-type: none"> <li>1. Start switch faulty</li> <li>2. Pressure switch not activated</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace</li> <li>2. Drain machine and re-fill</li> </ol>

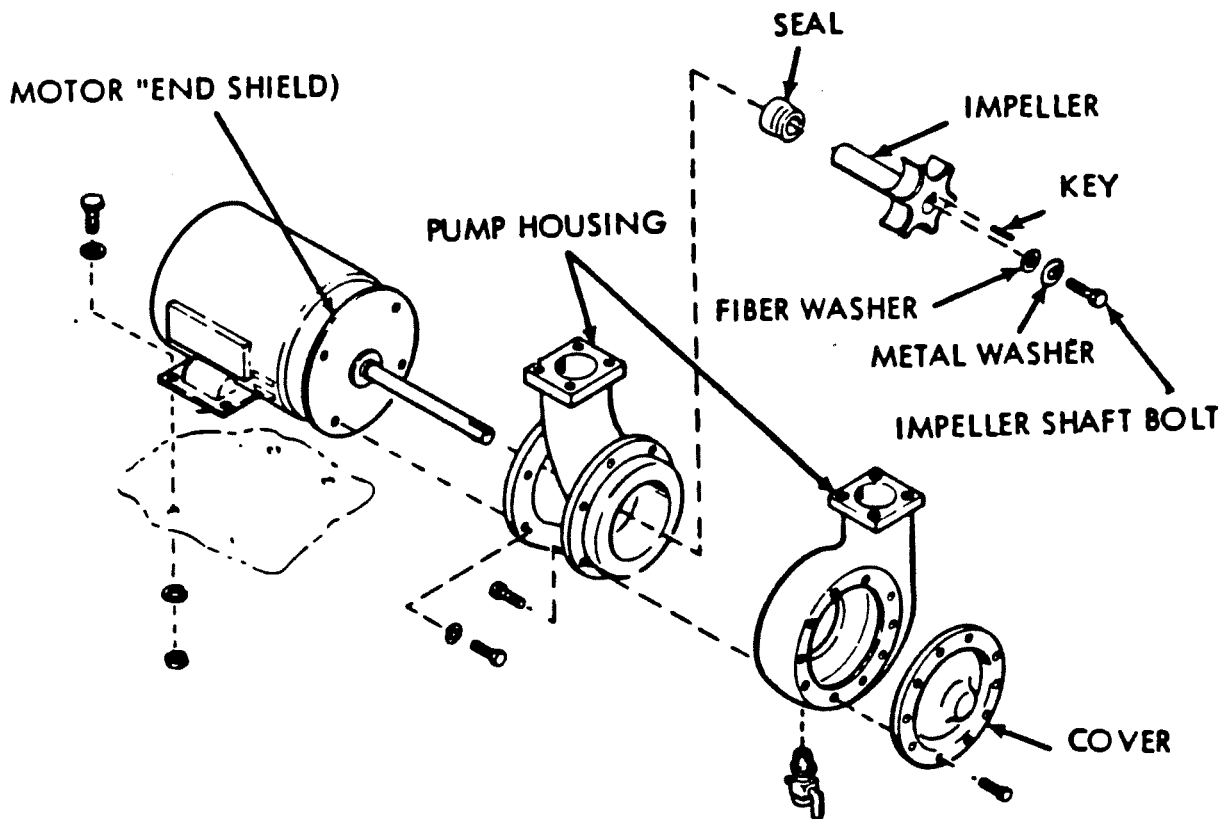
**REGULAR MAINTENANCE**

<p><b>Every Month:</b></p>	<p>Check the drain valve for leakage (drop in water level in still tank of over 1 to 2 inches per hour).</p> <p>Electric Heat</p> <p>Clean accumulated scale and coating off heating elements.</p> <p>Check and clean switch.</p> <p>Check operation of thermostat</p>
<p><b>Every Three (3) Months:</b></p>	<p>Grease or oil all shafts with fittings except pump motor with good grade of ball bearing grease or high quality lubricating oil.</p>
<p><b>Every Six (6) Months:</b></p>	<p>Grease motors with fittings (if no fittings, see Special Maintenance) with good grade of ball bearing grease or according to label on each</p> <div style="border: 1px solid black; padding: 5px; margin-top: 10px;"> <p><b>NOTE: DO NOT over lubricate.</b></p> </div>

**PUMP/MOTOR**

The integral motor/pump assembly was developed for maximum performance, adherence to the latest sanitation requirements and sound engineering design. It is a low pressure, high volume pump.

The electric pump motor is a 3 phase, multi-volt (208/230/460), 1750 RPM, fan cooled unit with a stainless steel shaft.



To replace the motor, it is easier to remove the motor/pump assembly from the base of the machine. Always replace the seal in the pump housing when changing motors. Before reinstallation, "BUMP" the motor in both directions to insure smoothness of operation.

To change the seal in the pump housing, the motor/pump assembly can be left in place on the base. Remove the 8 bolts holding the access plate to the housing and remove to expose the impeller. Remove the bolt and washers holding the impeller. It may be necessary to use a #5 wheel puller to remove the impeller which is keyed on. Removing the impeller will expose the seal which can be pulled off the shaft.

Inspect the seal cavity and shaft for pits or high spots. A #600 emery paper or chrocos cloth will smoot out most pits.

Slide the new seal on first. Prewash pumps do not require an "O" ring (the seal slides over the impeller). Slide the impeller and key onto the shaft. To get the correct seal compression from the impeller, some pumps used a spacer #104618 between the impeller and the fiber washer on the end of the shaft. Install the washers and bolt and tighten clockwise. (DO NOT OVERTIGHTEN). Reinstall the cover, "O" ring, 8 sealing bolts and washers.

Keep the pump motor clean and lubricate according to the Maintenance Schedule. If the motor is not equipped with grease fittings, remove the plug (screw) on top front and rear of motor and install fittings.

When replacing motors, specify which side of the motor case the junction box is located so that the original wiring will reach the connections.

### **AUTO FILL & L.W.C.O.**

Each tank has two floats switches (24VAC), mounted, one above the other. Starting with the tank empty, the switches will be in the 'NO' position (Normally Open) which calls for tank fill and no tank heat. The rinse tank is filled thru the final rinse spray system. As the float switches rise to the 'NC' position (Normally Closed) tank heat will be activated and fill will stop.

### **TANK HEAT**

**ELECTRIC:** is 3 phase power, using 5 & 10KW heater elements that are coated with a special alloy against detergent. The circuit is protected by a thermostat, low-water-cut-off switch in the tank and fused.

**STEAM COIL:** is 1 phase power, to a steam solenoid valve in a closed loop coil heater exchanger using a diaphragm trap. The circuit is protected by a thermostat and low-water-cut-off switch in the tank.

**STEAM INJECTORS:** is 1 phase power, to a steam solenoid valve injecting steam thru two mufflers. A one-way check valve prevents back-siphoning should the valve fail. The circuit is protected by a thermostat and low-water-cut-ff switch in the tank.

### **THERMOSTATS**

Thermostats for prewash are wired **NORMALL OPEN**. Thermostats for wash and rinse are wired **NORMALLY CLOSED**. Replacement thermostats will have to be adjusted where applicable.

### **BOOSTER**

Although boosters are options on this machine, most machines will have boosters installed because of the large volume of 180° F. water requirements for Final Rinse.

**ELECTRIC:** is 3 phase power, using 9KW elements (3 to a can) or 6 elements for 54KW. Each can is protected by a thermostat and fused. Separate power is required.

**STEAM:** is 1 phase power, to a steam solenoid valve in a closed loop heat exchanger using a diaphragm trap. The circuit is protected by a thermostat and a relief valve.

### **SOLENOID VALVES**

Two different valves are used on these machines; Hot Water and Steam (120VAC). Hot Water valves are 'J&E' with bonnets that unscrew. Steam valves are 'ASCO' with 4 screw pattern on the body. In all cases these valves must be installed with the coil above the valve body. The diaphragm is replaceable as is the coil (Specify type and size when ordering.)

### **VACUUM BREAKER**

Located on top of the machine providing one-way fill/rinse fresh water. The diaphragm is replaceable by removing the bell shaped top and unscrewing the body top. Diaphragm kits are available by size and manufacturer.

### **CONVEYOR SHUT-OFF**

The auto conveyor shut-off shelf switch located behind the chain guard on the unload, is a magnetic proximity switch (24VAC) which is "NO" (Normally Open) but is kept closed by the presence of a magnet. The magnet is attached to the rotating shelf behind the hood. As the article on the conveyor pushes the shelf toward the unload, the switch opens and turns the drive off. This system is in addition to the two pushbutton Start/Stop stations at the load end and in the control cabinet on top of the machine.

### **DRIVE/REDUCER**

The conveyor drive is a 1/2 HP, C-FACE, TEFC, 3 phase 11V motor bolted directly to the gear reducer.

(NOTE: CHECK THE MOTOR PLATE FOR RPM. SOME WERE 1140RPM AND SOME WERE 1750RPM. — CONTACT FACTORY).

### **IDLE PUMP/RINSE SAVER**

This machine has an electric eye system installed at the entrance tunnel on the load end. It consists of a solid state (120VAC) emitter and receiver which produce an infrared beam across the conveyor belt. As articles pass thru the beam, the beam is momentarily cut starting the two timers in the control cabinet. Each successive article will reset the timers.

The Idle Pump timer is set to allow articles to pass thru the prewash, wash, rinse and unload tunnel before the pumps shut-off.

The Rinse timer allows the article to pass thru the prewash, wash and rinse tank before activating the Final Rinse which uses 180° F. fresh water, thereby conserving the use of this water until needed.

The last article placed on the conveyor belt, allows both timers to "time-out" and shut-off both pumps and final rinse, before the article reaches the conveyor shut-off shelf.

The timers have been preset at the factory and should not be readjusted. When replacing a timer, the new timer should be adjusted to the same setting as the old one.

### **MANIFOLD RESTRICTORS**

A restrictor plate (P/N 307059) with a 1" orifice is installed on the upper manifold spray system of the C-3 section. Restrictor plates (P/N 307060) with a 7/8" orifice are installed on the B2 and C4 sections. If lightweight plasticware is to be washed directly in the conveyor belt, this restrictor can be removed to decrease the bottom spray.

### **CURTAINS**

Long curtains are used only at the load and unload end of the tunnel. Short curtains are used to separate tanks tunnels. There are more curtains hooks than curtains, this is by design. The rinse tank curtains will actually be mounted at the end of the wash tunnel (not in the rinse tunnel).

### **CONVEYOR BELT**

Conveyor belt parts are individually replaceable or by "ROD SECTION." Each rod section would be fully assembled and ready to splice into the belt as a replacement section (2 3/4" O.C.). Rod sections, generally require 4 to 5 weeks delivery and are shipped in 10 foot lengths or less.

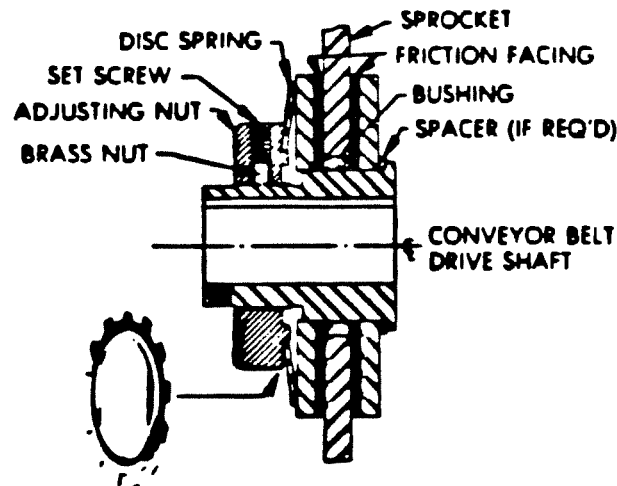
CONVEYOR REPLACEMENT PARTS ARE TO BE ORDERED BY SERIAL # ONLY.

DRIVE CLUTCH

The simple design of this torque limiter allows for infinite adjustment. The inner and outer friction pads squeeze the drive sprocket connecting the drive shaft. If the belt becomes jammed and exceeds the friction setting, the clutch will slip, and continue slipping until the problem is corrected. Replacement friction pads are available as part #102315. The disc spring, under the adjusting nut, is available as part #107700.

DO NOT ALLOW GREASE OR OIL ON THE FRICTION PADS.

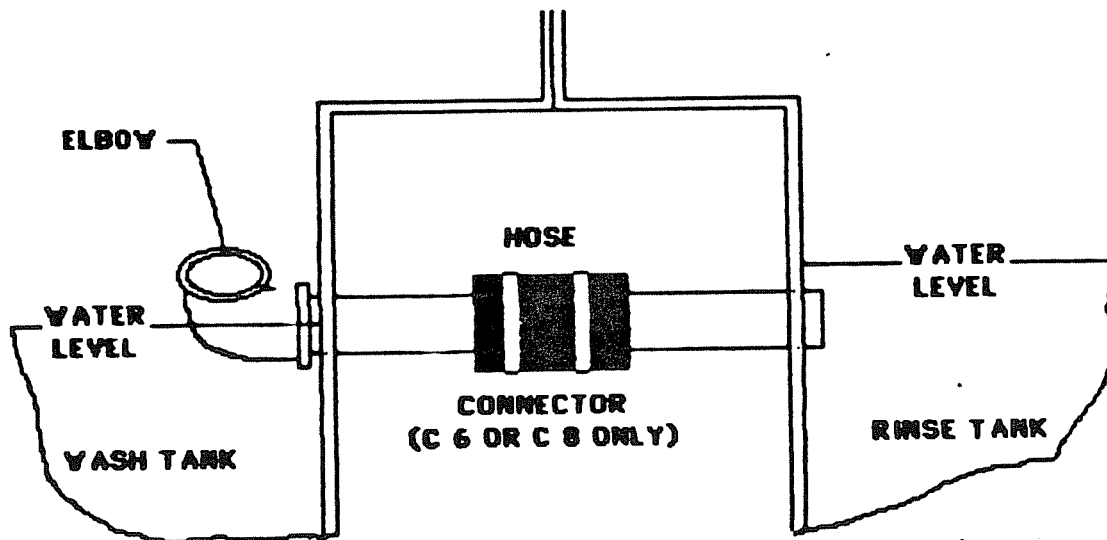
DO NOT OVERTIGHTEN THE ADJUSTING NUT TO THE POINT THAT THE DISC SPRING IS FLATTENED.



**CROSS FLOW ELBOW**

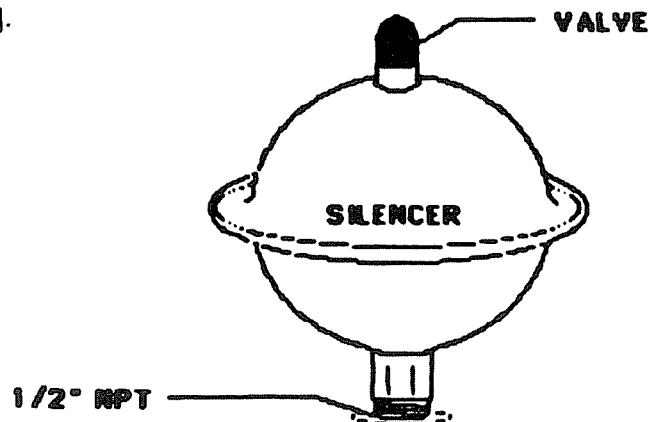
A one inch stainless steel elbow installed inside the rear of the wash tank is factory set. This restricts the gravity cross flow of rinse water to a maximum of 2 GPM into the wash tank. The open face of the elbow should appear in the 11 o'clock position looking through the front door.

The cross flow tube and elbow should be inspected every month and cleaned as necessary. **DO NOT CHANGE THE SETTING.**



**SILENCER**

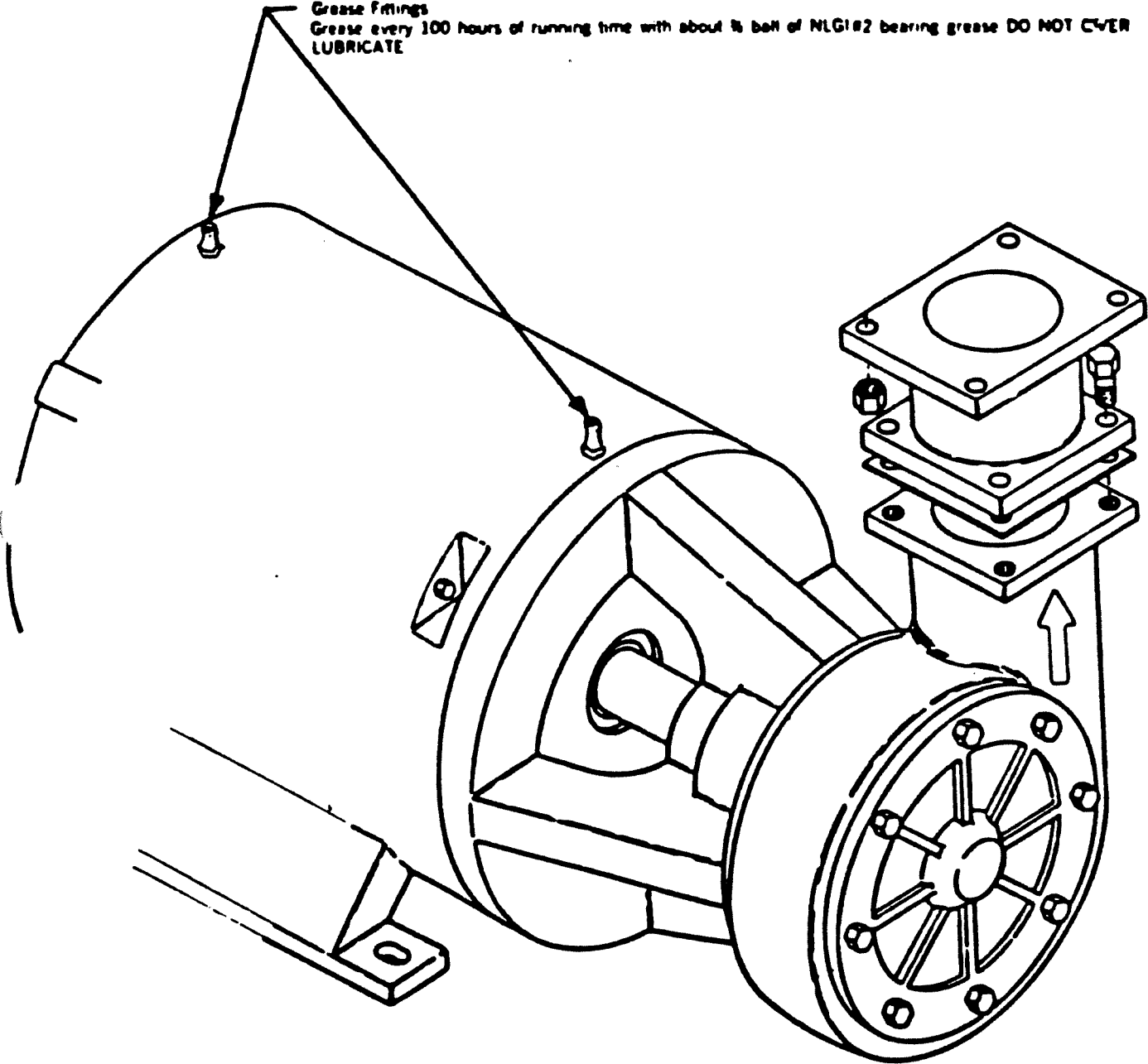
Whenever a booster heater is installed in the final rinse line a water hammer arrestor shall be installed between the booster outlet and the final rinse inlet valve. The arrestor is factory precharged at 22 P.S.I. and can handle a maximum shock pressure of 200 P.S.I.. A 'shradar' valve is provided for checking and recharging.





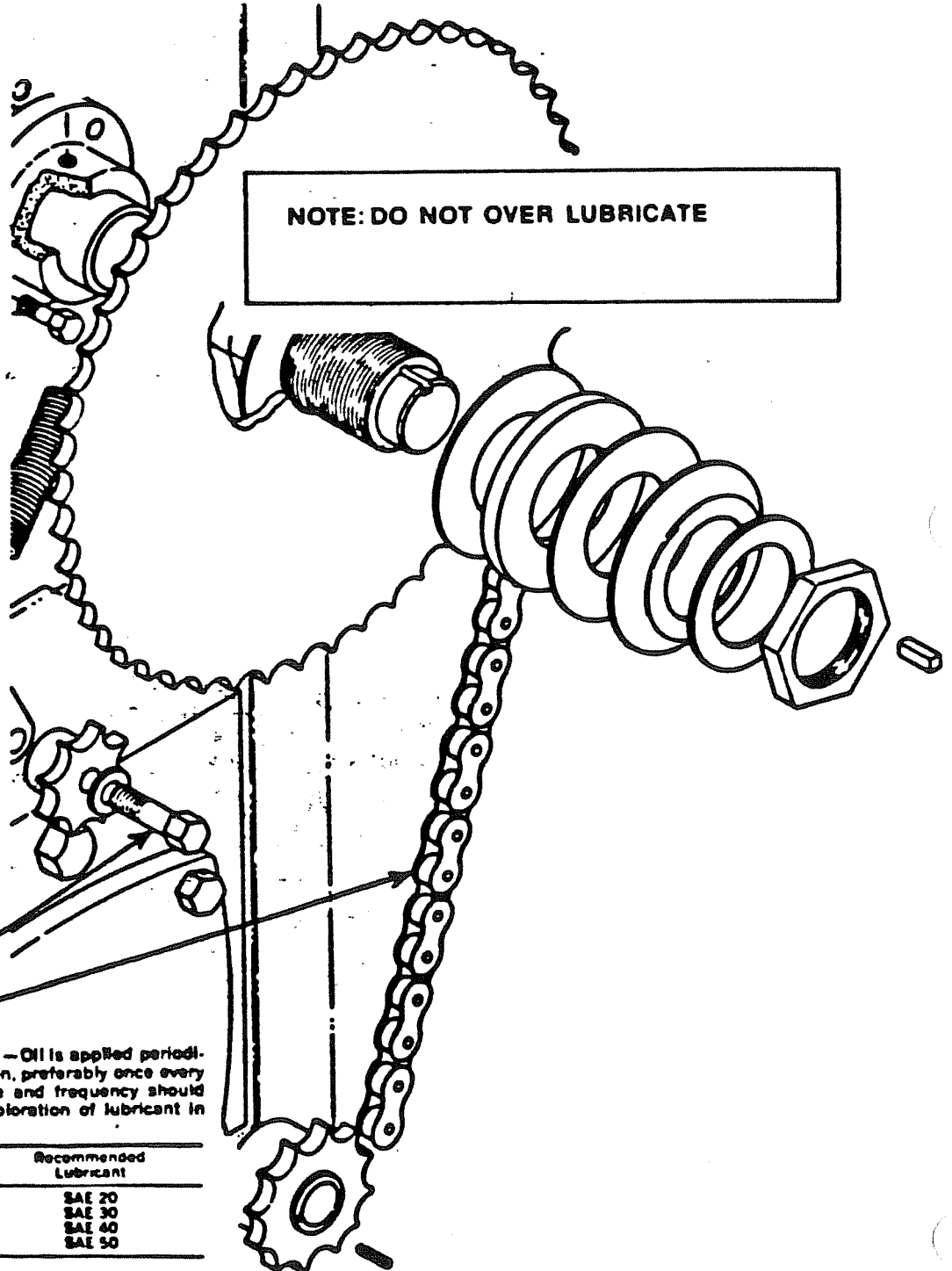
# Lubrication

Grease Fittings  
Grease every 100 hours of running time with about 1/8 ball of NLGI#2 bearing grease DO NOT OVER LUBRICATE



**NOTE: DO NOT OVER LUBRICATE – one or two pumps of the grease gun are sufficient.**

# Lubrication



**NOTE: DO NOT OVER LUBRICATE**

Lubrication - Oil is applied periodically with a brush or spout can, preferably once every 8 hours of operation. Volume and frequency should be sufficient to prevent discoloration of lubricant in the chain joints.

Temperature Degrees F.	Recommended Lubricant
20 to 40	SAE 20
40 to 100	SAE 30
100 to 120	SAE 40
120 to 140	SAE 50

## **ELECTRICAL SYSTEMS**

The upright conveyor machine is tailored to the customer's building requirements which consider voltage, number of motors, type of tank heat and options, therefore, no two wiring schematics will be the same. For this reason, each machine is shipped with its own custom control cabinet and wiring diagram (by serial #).

The basic machine requires 3 phase power from the building. The control cabinet operates on 120VAC with some switches using 24VAC.

From a service standpoint, a good electrical technician can trouble-shoot the electrical system on the upright conveyor machine with nothing more than a good quality VOA meter.

Abbreviations, symbols and numbers are used on the schematics to aid the technician in tracing a circuit.

### **DO NOT USE MACHINE AS GROUND DURING VOLTAGE CHECKS!**

For the above reasons, only sample material lists and schematics have been shown in this manual and are to be used only as a guide for application —NOT FOR ORDERING REPLACEMENT PARTS!

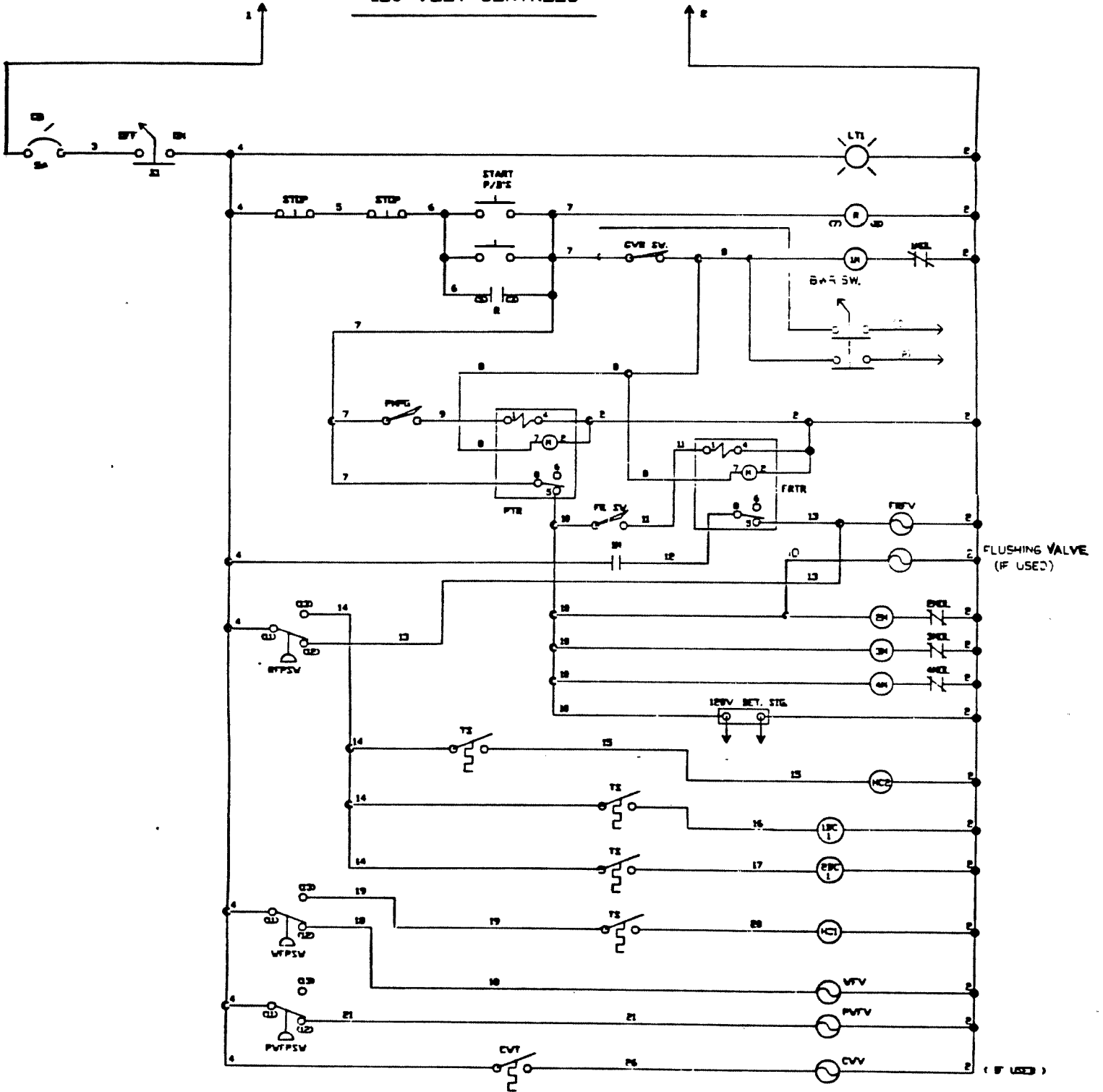
**ELECTRICAL REPLACEMENT PARTS ARE TO BE ORDERED BY SERIAL # ONLY!**

It would be helpful if a location and description of the part, or its function, accompany the request for replacement.

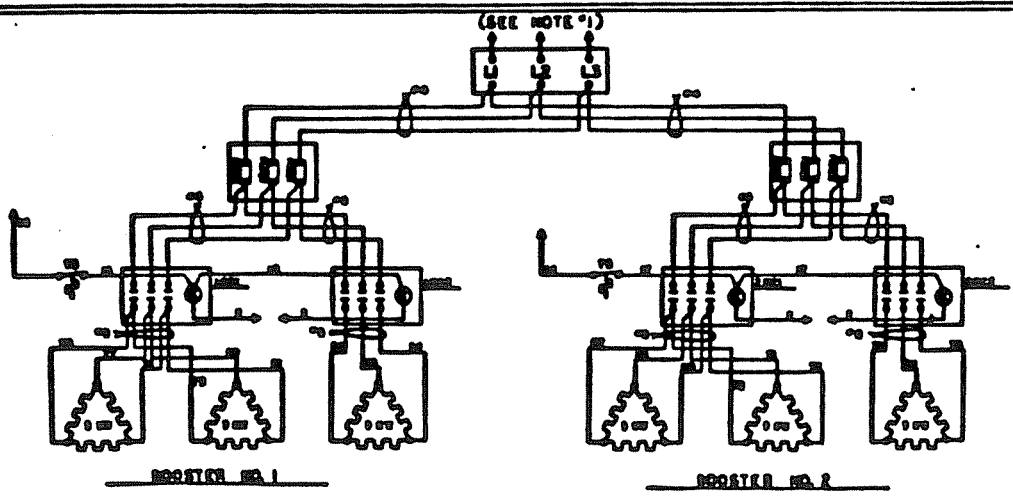
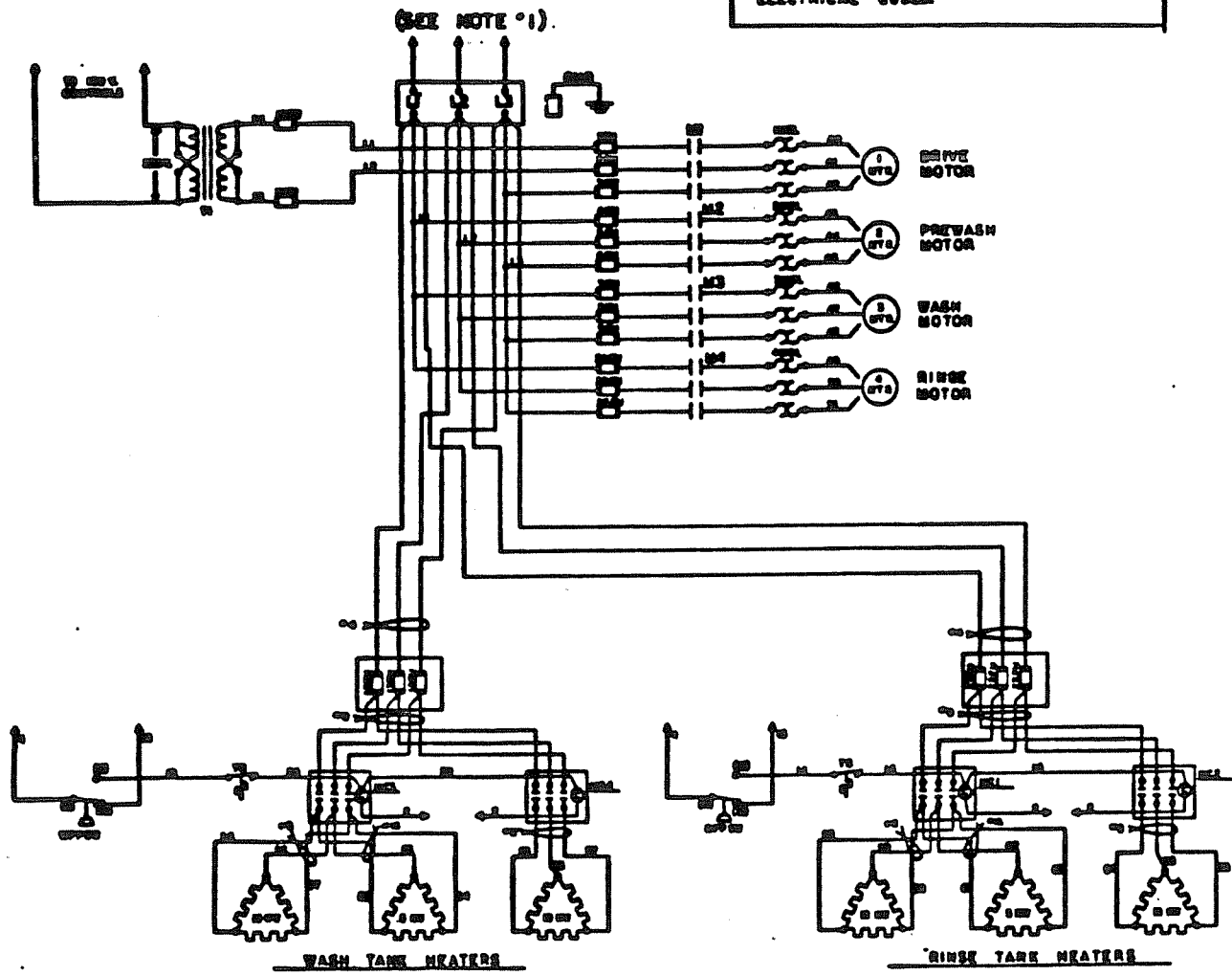
As new electrical components become available they are incorporated on the machines during production rather than waiting for a new model year.

CWT	PREWASH COLD WATER THERMOSTAT
CWV	PREWASH COLD WATER VALVE
24,25,26FU	RINSE MOTOR FUSES
2MOL	PREWASH MOTOR OVERLOAD
M2	PREWASH CONTACTOR
PWFV	PREWASH FILL VALVE
PWFPSW	PREWASH FILL PRESSURE SWITCH
21,22,23FU	RINSE HEAT FUSES
HC3,HC4	WASH HEAT CONTACTORS
18,19,20FU	BOOSTER NO. 2 FUSES
15,16,17FU	BOOSTER NO. 1 FUSES
12,13,14FU	WASH HEAT FUSES
10,11FU	TRANSFORMER (PRI.) FUSES
7,8,9 FU	WASH MOTOR FUSES
4,5,6 FU	PREWASH MOTOR FUSES
1,2,3 FU	DRIVE MOTOR FUSES
T1	CONTROL TRANSFORMER
3MOL	WASH MOTOR OVERLOAD
M3	WASH CONTACTOR
4MOL	RINSE MOTOR OVERLOAD
M4	RINSE CONTACTOR
1MOL	DRIVE MOTOR OVERLOAD
M1	DRIVE CONTACTOR
WFPSW	WASH FILL PRESSURE SWITCH
WfV	WASH FILL VALVE
2BC1,2BC2	BOOSTER NO. 2 CONTACTORS
1BC1,1BC2	BOOSTER NO. 1 CONTACTORS
HC1,HC2	RINSE HEAT CONTACTORS
TS	THERMOSTAT
RFPSW	RINSE FILL PRESSURE SWITCH
FRFV	FINAL RINSE AND FILL VALVE
FR.SW.	FINAL RINSE SWITCH (IF USED)
FRTR	FINAL RINSE TIMER
PTR	PUMPS TIMER
PMPG	PUMPS GATE
BWR.SW.	BD-IV BLOWER SWITCH
CVR SW.	CONVEYOR SWITCH
IT	CONTROL POWER ON LAMP
R	HOLD-IN RELAY
SI	CONTROL POWER SWITCH
CB	CIRCUIT BREAKER
LEGEND	DESCRIPTION

### 120 VOLT CONTROLS



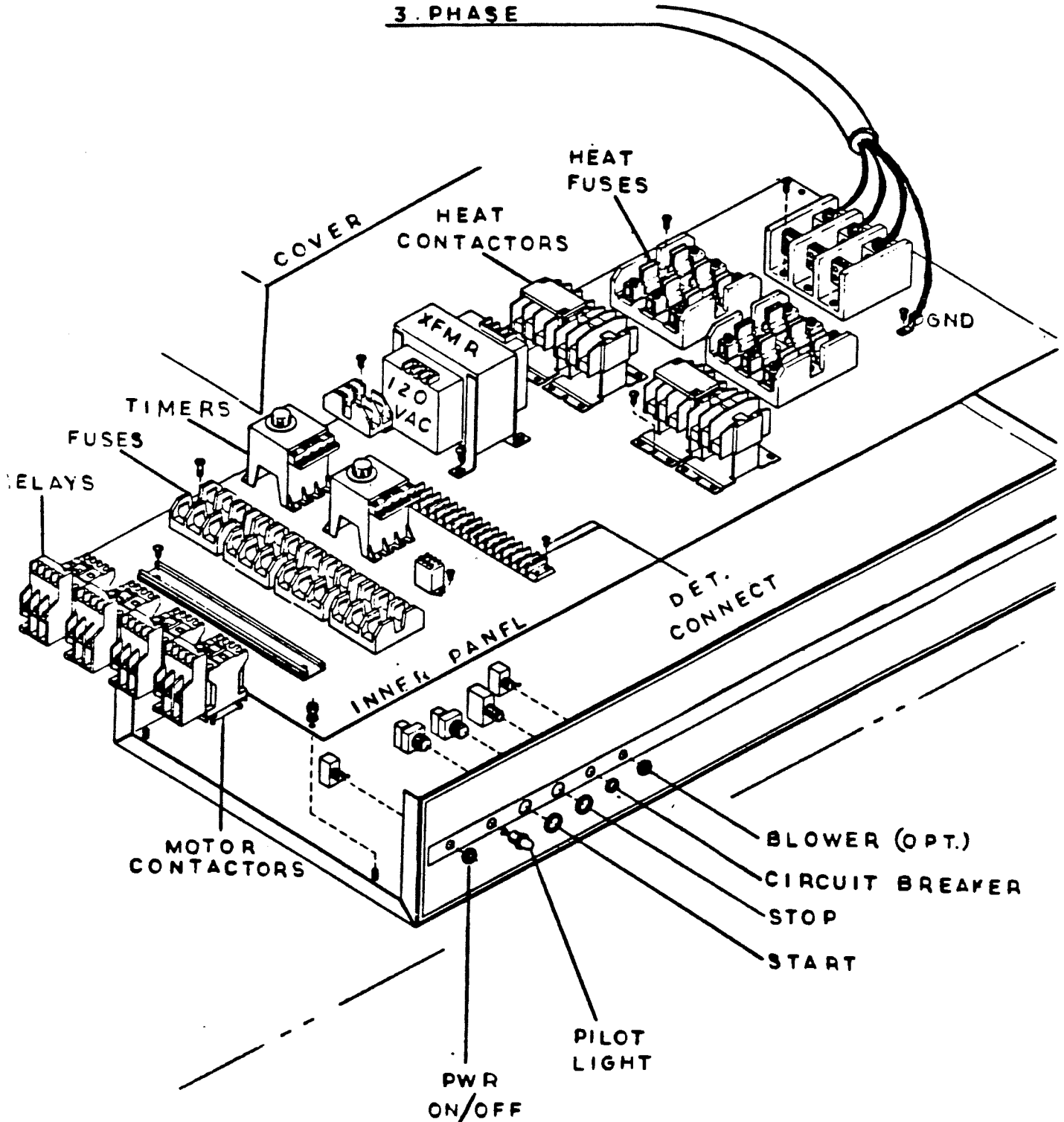
**NOTE #1**  
 CUSTOMER TO SUPPLY 208 / 230 VOLT -  
 3 PHASE - 60 HZ FROM SEPARATE DISCONNECT  
 SWITCHES AS SPECIFIED PER ORDER. ALL  
 POWER SUPPLIED TO EACH CONNECTION  
 POINT MUST COMPLY WITH ALL LOCAL  
 ELECTRICAL CODES.



**CONTROL CABINET**

208/230/460 VAC.

3. PHASE







### CONTROL CABINET

PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
752016		CONT. CAB. UC-CW8-3T 208 STM	
D751976		ELECT. SCHEMATIC UC-3T	.0
100845		PLUG KNOCK-OUT 1/2IN KP500	1.
108717		LABEL, ELECT LOAD UC-CW-3T	1.
700809		DATA, ELECT CON CAB UC-CW-3	0.0
106976	3	LABEL 2CR	1.
106977	4	LABEL 3CR	1.
106978	5	LABEL 4CR	1.
100089	15	FUSE BLOCK 250V 30AMP 3POL	4.
108122	16	CONTACTOR LC1-D123	4.
108131	17	TRACK AM1-EA200	.833
108395	18	TRANSFORMER B500M15	1.
104873	19	NAMEPLATE GROUND	1.
103309	20	WIRE LUG SLU 35	1.
108615	21	LABEL MACH ELEC CONN	1.
108498	22	LABEL AMP MAX W/BORDER	5.
107005	24	FUSE BLOCK 30 AMP 250V 2POL	1.
109338	25	TIMER, 0-6MIN, OFF DELAY	2.
109339	26	TIMER, SOCKET FOR PLUG-IN	2.
106010	29	TERMINAL BLOCK H-3	1.
108505	30	FUSE 3 AMP TR-3	2.
100907	31	FUSE 5 AMP CRN-R5	3.
100924	33	FUSE 20 AMP CRN-R20	9.
107351	34	SWITCH TOGGLE 2GL51-73	2.
107349	35	PUSHBUTTON OPERATOR	2.
107350	36	CONTACT BLK(NO) F50 OR FAO	1.
107515	37	CONTACT BLOCK (NC) F40	1.
106995	38	CIRCUIT BREAKER 375-205-1	1.
108370	39	WASHER LOCK #U109 CARLING	3.
101128	40	PILOT LIGHT 120V RED	1.
107352	42	RELAY HL2-TM-115V AROMAT	1.
109737	43	RELAY, ARAMAT 24VAC 2PDT	5.
108116	45	OVERLOAD RELAY LR1D09308	1.
108120	47	OVERLOAD RELAY LR1D12316	3.
108607	51	TERMINAL BLOCK 18PT #2018	2.
107102	52	LABEL 120V DET SUPPLY CONN	1.
109142	55	CONTROL CAB NAME PLATE	1.
107099	56	LABEL 1MOL	1.
107100	57	LABEL 2MOL	1.
107101	58	LABEL 3MOL	1.
107144	59	LABEL 4MOL	1.
107097	60	LABEL "TR"	1.
107098	60	LABEL XFMR	1.
106980	61	LABEL 1M	1.
106981	62	LABEL 2M	1.
107096	63	LABEL 3M	1.
107143	64	LABEL 4M	1.
305811	65	UC-CW CON CAB 38X17 1/2 X7	1.
305813	67	UC-CW CN CB PN 38X17 1/2X7	1.
108129	70	TRANSFORMER 575-908 120V	1.
104858	80	NAMEPLATE AUTO-MANUAL	1.
107198	81	SWITCH TOGGLE HL 254-73	1.

**CONTROL CABINET**

PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
752001		CONT.CAB.UC-CW8-3T 208 ELE	
D752001		ELECT.SCHEMATIC UC-3T-208	.0
100845		PLUG KNOCK-OUT 1/2IN KP500	1.
107097		LABEL "TR"	1.
108721		LABEL,ELECT LOAD UC-C-3T	1.
109396		FITTING-ELECTKNOCKOUT 1IN.	2.
700810		DATA,ELECT CON CAB UC-C-3T	0.0
100089	15	FUSE BLOCK 250V 30AMP 3POL	4.
108122	16	CONTACTOR LC1-D123	4.
108131	17	TRACK AM1-EA200	.833
108395	18	TRANSFORMER B500M15	1.
104873	19	NAMEPLATE GROUND	1.
103310	20	WIRE LUG SLU 70	1.
108615	21	LABEL MACH ELEC CONN	1.
108498	22	LABEL AMP MAX W/BORDER	7.
108424	23	FUSE BLOCK USD #T-30100-3	2.
107005	24	FUSE BLOCK 30 AMP250V 2POL	1.
109338	25	TIMER,0-6MIN,OFF DELAY	2.
109339	26	TIMER, SOCKET FOR PLUG-IN	2.
105514	27	CONTACTOR 3POLE 50AMP REST	3.
103210	28	CONTACTOR 3POLE 60AMP REST	1.
107125	29	TERMINAL BLOCK 16322-3	1.
108505	30	FUSE 3 AMP TR-3	2.
100907	31	FUSE 5 AMP CRN-R5	3.
100912	32	FUSE 10 AMP CRN-R10	3.
100924	33	FUSE 20 AMP CRN-R20	6.
107351	34	SWITCH TOGGLE 2GL51-73	1.
107349	35	PUSHBUTTON OPERATOR	2.
107350	36	CONTACT BLK(NO)F50 OR FAO	1.
107515	37	CONTACT BLOCK (NC) F40	1.
106995	38	CIRCUIT BREAKER 375-205-1	1.
108370	39	WASHER LOCK #U109 CARLING	2.
101128	40	PILOT LIGHT 120V RED	1.
107352	42	RELAY HL2-TM-115V AROMAT	1.
108116	45	OVERLOAD RELAY LR1D09308	1.
108121	46	OVERLOAD RELAY LR1D09310	1.
108120	47	OVERLOAD RELAY LR1D12316	2.
180060	48	FUSE 70 AMP JJN-70	3.
108448	50	FUSE 90 AMP JJN-90	3.
108607	51	TERMINAL BLOCK 18PT #4373	2.
107102	52	LABEL 120V DET SUPPLY CONN	1.
109143	55	CONTROL CAB NAME PLATE	1.
107099	56	LABEL 1MOL	1.
107100	57	LABEL 2MOL	1.
107101	58	LABEL 3MOL	1.
107144	59	LABEL 4MOL	1.
107098	60	LABEL XFMR	1.
106980	61	LABEL 1M	1.
106981	62	LABEL 2M	1.
107096	63	LABEL 3M	1.
107143	64	LABEL 4M	1.
305808	65	UC CON CAB 48 X 17 1/2 X 7	1.

### CONTROL CABINET

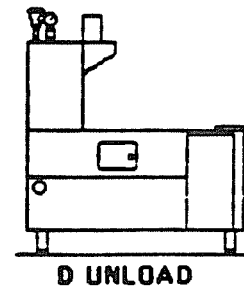
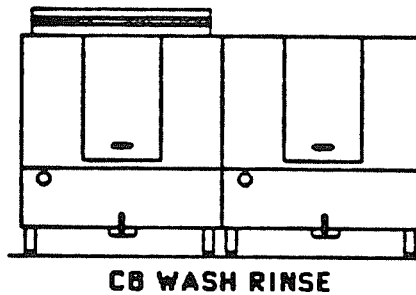
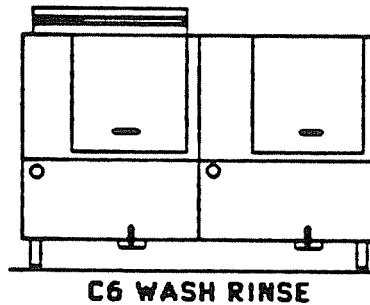
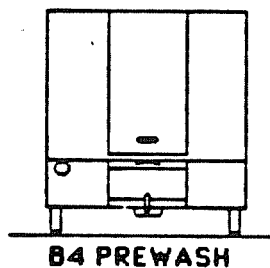
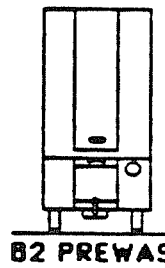
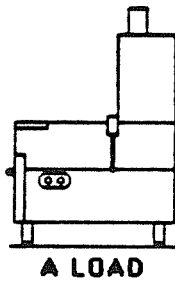
PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
751928		CONT.CAB UC-CW8-3T ELE.480	
D751928		ELECT.SCHEMATIC UC-CW8-3T	0.0
100845		PLUG KNOCK-OUT 1/2IN KP500	1.
108717		LABEL,ELECT LOAD UC-CW-3T	1.
109396		FITTING-ELECTKNOCKOUT 1IN.	2.
700809		DATA,ELECT CON CAB UC-CW-3	0.0
106925	15	FUSE BLOCK	4.
108122	16	CONTACTOR LC1-D123	4.
108131	17	TRACK AM1-EA200	.833
108396	18	TRANSFORMER B500PU15	1.
104873	19	NAMEPLATE GROUND	1.
103310	20	WIRE LUG SLU 70	1.
108615	21	LABEL MACH ELEC CONN	1.
108498	22	LABEL AMP MAX W/BORDER	5.
106402	24	FUSE BLOCK	1.
109338	25	TIMER,0-6MIN,OFF DELAY	2.
109339	26	TIMER,SOCKET FOR PLUG-IN	2.
105514	27	CONTACTOR 3POLE 50AMP REST	2.
100292	29	TERMINAL BLOCK,BUCH 824	3.
100906	30	FUSE 5 AMP CTK-R5	5.
105265	32	FUSE KTK-R6 (KTK-6)	3.
100917	33	FUSE 15 AMP CTK-R15	6.
107351	34	SWITCH TOGGLE 2GL51-73	2.
107349	35	PUSHBUTTON OPERATOR	2.
107350	36	CONTACT BLK(NO)F50 OR FAO	1.
107515	37	CONTACT BLOCK (NC) F40	1.
106995	38	CIRCUIT BREAKER 375-205-1	1.
108370	39	WASHER LOCK #U109 CARLING	2.
101128	40	PILOT LIGHT 120V RED	1.
106975	41	LABEL 1CR	1.
107352	42	RELAY HL2-TM-115V AROMAT	1.
108116	45	OVERLOAD RELAY LR1D09308	1.
108117	46	OVERLOAD RELAY LR1D09307	1.
108121	47	OVERLOAD RELAY LR1D09310	2.
108607	51	TERMINAL BLOCK 18PT #2018	1.
107102	52	LABEL 120V DET SUPPLY CONN	1.
109142	55	CONTROL CAB NAME PLATE	1.
107099	56	LABEL 1MOL	1.
107100	57	LABEL 2MOL	1.
107101	58	LABEL 3MOL	1.
107144	59	LABEL 4MOL	1.
107098	60	LABEL XFMR	1.
106980	61	LABEL 1M	1.
106981	62	LABEL 2M	1.
107096	63	LABEL 3M	1.
107143	64	LABEL 4M	1.
305811	65	UC-CW CON CAB 38X17 1/2 X7	1.
305813	67	UC-CW CN CB PN 38X17 1/2X7	1.
100291	70	TERMINAL BLOCK-END 830	1.
107283	71	CHANNEL MOUNTING #60 6 FOO	.25

**MAIN ASSEMBLY**

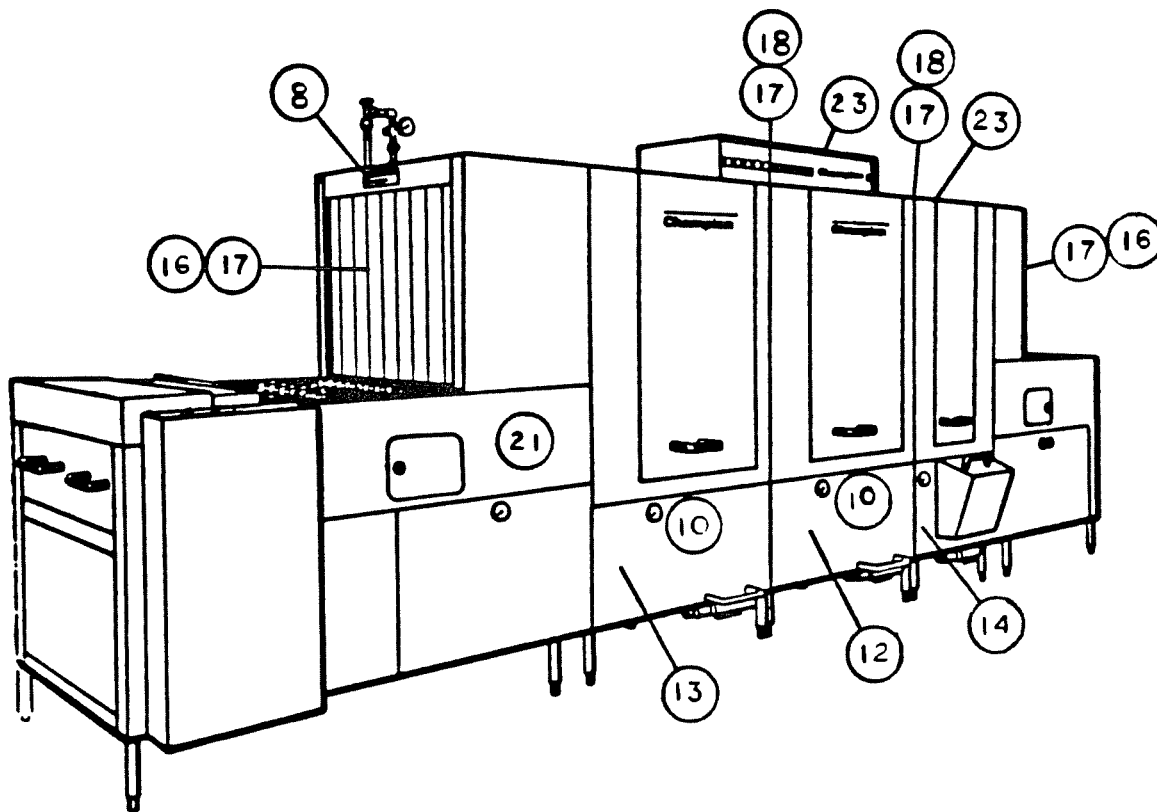
**UPRIGHT CONVEYOR SECTIONAL CONSTRUCTION**

**GENERAL INFORMATION**

Champion Model UC (Upright Conveyor) Dishwashing Machines are comprised of modular sections designed to provide maximum space, labor and production efficiency. The UC is available in 3 variations of conveyor widths. The suffix C in the model number denotes 24" wide conveyor belt and CW denotes 29 1/4" wide conveyor belt. Champion's new UC, Model W-6, denotes a 60" wide conveyor belt.



(LEFT TO RIGHT SHOWN)



FOLLOWING IS THE PARTS LIST FOR COMMON PARTS OF THE MACHINE. SPACE PREVENTS ILLUSTRATING ALL COMMON PARTS ON THE ABOVE DIAGRAM

# Champion

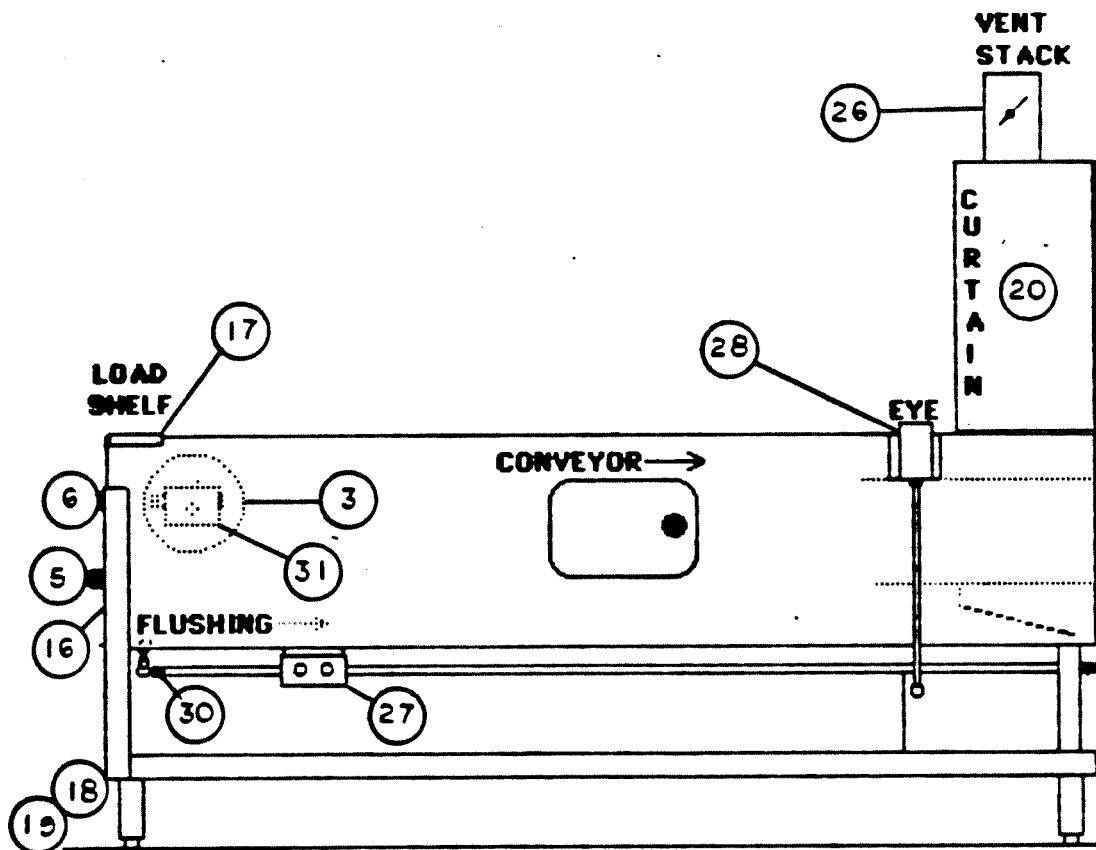
The Dishwashing Machine Specialists

## REPLACEMENT PARTS

PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
451288		ASSY INSTALL 3T B2-C6 UCCW	
B924-4	4	TROUGH ASSY	4.
100154	3	NUT PLAIN 5/16-18	24.
100512	1	ELBOW 1" 90 SST FRN	1.
104639	19	GASKET 3SOX1/16TK1 3/4HOLE	8.
105472	2	BOLT 5/16-18X 1 1/4 HEX HD	24.
105991	5	CLAMP HOSE 58-75	4.
107456	6	UNION 1/2C X 1/2C #633	8.
107903	7	O-RING	2.
108570	16	CURTAIN 25 X 32 ROD TYPE	2.
108571	18	CURTAIN 19 X 32 ROD TYPE	2.
108642	17	ROD CURTAIN 5/16 X 33 5/8	4.
109158	8	NAMEPLATE CHAMPION	2.
109683	9	FLANGE (PLASTIC) COMENDA	2.
202458	10	HOSE 1 7/8 X 18	2.
305840	13	OVERFLOW 9 1/2 INCH	1.
306240	11	OUTLET CROSS FLOW WELDMENT	2.
306598	15	BRCKT HANGR FILL PIPING UC	4.
307460	20	BAFFLE PW/W UC-CW	2.
308321	12	OVERFLOW 9IN	1.
308322	14	OVERFLOW 7 3/4IN	1.
309343	21	BAFFLE UCCW RINSE/UNLOAD	1.
403565	22	KIT-COMPRESS FITTINGS UC3T	1.
600755	23	PIPING FILL UC NI-PLATED	2.

PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
451289		ASSY INSTALL 3T B2-C6 UCC	
100512	1	ELBOW 1" 90 SST FRN	1.
105991	5	CLAMP HOSE 58-75	4.
107456	6	UNION 1/2C X 1/2C #633	8.
107903	7	O-RING	2.
109158	8	NAMEPLATE CHAMPION	2.
109683	9	FLANGE (PLASTIC) COMENDA	2.
202458	10	HOSE 1 7/8 X 18	2.
306240	11	OUTLET CROSS FLOW WELDMENT	2.
306598	15	BRCKT HANGR FILL PIPING UC	4.
307461	20	BAFFLE PW/W UC-C	2.
309342	21	BAFFLE UCC RINSE/UNLOAD	1.
403565	22	KIT-COMPRESS FITTINGS UC3T	1.
600755	23	PIPING FILL UC NI-PLATED	2.
105472	2	BOLT 5/16-18X 1 1/4 HEX HD	24.
100154	3	NUT PLAIN 5/16-18	24.
B924-4	4	TROUGH ASSY	4.
308321	12	OVERFLOW 9IN	1.
305840	13	OVERFLOW 9 1/2 INCH	1.
308322	14	OVERFLOW 7 3/4IN	1.
108572	16	CURTAIN 20 X 26 ROD TYPE	2.
108641	17	ROD CURTAIN 5/16 X 28 3/8	4.
108573	18	CURTAIN 14 X 26 ROD TYPE	2.
104639	19	GASKET 3SOX1/16TK1 3/4HOLE	8.

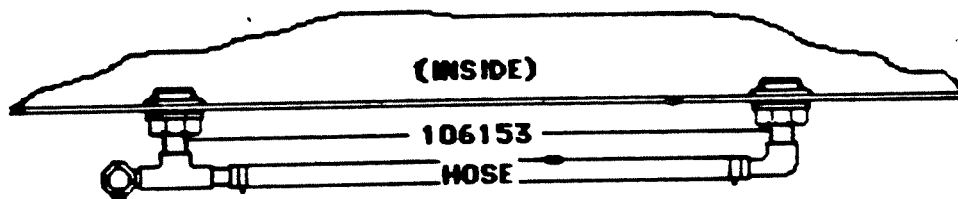
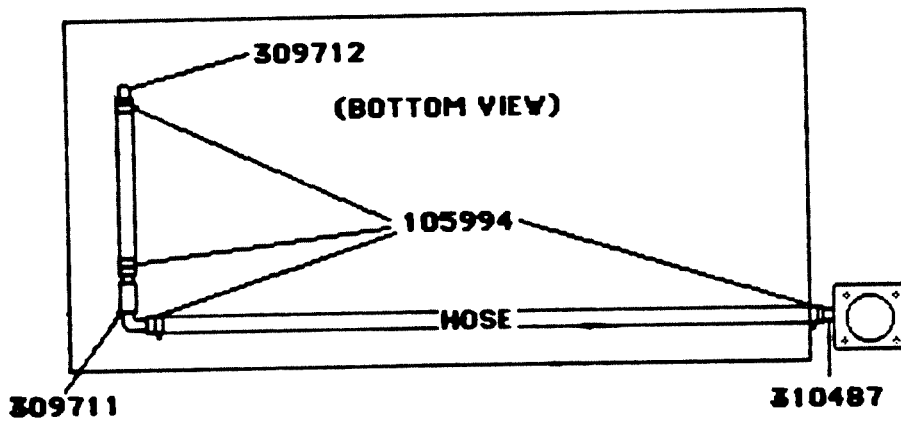
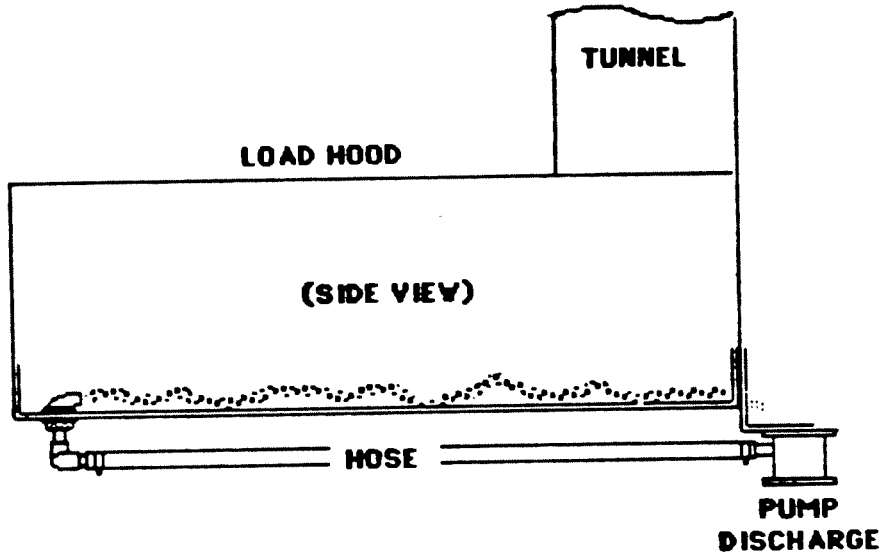
**LOAD**  
**SECTION**



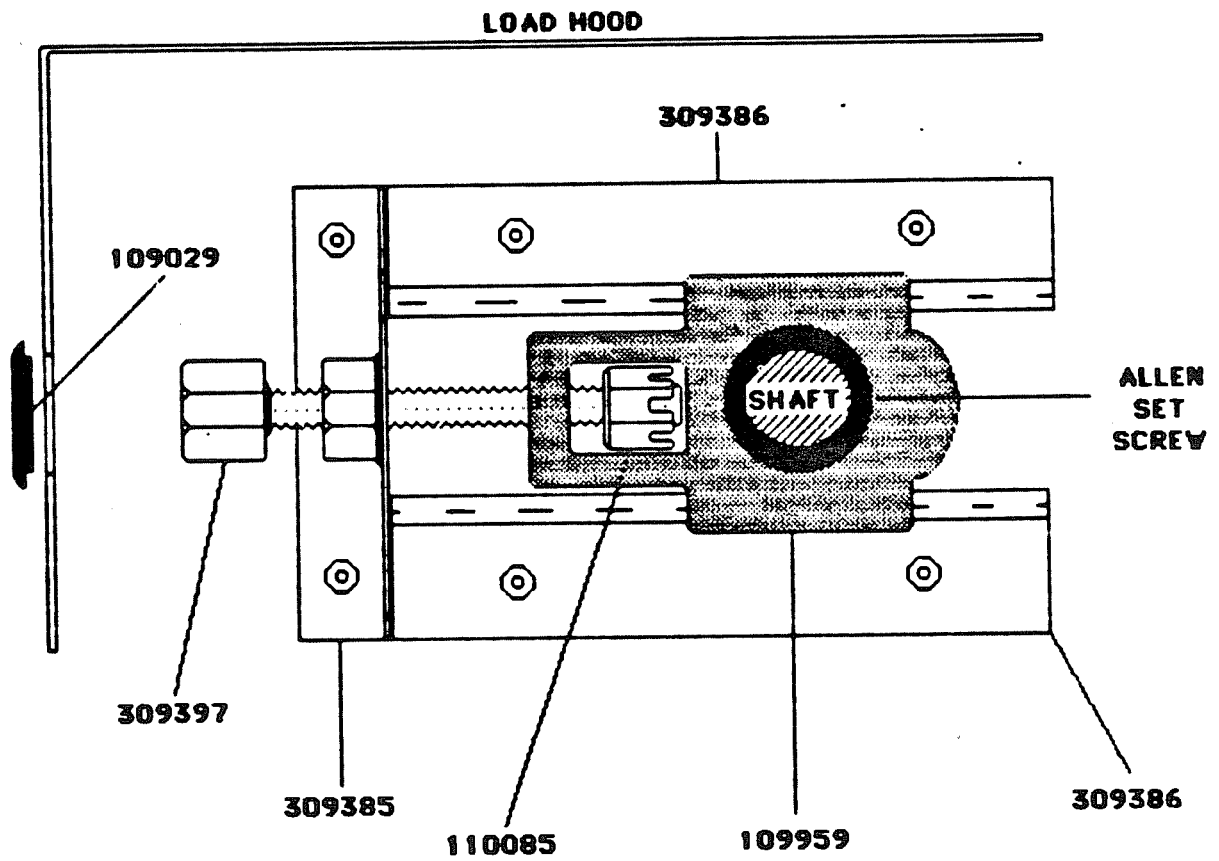
PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
403915		COMMON PARTS LOAD UCCW NG	
104713	1	COLLAR 1 INCH SST	4.
107305	2	KEY 1/4 X 1/4 X 1 1/2	3.
108434	3	SPROCKET CONVEYOR	3.
108869	4	SHAFT IDLE 1 X 33 5/8 UCCW	1.
108966	5	HANDLE DOOR	2.
109029	6	PLUG PLASTIC DP-1500	2.
109871	7	SCREW-SET 3/8-16UNCX1/2SOC	2.
309362	8	BRACKET TRACK UC NG L/UL	2.
309368	9	ANGLE TRACK CROSS UCCW NG	1.
309370	10	BRACKET Z TRACK UC NG L/UL	2.
309376	11	ANGLE CROSS UCCW NG L/UL	1.
309386	12	TRACK TAKE-UP BEARING UCNG	4.
309387	13	BASE SUPPORT WLDMT UC NG	1.
309390	14	BASE DECK WLDMT UCCW NG	1.
309391	15	PANEL SUPPORT END UCCW NG	1.
309393	16	DOOR ACCESS END UCCW NG	1.
309394	17	SHELF LOAD WLDMT UCCW NG	1.
309400	18	STANCHION LOAD RH UC NG	1.
309401	19	STANCHION LOAD LH UC NG	1.
309423	20	10" CANOPY WELDMENT UCCW	1.
309727	21	PANEL FRONT PERI A3 UC NG	1.
309754	22	TRACK DUMMY WLDMT LH UC	1.
309755	23	TRACK DUMMY WLDMT RH UC	1.
310259	24	BRACKET, DRAIN SUPPORT N.G.	1.
310584	25	BASE DECK WELD UCCW NG	1.
401486	26	VENT STACK 4 X 24	1.
403287	27	STATION START/STOP LOAD IN	1.
403335	28	ELECTRIC EYE BANNER INSTAL	1.
403476	29	CONV SHUT OFF-ELECTRIC EYE	1.
403910	30	FLUSHING NOZZLE SYSTEM-UC	1.
403980	31	ASSY TAKE-UP UC NG	2.
404570	32	DRAIN ASSY, UNLOAD UC NG	1.



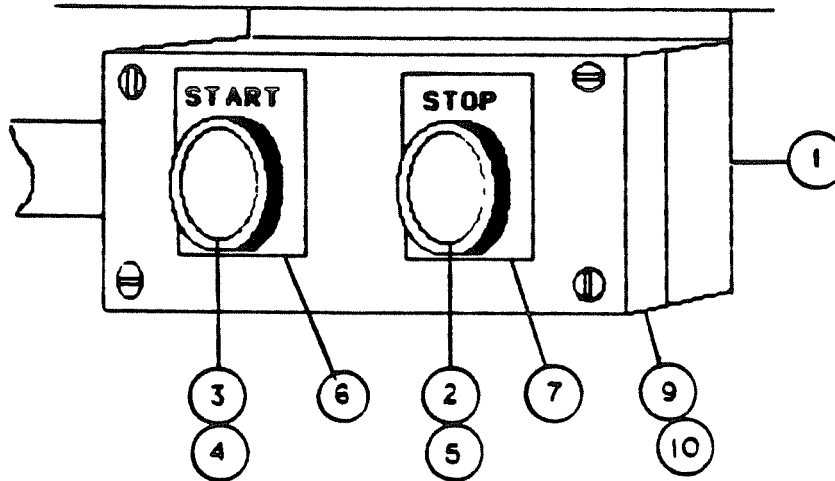
**LOAD**  
**FLUSHING SYSTEM**



**LOAD**  
**TAKE-UP ASSY.**

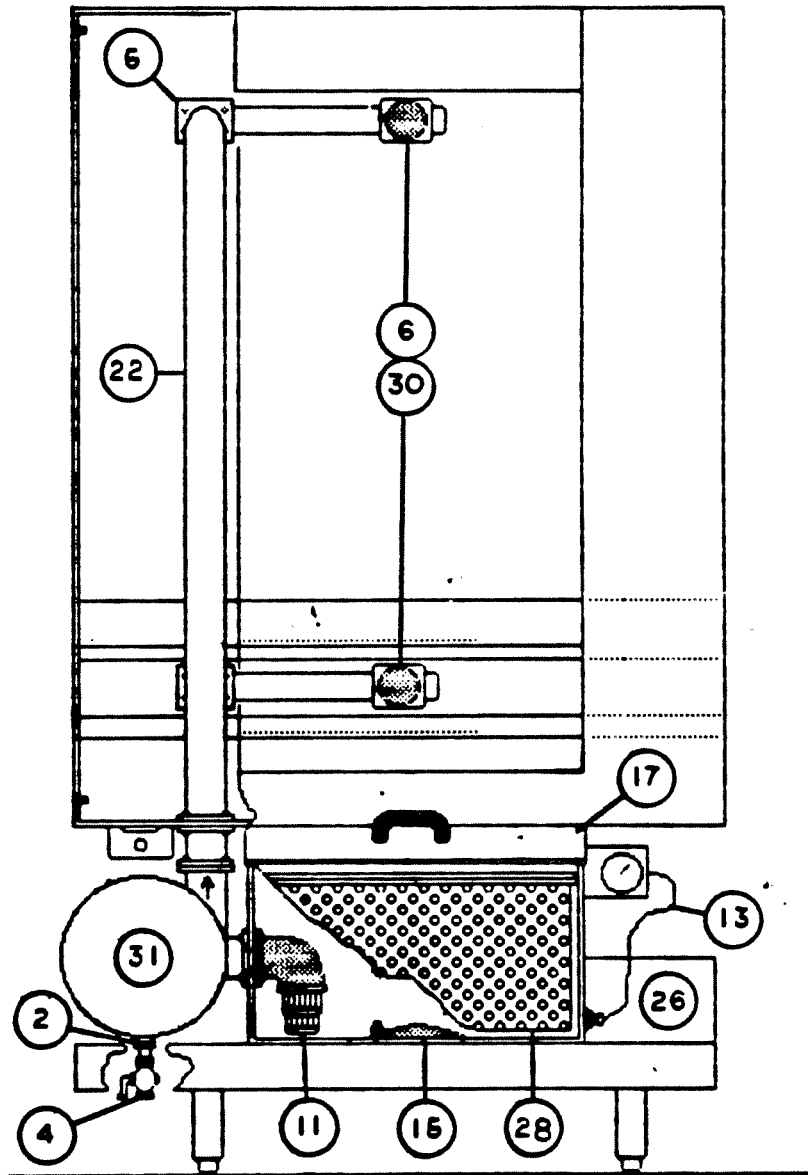


PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
403916		COMMON PARTS LOAD UCC NG	
104713	1	COLLAR 1 INCH SST	4.
107305	2	KEY 1/4 X 1/4 X 1 1/2	3.
108434	3	SPROCKET CONVEYOR	3.
108955	4	SHAFT IDLE 1 X 28 7/16 UCC	1.
108966	5	HANDLE DOOR	2.
109029	6	PLUG PLASTIC DP-1500	2.
109871	7	SCREW-SET 3/8-16UNCX1/2SOC	2.
309362	8	BRACKET TRACK UC NG L/UL	2.
309369	9	ANGLE TRACK CROSS UCC NG	1.
309370	10	BRACKET Z TRACK UC NG L/UL	2.
309377	11	ANGLE CROSS UCC NG L/UL	1.
309386	12	TRACK TAKE-UP BEARING UCNG	4.
309400	18	STANCHION LOAD RH UC NG	1.
309401	19	STANCHION LOAD LH UC NG	1.
309727	21	PANEL FRONT PERI A3 UC NG	1.
309754	22	TRACK DUMMY WLDMT LH UC	1.
309755	23	TRACK DUMMY WLDMT RH UC	1.
309792	20	WELDMENT, 10" CANOPY UC-C	1.
309801	13	BASE SUPPORT WLDMT UCC NG	1.
309802	14	BASE DECK WLDMT UCC NG	1.
309803	15	PANEL SUPPORT END UCC NG	1.
309804	16	DOOR ACCESS END UCC NG	1.
310060	17	SHELF LOAD WLDMT UCC NG	1.
310259	24	BRACKET, DRAIN SUPPORT N.G.	1.
310583	26	BASE DECK WELD UCC NG	1.
403287	27	STATION START/STOP LOAD IN	1.
403335	28	ELECTRIC EYE BANNER INSTAL	1.
403910	30	FLUSHING NOZZLE SYSTEM-UC	1.
403980	31	ASSY TAKE-UP UC NG	2.
404570	32	DRAIN ASSY, UNLOAD UC NG	1.



PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
403287		STATION START/STOP LOAD IN	
B1885-1	1	BRACKET STATION	1.
100304	2	CONTACT BLOCK (N.C.) STOP	1.
100305	3	CONTACT BLK 52BAK START	1.
100316	4	PUSHBUTTON 52PA8A3 START	1.
100317	5	PUSHBUTTON 52PA8A2 STOP	1.
102290	6	NAMEPLATE START	1.
102291	7	NAMEPLATE STOP	1.
106867	8	ENCLOSURE E2PBSS	1.
107349	5	PUSHBUTTON OPERATOR	2.
107350	3	CONTACT BLK(NO)F50 OR FA0	1.
107431	9	GASKET SEAL 1/16 X 3/4X120	1.417
107515	2	CONTACT BLOCK (NC) F40	1.
107617	7	NAMEPLATE STOP	1.
107618	6	NAMEPLATE START	1.
307831	10	START/STOP STA COVER UC	1.
307833	11	START/STOP STAT WELDMT UC	1.

**PREWASH**  
**B2**



PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
404418		COMMON PARTS B2 RH UCC NG	
100538	1	ELBOW 1/2" X 45 SST	1.
102390	2	BUSH REDUC 1/2 X 3/8 BRASS	1.
102467	3	NIPPLE 3/8 X 2 BRASS	1.
104614	4	COCK SHUT-OFF 3/8	1.
104638	5	GASKET 3 1/2SOX1/8TK 2HOLE	4.
108416	6	COUPLER QUICK FEMALE	2.
108417	7	NUT PLUG	2.
108418	8	PLUG 1/2	2.
108578	9	BRACKET PERIMETER PANEL	4.
108608	10	ELBOW SUCTION STRAINER	1.
108609	11	STRAINER SUCTION	1.
109034	12	WASHER 13/16X1 1/16 FIBER	4.
109813	13	THERMOMETER 4'LEAD COMENDA	1.
110066	14	SWITCH,FLT 4400 W/2 GASKET	2.
304816	15	STRAINER 6 INCH DIA	1.
305694	16	UC STANDPIPE BRKT	1.
305706	17	COVER REFUSE BUCKET UC-CW	1.
305709	18	SUPPORT REAR SCREEN B2 UC	1.
305763	19	SCREEN ASSY	1.
305781	20	UC-C 4FT W/BCK SIDE SCR LR	1.
305782	21	UC-C 4FT W/BCK SIDE SCR RL	1.
305869	22	STANDPIPE WELDMENT UC-C	1.
308507	23	PLATE BLOCK-OFF UC	1.
308813	24	TRACK WELD B2 UCC-CW NG	2.
309344	25	BRACKET GUAGE UC B2 N.G.	1.
309612	26	WELDMENT,UC 24" WIREWAY	1.
309624	27	COVER,UC 24"WIREWAY	1.
310068	28	BASKET WELD.,UC-C REFUSE	1.
310691	29	COVER WELD,FLOAT SWITCH	1.
401511	30	SPRAYPIPE 20 3/4 UC-C	2.
403567	31	PUMP ASSY 1HP 3PH RH PREWA	1.

# Champion

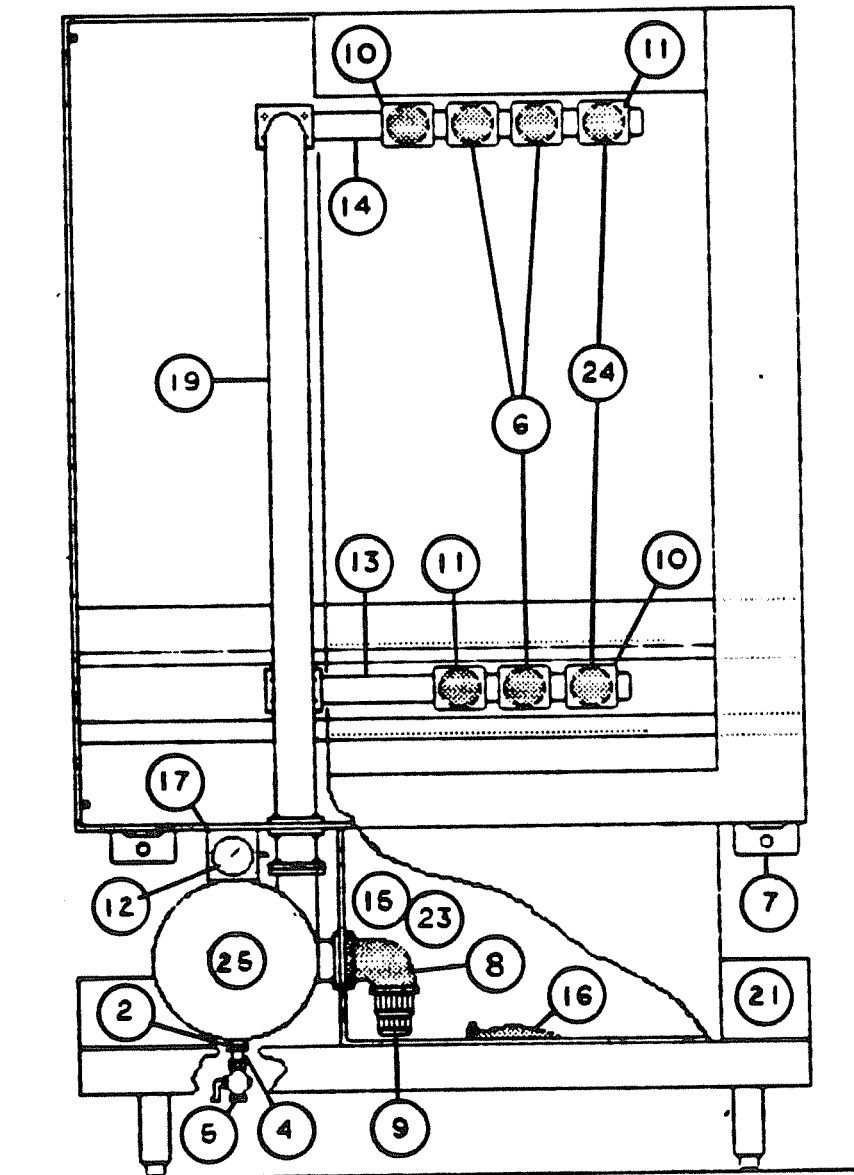
The Dishwashing Machine Specialists

## REPLACEMENT PARTS

PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
404419		COMMON PARTS B2 RH UCCW NG	
100538	1	ELBOW 1/2" X 45 SST	1.
102390	2	BUSH REDUC 1/2 X 3/8 BRASS	1.
102732	3	NIPPLE 3/8 X 4 BRASS	1.
104614	4	COCK SHUT-OFF 3/8	1.
104638	6	GASKET 3 1/2SOX1/8TK 2HOLE	4.
106839		FLANGE 2 7/8 X 2 7/8	1.
108416	6	COUPLER QUICK FEMALE	2.
108417	7	NUT PLUG	2.
108418	8	PLUG 1/2	2.
108578	9	BRACKET PERIMETER PANEL	3.
108608	10	ELBOW SUCTION STRAINER	1.
108609	11	STRAINER SUCTION	1.
109034	12	WASHER 13/16X1 1/16 FIBER	4.
109813	13	THERMOMETER 4'LEAD COMENDA	1.
110066	14	SWITCH,FLT 4400 W/2 GASKET	2.
304816	15	STRAINER 6 INCH DIA	1.
305693	22	STANDPIPE WELDMENT UC-CW	1.
305694	16	UC STANDPIPE BRKT	1.
305705	19	SCREEN WELD B2 UC-CW	1.
305706	17	COVER REFUSE BUCKET UC-CW	1.
305709	18	SUPPORT REAR SCREEN B2 UC	1.
308507	23	PLATE BLOCK-OFF UC	1.
308813	24	TRACK WELD B2 UCC-CW NG	2.
309344	25	BRACKET GUAGE UC B2 N.G.	1.
309612	26	WELDMENT,UC 24" WIREWAY	1.
309624	27	COVER,UC 24"WIREWAY	1.
309669	9	BRACKET,B2 PERI. PANEL	1.
310068	28	BASKET WELD.,UC-C REFUSE	1.
310691	29	COVER WELD,FLOAT SWITCH	1.
401512	30	SPRAYPIPE 26 INCH UC-CW	2.
403567	31	PUMP ASSY 1HP 3PH RH PREWA	1.

WASH/RINSE

C3





# Champion

The Dishwashing Machine Specialists

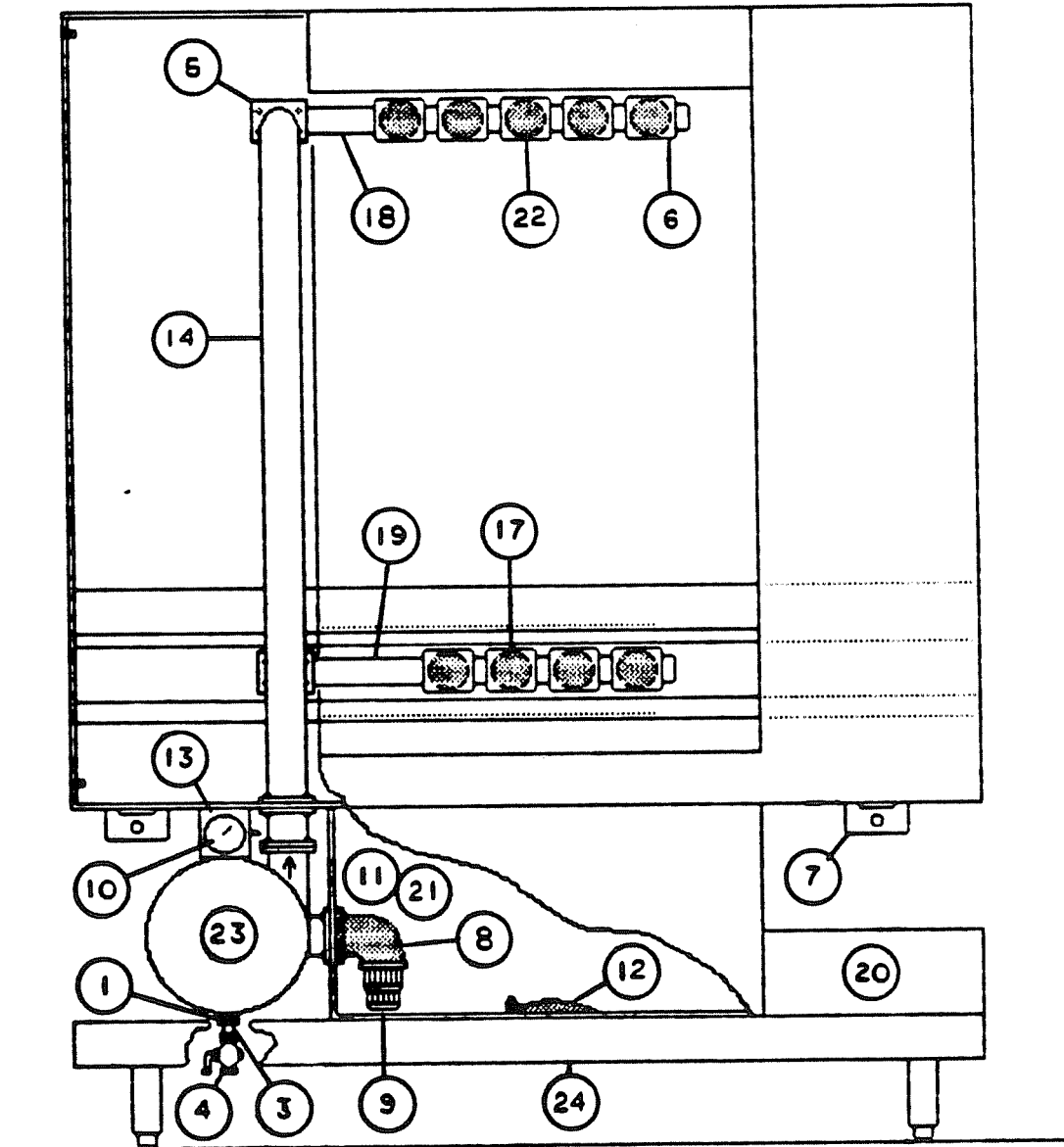
## REPLACEMENT PARTS

PART NUMBER 404432	ITEM NO	DESCRIPTION COMMON PARTS C3 UCC NG	QTY/PER
100538	1	ELBOW 1/2" X 45 SST	1.
102390	2	BUSH REDUC 1/2 X 3/8 BRASS	1.
102438	3	ELBOW STREET 1/2 90 BRASS	1.
102467	4	NIPPLE 3/8 X 2 BRASS	1.
104614	6	COCK SHUT-OFF 3/8	1.
108416	6	COUPLER QUICK FEMALE	3.
108578	7	BRACKET PERIMETER PANEL	4.
108608	8	ELBOW SUCTION STRAINER	1.
108609	9	STRAINER SUCTION	1.
108846	10	COUPLER QUICK FEMALE	2.
108847	11	COUPLER QUICK FEMALE	2.
109813	12	THERMOMETER 4' LEAD COMENDA	1.
109868	13	MANIFOLD LOWER C3 UCC NG	1.
109869	14	MANIFOLD UPPER C3 UCC NG	1.
110066	15	SWITCH, FLT 4400 W/2 GASKET	2.
304816	16	STRAINER 6 INCH DIA	1.
305246	17	BRACKET GAUGE U-LD	1.
305694	18	UC STANDPIPE BRKT	1.
305869	19	STANDPIPE WELDMENT UC-C	1.
308812	20	TRACK WELD C3 UCC-CW NG	2.
309614	21	WELDMENT, UC 36" WIREWAY	1.
309669	22	BRACKET, B2 PERI. PANEL	1.
310691	23	COVER WELD, FLOAT SWITCH	1.
401511	24	SPRAYPIPE 20 3/4 UC-C	7.
403863	25	PUMP ASSY 3HP 3PH UC C3	1.

PART NUMBER 404433	ITEM NO	DESCRIPTION COMMON PARTS C3 UCCW NG	QTY/PER
100538	1	ELBOW 1/2" X 45 SST	1.
102390	2	BUSH REDUC 1/2 X 3/8 BRASS	1.
102438	3	ELBOW STREET 1/2 90 BRASS	1.
102467	4	NIPPLE 3/8 X 2 BRASS	1.
104614	5	COCK SHUT-OFF 3/8	1.
108416	6	COUPLER QUICK FEMALE	3.
108578	7	BRACKET PERIMETER PANEL	4.
108608	8	ELBOW SUCTION STRAINER	1.
108609	9	STRAINER SUCTION	1.
108846	10	COUPLER QUICK FEMALE	2.
108847	11	COUPLER QUICK FEMALE	2.
109806	13	MANIFOLD LOWER C3 UCCW NG	1.
109808	14	MANIFOLD UPPER C3 UCCW NG	1.
109813	12	THERMOMETER 4' LEAD COMENDA	1.
110066	15	SWITCH, FLT 4400 W/2 GASKET	2.
304816	16	STRAINER 6 INCH DIA	1.
305246	17	BRACKET GAUGE U-LD	1.
305693	19	STANDPIPE WELDMENT UC-CW	1.
305694	18	UC STANDPIPE BRKT	1.
308812	20	TRACK WELD C3 UCC-CW NG	2.
309614	21	WELDMENT, UC 36" WIREWAY	1.
309669	22	BRACKET, B2 PERI. PANEL	1.
310691	23	COVER WELD, FLOAT SWITCH	1.
401512	24	SPRAYPIPE 26 INCH UC-CW	7.
403863	25	PUMP ASSY 3HP 3PH UC C3	1.

WASH/RINSE

C4



# Champion

The Dishwashing Machine Specialists

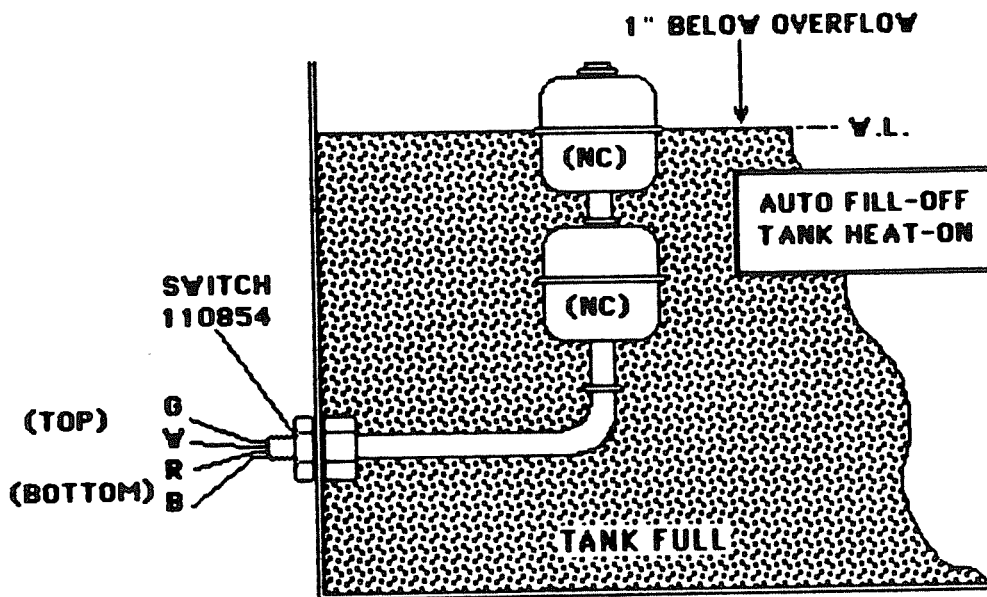
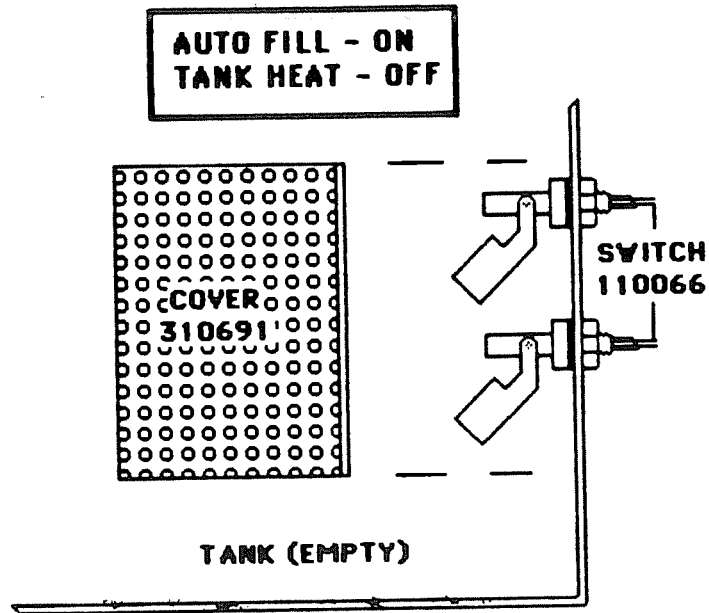
## REPLACEMENT PARTS

PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
404394		COMMON PARTS B4/C4 UCCW NG	
102390	1	BUSH REDUC 1/2 X 3/8 BRASS	1.
102438	2	ELBOW STREET 1/2 90 BRASS	1.
102467	3	NIPPLE 3/8 X 2 BRASS	1.
104614	4	COCK SHUT-OFF 3/8	1.
104638	5	GASKET 3 1/2SOX1/8TK 2HOLE	2.
108416	6	COUPLER QUICK FEMALE	9.
108578	7	BRACKET PERIMETER PANEL	4.
108608	8	ELBOW SUCTION STRAINER	1.
108609	9	STRAINER SUCTION	1.
109813	10	THERMOMETER 4'LEAD COMENDA	1.
110066	11	SWITCH,FLT 4400 W/2 GASKET	2.
304816	12	STRAINER 6 INCH DIA	1.
305246	13	BRACKET GAUGE U-LD	1.
305693	14	STANDPIPE WELDMENT UC-CW	1.
305694	15	UC STANDPIPE BRKT	1.
308811	16	TRACK WELD C4 UCC-CW NG	2.
308876	17	BRACKET,TRACK-MANIFOLD UC	2.
308918	18	MANIFOLD UPPER UCCW C4 NG	1.
308919	19	MANIFOLD LOWER UCCW C4 NG	1.
309616	20	WELDMENT,UC 48"WIREWAY	1.
310691	21	COVER WELD,FLOAT SWITCH	1.
401512	22	SPRAYPIPE 26 INCH UC-CW	9.
401834	23	PUMP ASSY 3HP 3PH LH PW-W-	1.
404408	24	BASE ASSY C4 UCCW NG	1.

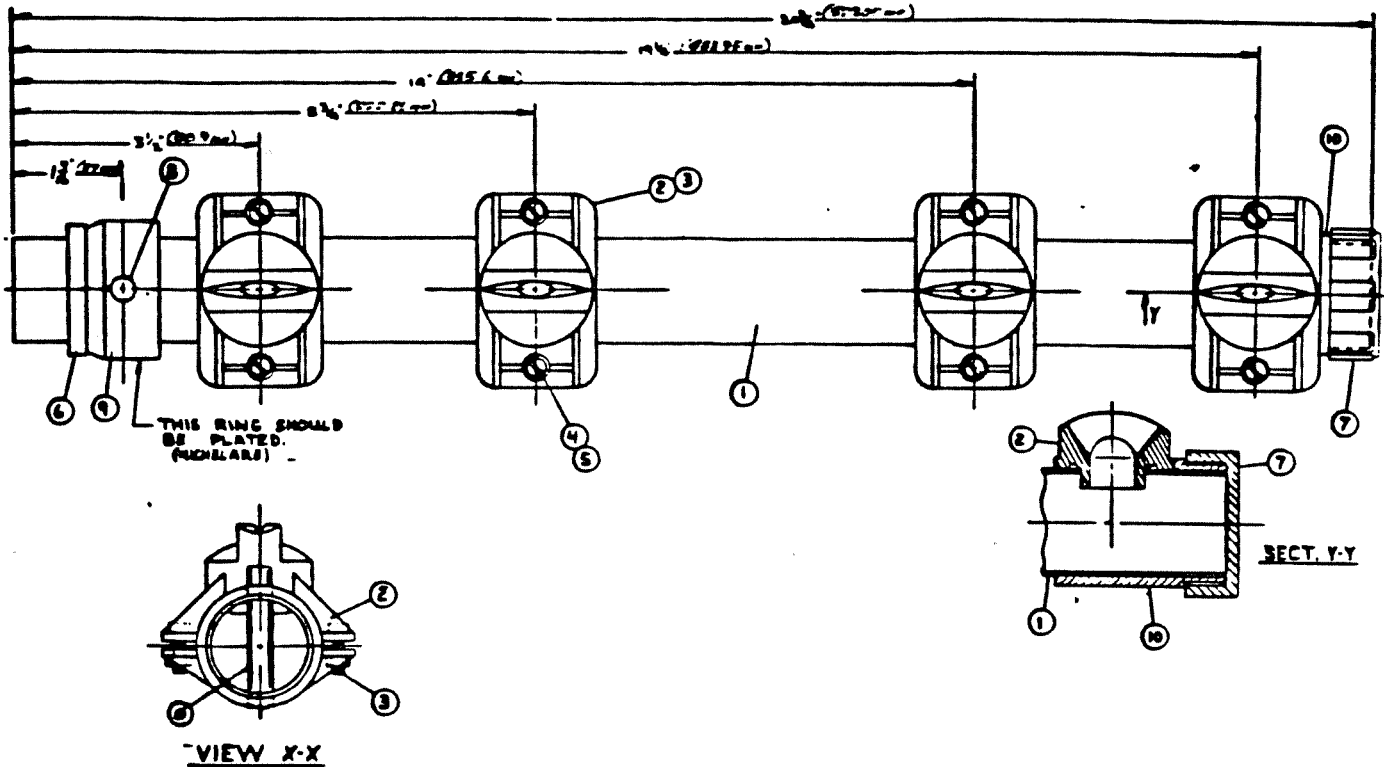
PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
404395		COMMON PARTS B4/C4 UCC NG	
102390	1	BUSH REDUC 1/2 X 3/8 BRASS	1.
102467	3	NIPPLE 3/8 X 2 BRASS	1.
104614	4	COCK SHUT-OFF 3/8	1.
104638	5	GASKET 3 1/2SOX1/8TK 2HOLE	2.
108416	6	COUPLER QUICK FEMALE	9.
108578	7	BRACKET PERIMETER PANEL	4.
108608	8	ELBOW SUCTION STRAINER	1.
108609	9	STRAINER SUCTION	1.
109813	10	THERMOMETER 4'LEAD COMENDA	1.
110066	11	SWITCH,FLT 4400 W/2 GASKET	2.
304816	12	STRAINER 6 INCH DIA	1.
305246	13	BRACKET GAUGE U-LD	1.
305694	15	UC STANDPIPE BRKT	1.
305869	14	STANDPIPE WELDMENT UC-C	1.
308811	16	TRACK WELD C4 UCC-CW NG	2.
308876	17	BRACKET,TRACK-MANIFOLD UC	2.
309616	20	WELDMENT,UC 48"WIREWAY	1.
309698	19	MANIFOLD LOWER UCC C4 NG	1.
309699	18	MANIFOLD UPPER UCC C4 NG	1.
310691	21	COVER WELD,FLOAT SWITCH	1.
401511	22	SPRAYPIPE 20 3/4 UC-C	9.
401834	23	PUMP ASSY 3HP 3PH LH PW-W-	1.
404409	24	BASE ASSY C4 UCC NG	1.

**AUTO FILL & LOW WATER CUT-OFF**

Note; 24 volt system using transformer (108129)

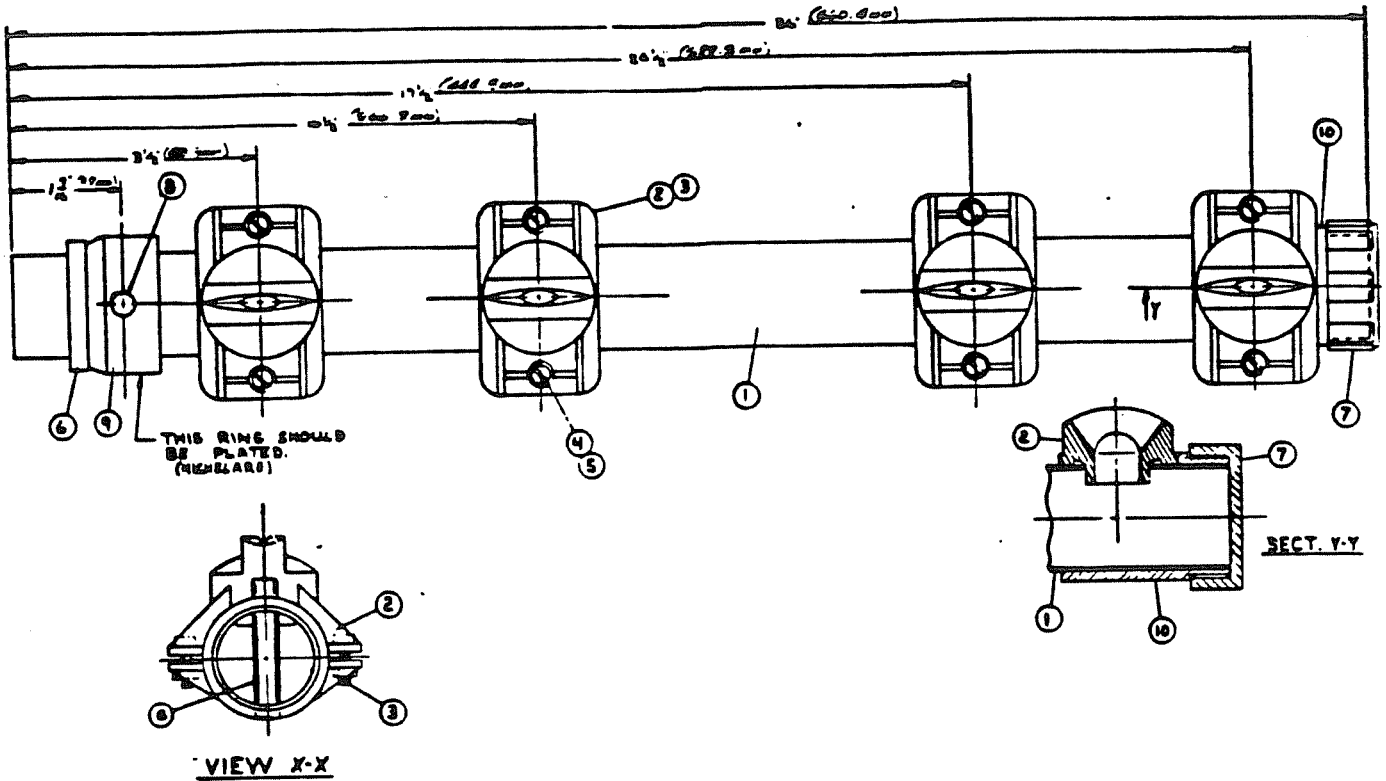


**WASH-RINSE ASSEMBLY**



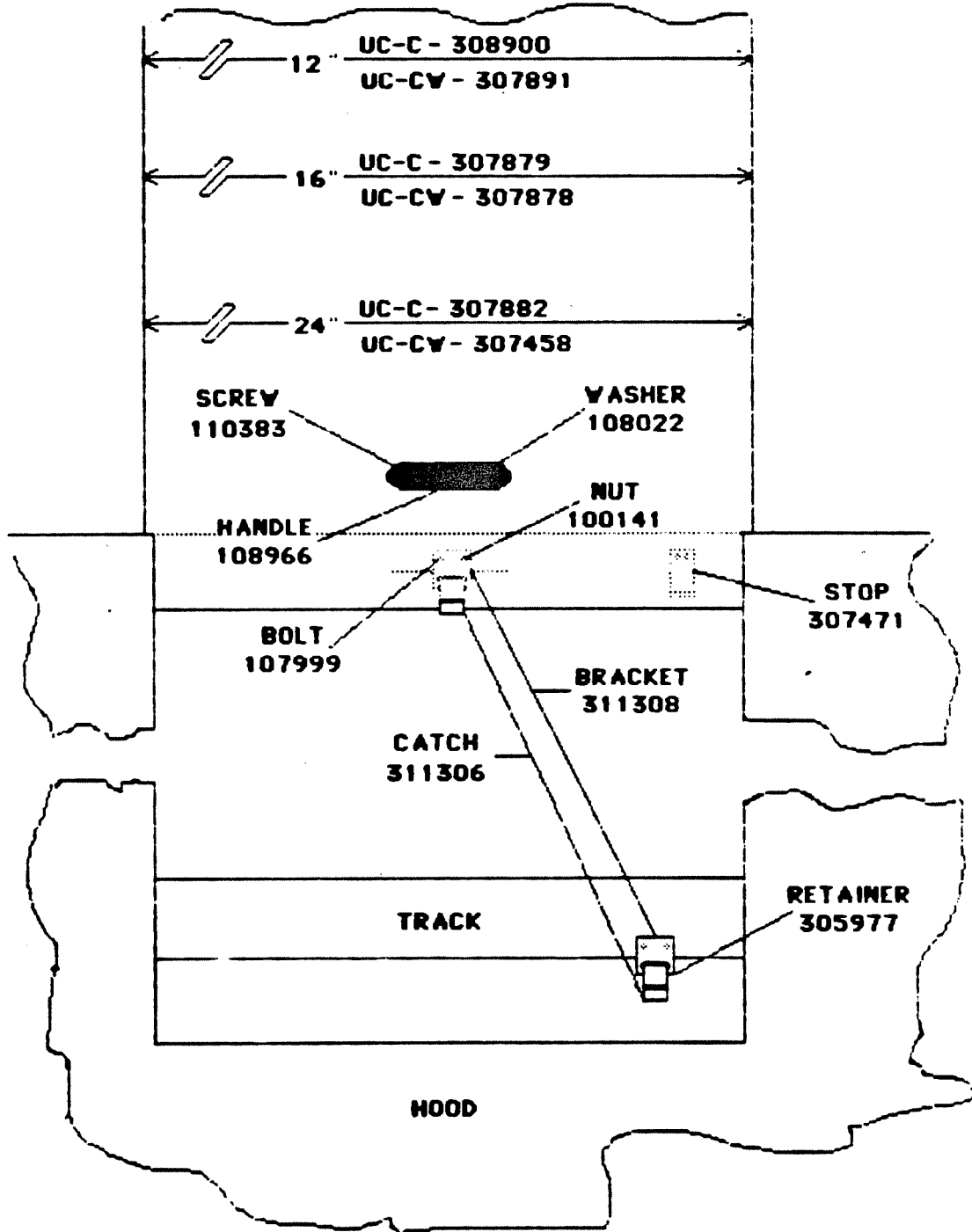
PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
401511		SPRAYPIPE 20 3/4 UC-C	
108446	2	NOZZLE TOP 20-64KPRB	0.0
108444	3	NOZZLE BOTTOM 20-64KPRB	0.0
108442	4	BOLT M5 X 15MM FILISTER HD	0.0
108441	5	NUT HEX M5	0.0
108443	6	GASKET 44MM X 35MM RUBBER	0.0
108447	7	CAP 1 1/4 PLASTIC	0.0
108445	10	CAP ADAPTER	0.0

**WASH-RINSE ASSEMBLY**



PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
401512		SPRAYPIPE 26 INCH UC-CW	
108446	2	NOZZLE TOP 20-64KPRB	0.0
108444	3	NOZZLE BOTTOM 20-64KPRB	0.0
108442	4	BOLT M5 X 15MM FILISTER HD	0.0
108441	5	NUT HEX M5	0.0
108443	6	GASKET 44MM X 35MM RUBBER	0.0
108447	7	CAP 1 1/4 PLASTIC	0.0
108445	10	CAP ADAPTER	0.0

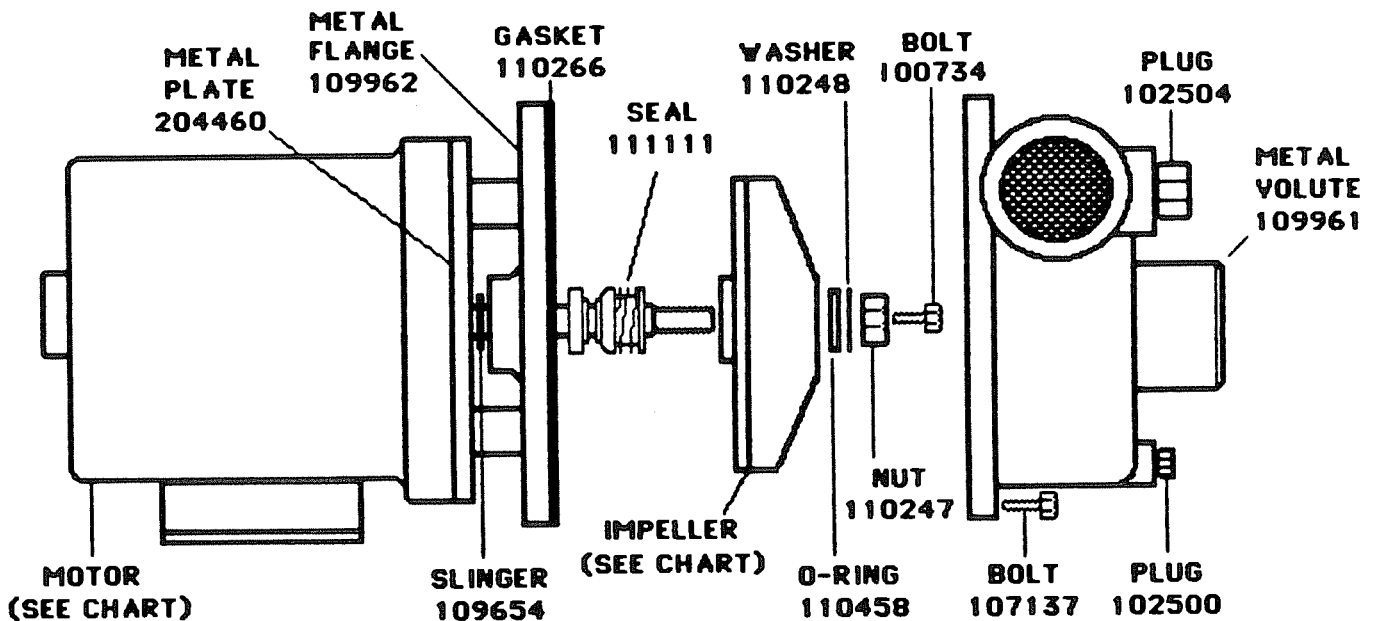
**DOORS**



**UP-RIGHT CONVEYOR (UC)  
JET PUMP ASSEMBLY  
CAST IRON**

PUMP & MOTOR COMPLETE			MOTOR	IMPELLER
1 HP	PREWASH (2ft)	405919	110420	111108
2 HP	PREWASH (2ft)	405920	110422	111108
3 HP	WASH & RINSE (3ft)	405922	110424	111109
3 HP	WASH & RINSE (4ft)	405923	110424	111110
ALL ABOVE MOTORS ARE 208-230/460 VOLTS, 3-PHASE, 60-CYCLE				

**NOTE: TO CHOOSE PROPER IMPELLER, MEASURE MODULAR SECTION (SEE PAGE 55). MATCH MOTOR HORSE POWER WITH SECTION LENGTH. EXAMPLE; 1 HP + PREWASH (2 ft) = 111108**



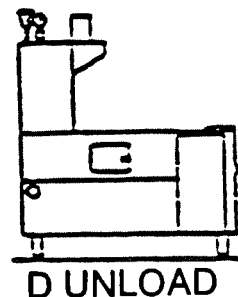
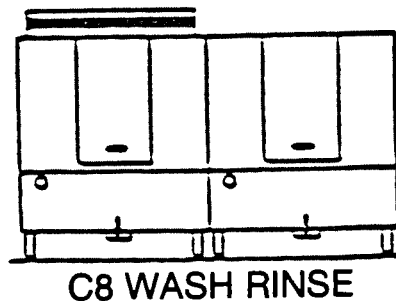
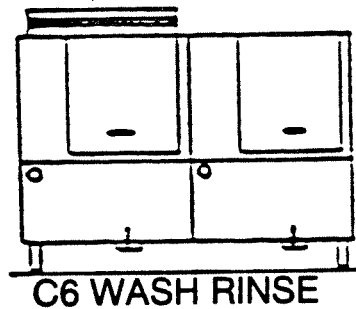
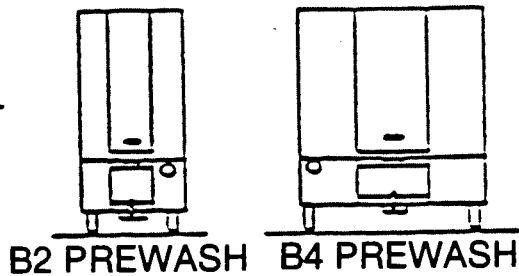
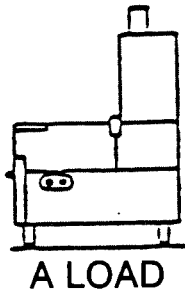
To replace the motor or seal, turn power off to the machine, remove the plug at the lowest point on the volute and drain all the water. Remove the 11 bolts on the volute and carefully separate the volute without damaging the gasket. Hold the motor shaft at the rear with a screwdriver or wrench while backing off the locknut. Remove the large nut and washer and unscrew the impeller counter clockwise. Use a water soluble lubricant when installing the new seal. Reassemble in the reverse order and test by 'bumping' the motor to check the proper rotation.



**MAIN ASSEMBLY**

**UPRIGHT CONVEYOR SECTIONAL CONSTRUCTION**

Champion Model UC (Upright Conveyor) Dishwashing Machines are comprised of modular sections designed to provide maximum space, labor and production efficiency. The UC is available in 3 variations of conveyor widths. The suffix C in the model number denotes a 24" wide conveyor belt and CW denotes 29 1/4" wide conveyor belt. Champion's new UC, Model W-6, denotes a 60" wide conveyor belt.

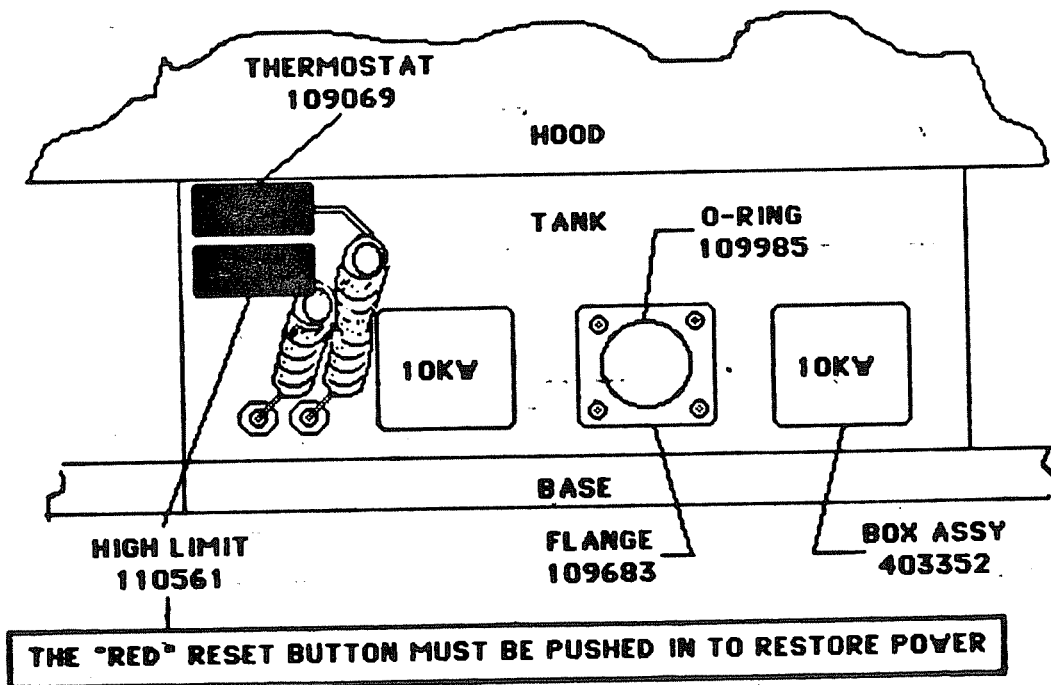


(LEFT TO RIGHT SHOWN)

**ELECTRIC TANK HEAT**  
**W/O REFUSE BUCKET**

Since the C3 and C4 wash/rinse tanks have 3 holes prepunched, any combination of heaters may be used; such as, 2 10KW=20KW, 1 5KW+2 10KW=25KW, or 3 10KW=30KW.. When using 2 10KW heaters the center hole is blocked off with a flange.

- 5KW HEATER-208V- 109754
- 5KW HEATER-240V- 109753
- 5KW HEATER-480V- 109752
- 10KW HEATER-208V- 109751
- 10KW HEATER-240V- 109750
- 10KW HEATER-480V- 109749

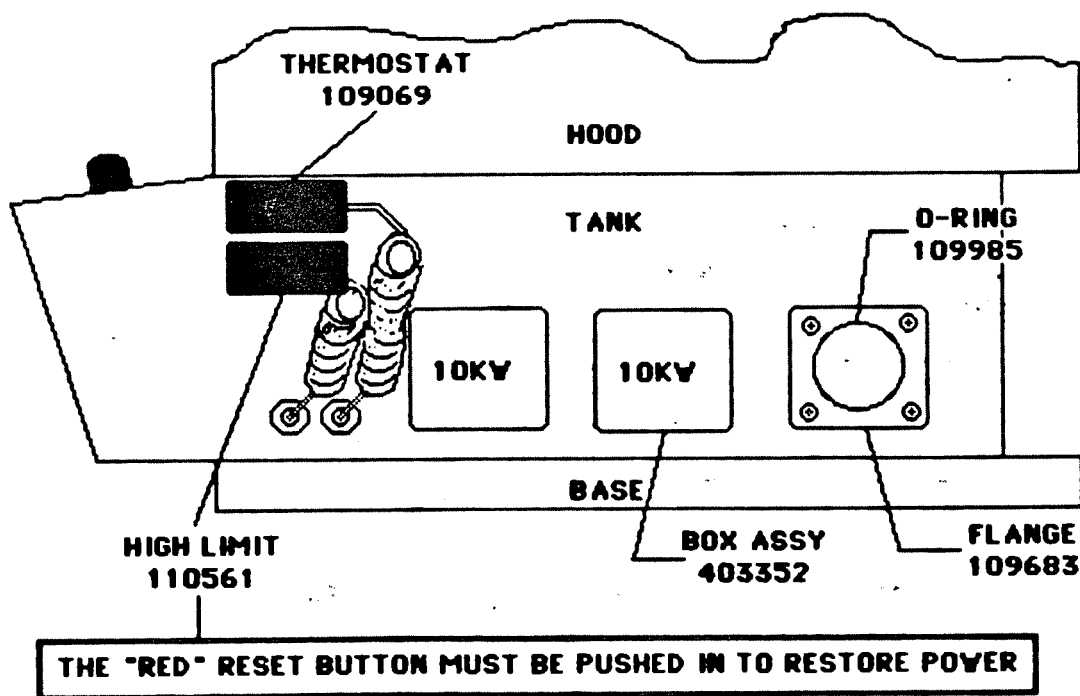


**FRONT VIEW**

**ELECTRIC TANK HEAT**  
**C3 W/REFUSE BUCKET**

Since the C3 wash/rinse tanks have 3 holes prepunched, any combination of heaters may be used; such as, 2 10KW=20KW, 1 5KW+2 10KW=25KW, or 3 10KW=30KW. When using 2 10KW heaters the right hole is blocked off with a flange.

- 5KW HEATER-208V- 109789
- 5KW HEATER-240V- 109791
- 5KW HEATER-480V- 109793
- 10KW HEATER-208V- 109790
- 10KW HEATER-240V- 109792
- 10KW HEATER-480V- 109794

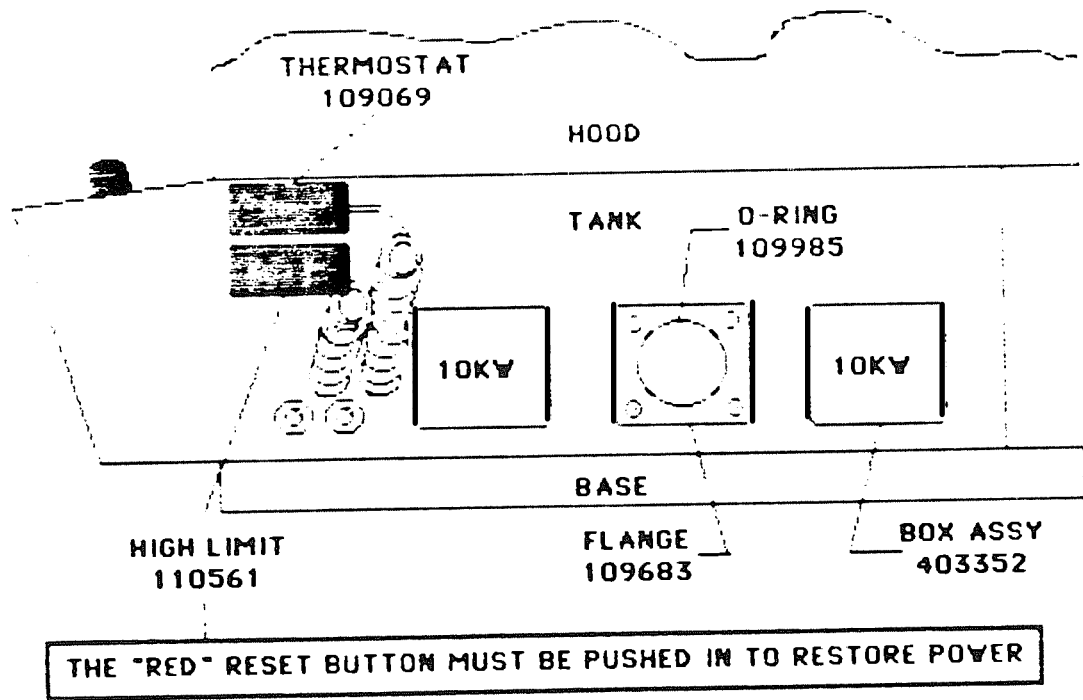


**RIGHT SIDE VIEW**

ELECTRIC TANK HEAT  
C4 W/REFUSE BUCKET

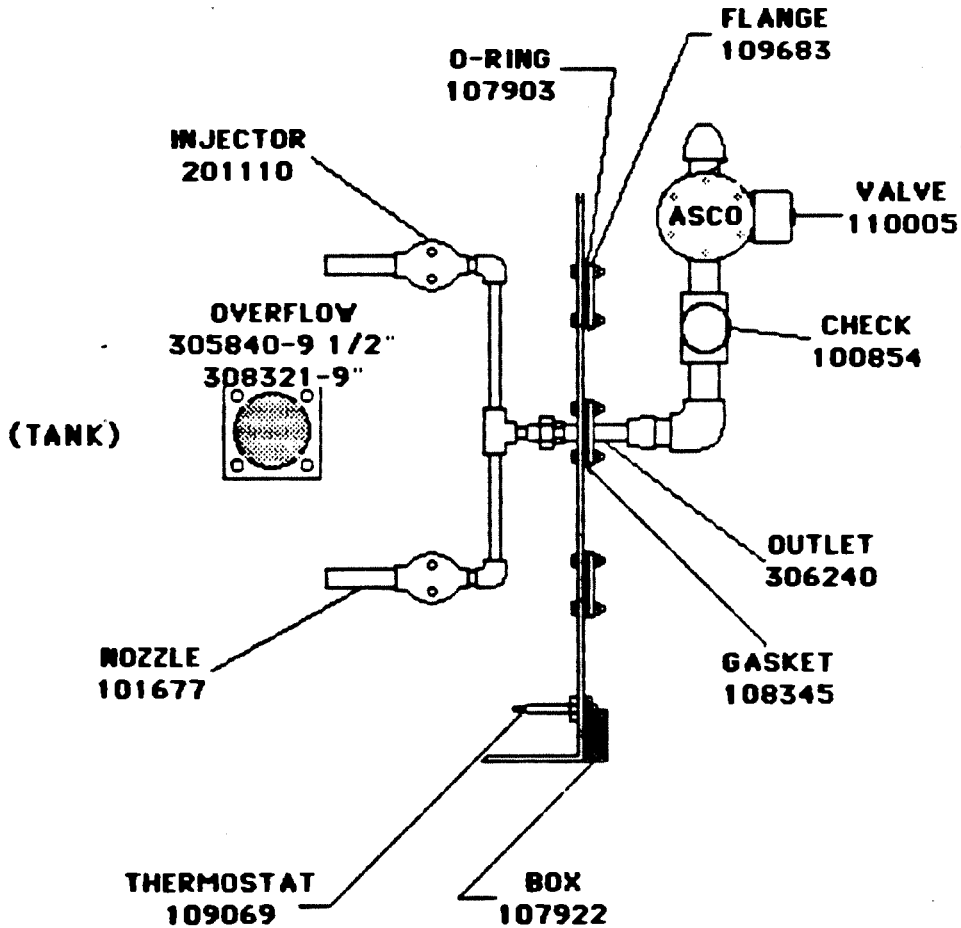
Since the C4 wash/rinse tanks have 3 holes prepunched, any combination of heaters may be used, such as, 2 10KW=20KW, 1 5KW+2 10KW=25KW, or 3 10KW=30KW. When using 2 10KW heaters the center hole is blocked off with a flange.

- 5KW HEATER-208V- 109754
- 5KW HEATER-240V- 109753
- 5KW HEATER-480V- 109752
- 10KW HEATER-208V- 109751
- 10KW HEATER-240V- 109750
- 10KW HEATER-480V- 109749



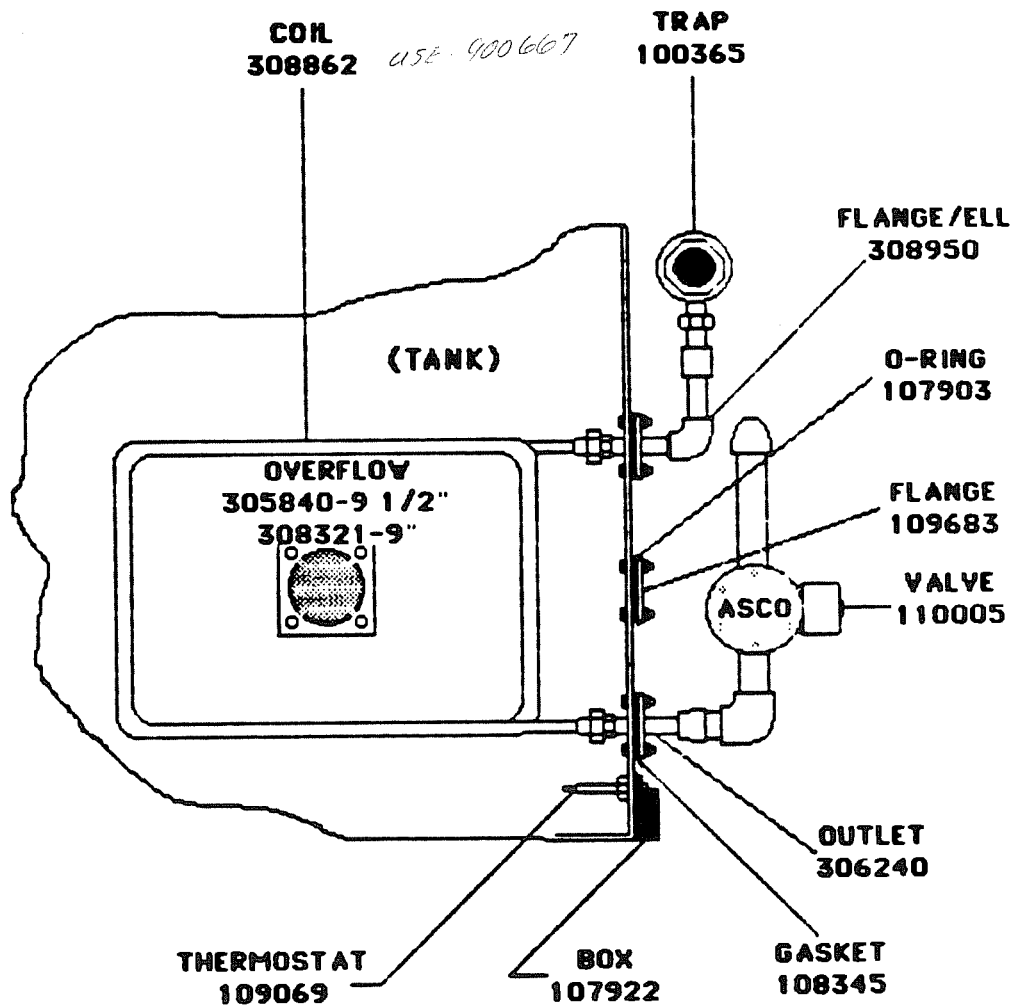
RIGHT SIDE VIEW

TANK HEAT  
STEAM INJECTORS



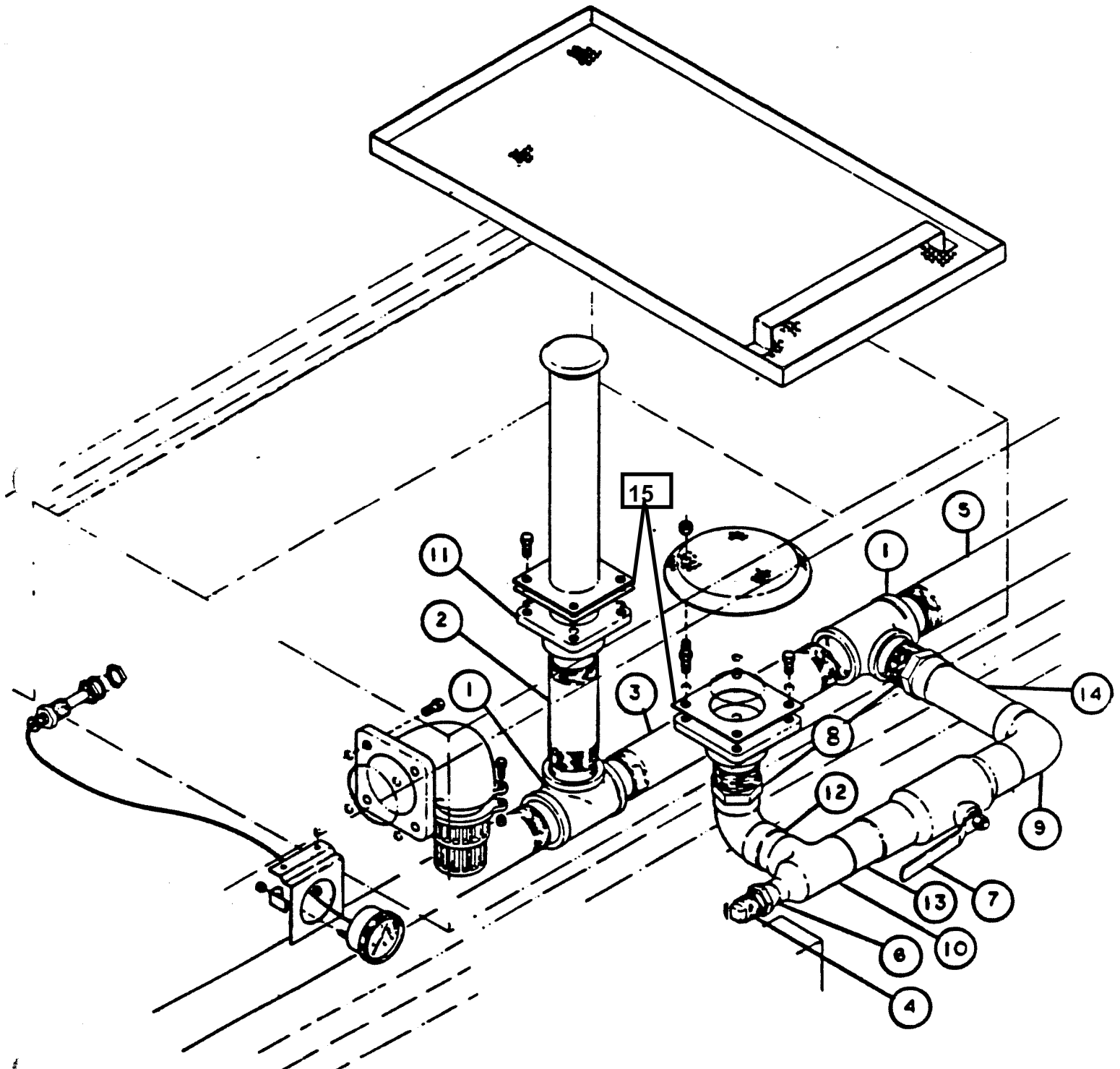
TOP VIEW

**TANK HEAT**  
**STEAM COIL**



**TOP VIEW**

**DRAIN ASSEMBLY**

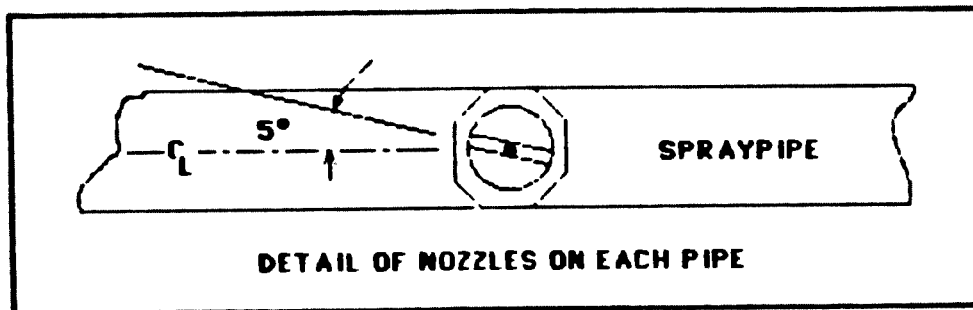
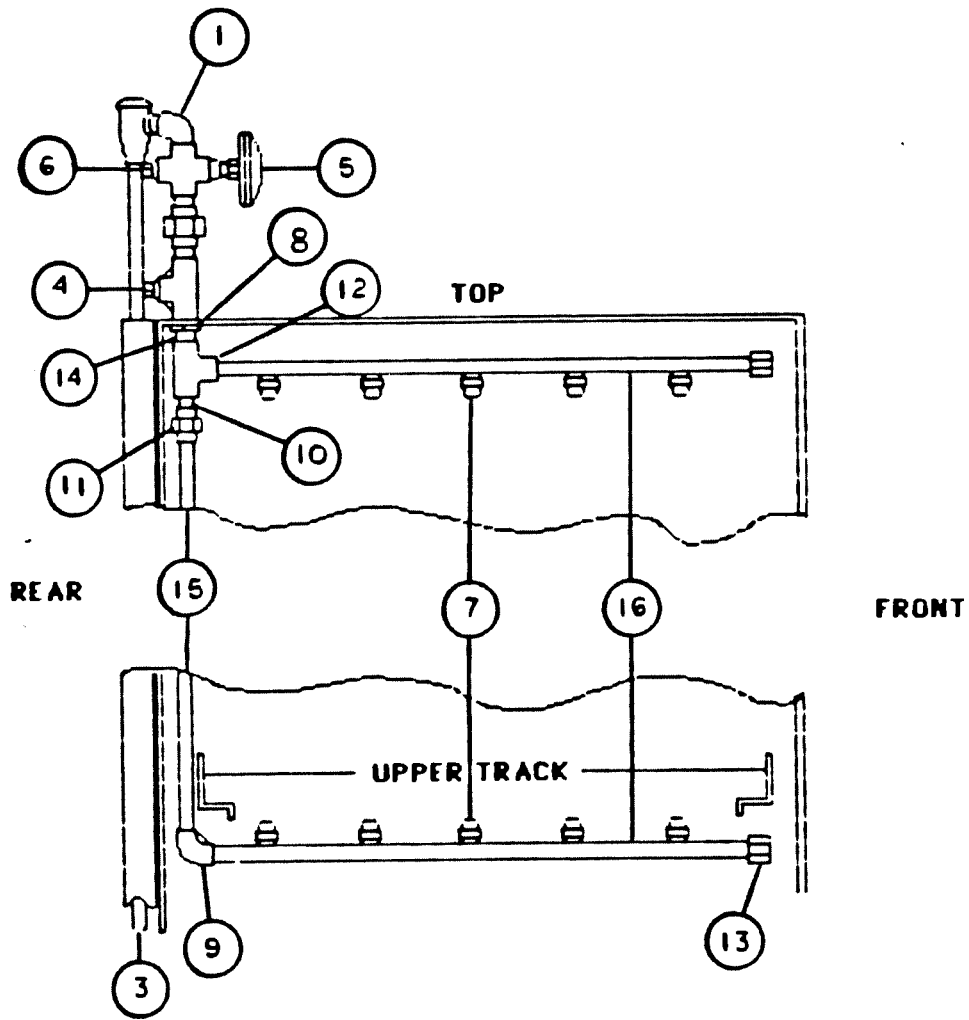


**DRAIN ASSEMBLY**

Part No.	Qty	Description	Qty
<b>600790</b>		<b>DRAIN COMMON PARTS UC-C</b>	
100036	1	TEE 1 1/2 INCH GALV	2.
101833	2	NIPPLE 1 1/2 X 2 1/2 GALV	1.
101856	3	NIPPLE 1 1/2 X 6 1/2 GALV	1.
102505	4	PLUG 3/4 BRASS	1.
106687	5	NIPPLE TOE 1 1/2X2 1/2GALV	1.
109062	6	ADAPTER 3/4 FTG X F COPPER	1.
109072	7	VALVE BALL 1 1/2 SOLDER	1.
109109	8	ADAPTER 1 1/2 604 COPPER	2.
109110	9	ELBOW 1 1/2CX1 1/2FTG COP	2.
109111	10	TEE 1 1/2X3/4X1 1/2 COPPER	1.
202191	11	DRAIN FLANGE	2.
202819	12	TUBE 1 1/2 X 2 3/4 COPPER	1.
202860	13	TUBE 1 1/2 X 2 3/8 COPPER	1.
202861	14	TUBE 1 1/2 X 9 COPPER	1.
108345	15	GASKET 3x3x1/8" 2" HOLE	2.
<b>600791</b>		<b>DRAIN,COMMON PARTS UC-CW</b>	
100036	1	TEE 1 1/2 INCH GALV	2.
101833	2	NIPPLE 1 1/2 X 2 1/2 GALV	1.
101856	3	NIPPLE 1 1/2 X 6 1/2 GALV	1.
102505	4	PLUG 3/4 BRASS	1.
109062	6	ADAPTER 3/4 FTG X F COPPER	1.
109072	7	VALVE BALL 1 1/2 SOLDER	1.
109109	8	ADAPTER 1 1/2 604 COPPER	2.
109110	9	ELBOW 1 1/2CX1 1/2FTG COP	2.
109111	10	TEE 1 1/2X3/4X1 1/2 COPPER	1.
202191	11	DRAIN FLANGE	2.
202819	12	TUBE 1 1/2 X 2 3/4 COPPER	1.
202855	14	TUBE 1 1/2 X 11 3/4 COPPER	1.
202860	13	TUBE 1 1/2 X 2 3/8 COPPER	1.



**FINAL RINSE ASSEMBLY**



PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
600753		PIPING FINAL RINSE UC-CWNP	

202911	1	ASSY PIPE F-RINSE NI-PLATE	1.
451167	2	KIT FINAL RINSE UC	1.
600810	3	PIPING ASSY FR UC-CW	1.

PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
600754		PIPING FINAL RINSE UC-C NP	

202911	1	ASSY PIPE F-RINSE NI-PLATE	1.
451167	2	KIT FINAL RINSE UC	1.
600809	3	PIPING ASSY FR UC-C	1.

451167 KIT FINAL RINSE UC

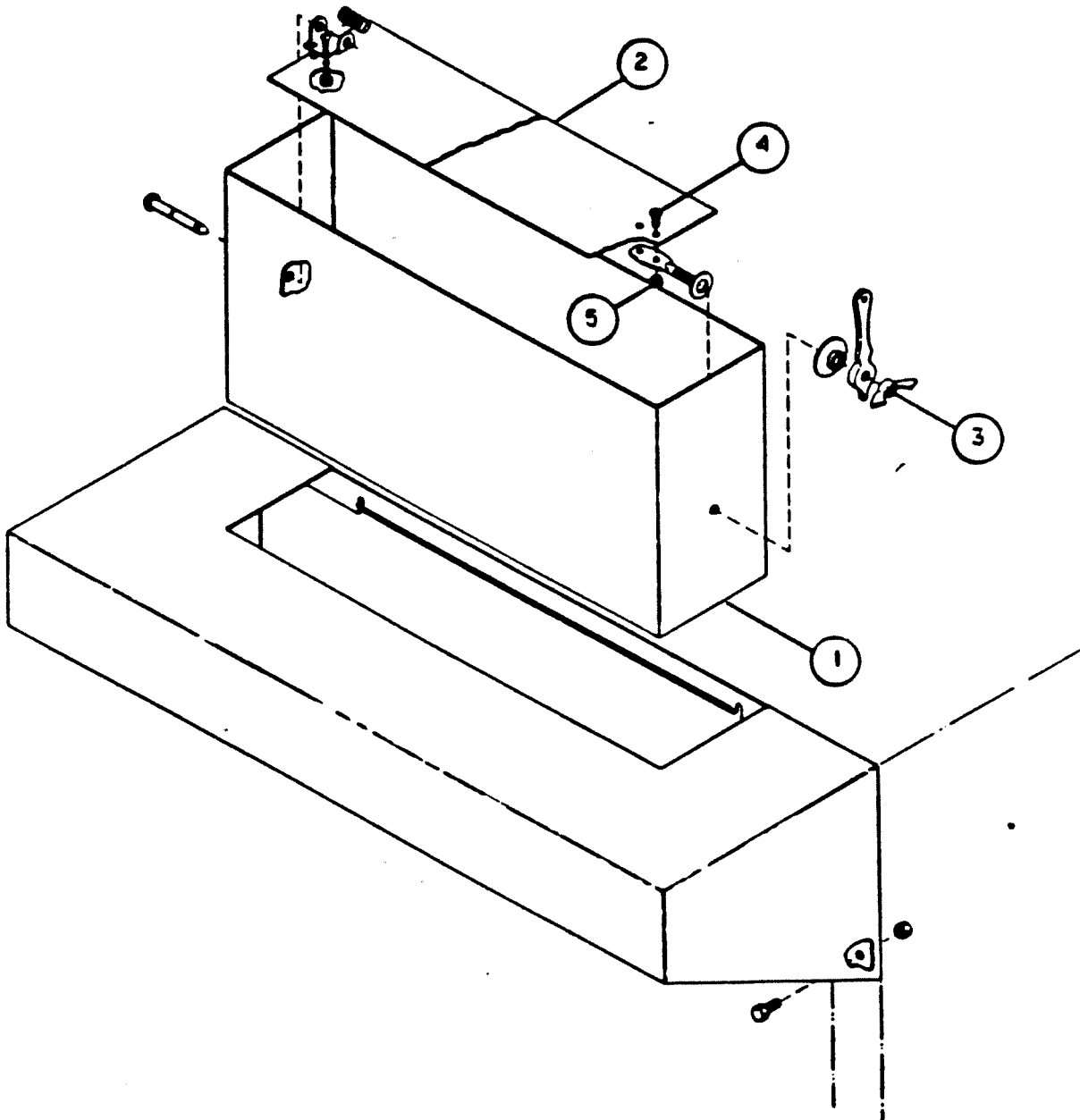
102506	4	PLUG 3/4 SST	1.
104682	5	THERMOMETER 2 INCH STEM CB	1.
107423	6	PLUG 3/4 IN 62028	1.

600809 PIPING ASSY FR UC-C

100368	7	NOZZLE 1/8 U8010	10.
100548	8	LOCKNUT 3/4	1.
102436	9	ELBOW 1/2 90 SST.	1.
102461	10	NIPPLE 1/2 X 2 SST	1.
102550	11	UNION 1/2 INCH SST	1.
103491	12	TEE3/4X1/2X1/2 SST	1.
106734	13	CAP 1/2 INCH PLASTIC	2.
108906	14	NIPPLE RTOE 3/4X1 3/4 W/SH	1.
202924	15	NIPPLE 1/2 X 21 1/4 SST	1.
305945	16	FINAL RINSE PIPE UC-C	2.

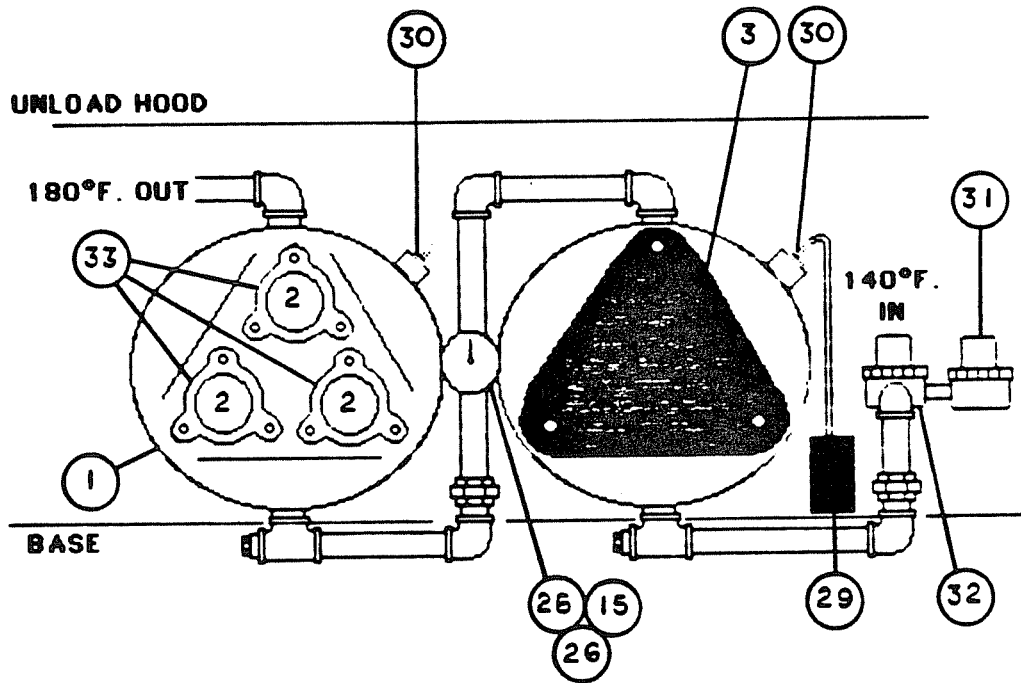
600810 PIPING ASSY FR UC-CW

100368	7	NOZZLE 1/8 U8010	12.
100548	8	LOCKNUT 3/4	1.
101478	15	NIPPLE 1/2 X 26 SST	1.
102436	9	ELBOW 1/2 90 SST.	1.
102461	10	NIPPLE 1/2 X 2 SST	1.
102550	11	UNION 1/2 INCH SST	1.
103491	12	TEE3/4X1/2X1/2 SST	1.
106734	13	CAP 1/2 INCH PLASTIC	2.
108906	14	NIPPLE RTOE 3/4X1 3/4 W/SH	1.
305894	16	PIPING RINSE SPRAY	2.



PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
401486		VENT STACK 4 X 24	
305139	1	VENT STACK DEV 4 X 24	1.
305141	2	DAMPER VENT STACK 4 X 24	1.
201589	3	DAMPER REG ASSY	1.
104883	4	SCREW 6-32 X 3/8 ROUND HD	4.
104971	5	NUT GRIP 6-32	4.

**CHAMPION**  
**ELECTRIC BOOSTER**  
**WITH**  
**9 KW ELEMENTS**



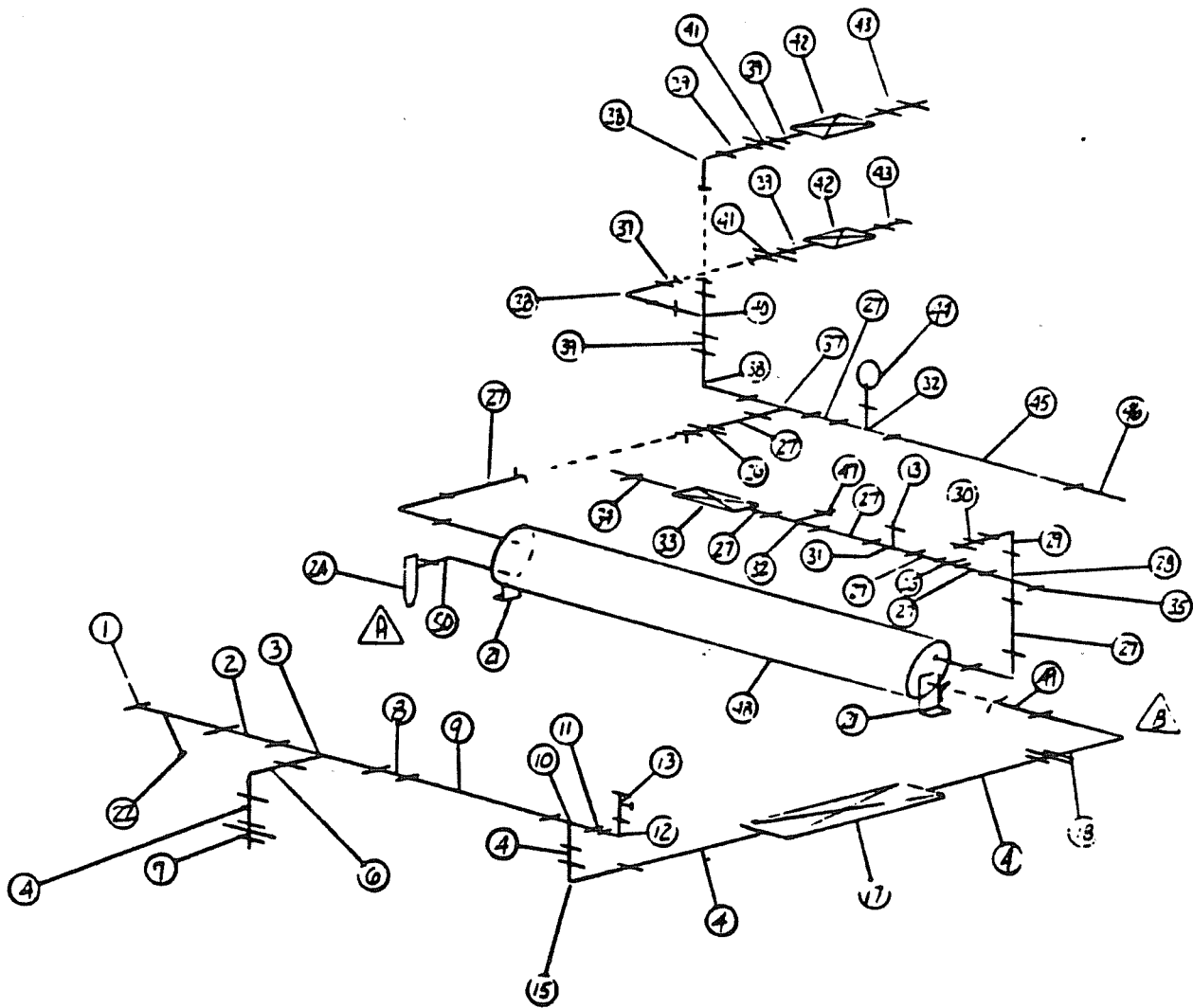
NOTE: There are two (2) different 9KW elements that fit this booster. They are identical, except for voltage which is stamped on the rolled edge.

P/N 108580-(208/240) STAMPED '230/400'  
P/N 108579-(440/480) STAMPED '254/440'

EFFECTIVE; JULY 1, 1988, A HIGH TEMPERATURE LIMIT SWITCH, PART # 110562, WILL BE INSTALLED ON THE BOOSTER (ELECTRIC HEAT ONLY). ADHESIVE, PART # 110563, IS USED TO AFFIX THE SENSOR. THE "RED" RESET BUTTON MUST BE PUSHED IN TO RESTORE POWER.

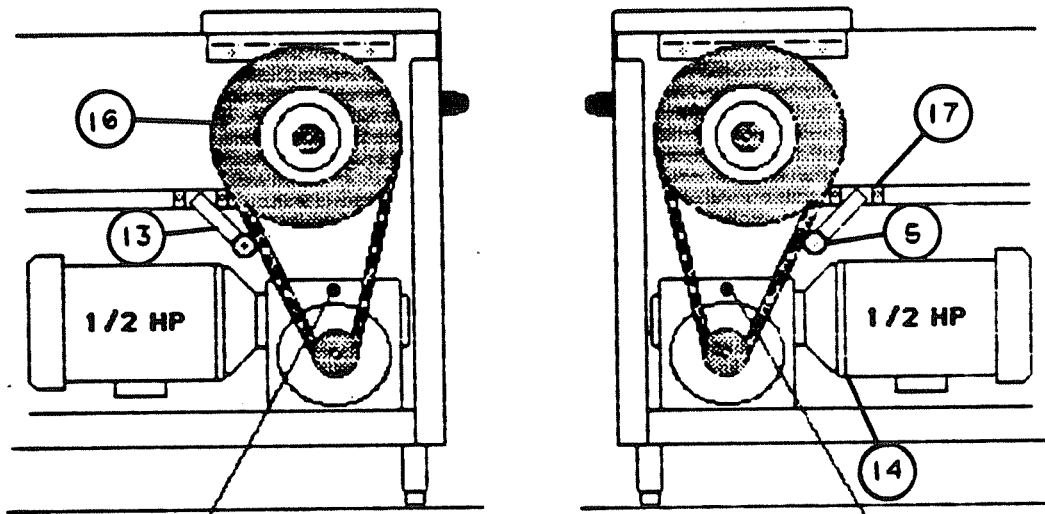
PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
600769		PIPING BSTR ELEC 54KW 208V	
100123	4	COCK GAUGE 1/4 41-500-01	1.
102651	6	NIPPLE 3/4 X 2 BRASS	2.
102655	8	NIPPLE 3/4 X 4 1/2 BRASS	3.
102675	16	NIPPLE 3/4 X 10 BRASS	2.
102683	17	NIPPLE 3/4 X 13 1/2 BRASS	2.
104682	25	THERMOMETER 2 INCH STEM CB	1.
104753	27	STRAINER LINE 3/4	1.
107418	28	TEE 3/4 X 3/4 X 1/4 BRASS	1.
107922	29	BOX&COVER THERMOSTAT 2X3X4	2.
109069	30	THERMOSTAT W/CAPILLA ESSEX	2.
109886	31	VALVE, 1/2 IN HW J&E GP407	2.
109887	32	VALVE, 3/4 IN HW J&E GP607	1.
109985	33	O-RING, 55.3 X 66.7 X5.7	6.
204323	34	ANGLE, BOOSTR SUPT (REAR) UC	3.
307641	35	COVER BOOSTER CAB UC	1.
309317	36	BRACKET PIPE SUPPORT	1.
309319	37	BRACKET TWO THERMOSTAT	1.
305915	1	BOOSTER WELDMENT UC-CW	2.
108580	2	HEATER 9KW 230/400V	6.
108576	3	COVER BOOSTER NO CUTOUT	2.
104681	5	SILENCER 1/2 INCH	1.
107550	7	VALVE PRESS RED 3/4 N250	1.
102521	9	TEE 3/4 BRASS	3.
102442	10	ELBOW 3/4 90 BRASS	4.
102505	11	PLUG 3/4 BRASS	4.
100571	12	UNION 3/4 BRASS	3.
100184	13	NIPPLE 3/4 CLOSE BRASS	7.
102444	14	ELBOW STREET 3/4 90 BRASS	3.
102392	15	BUSH REDUC 3/4 X 1/2 BRASS	1.
202789	18	TUBING COPPER 3/4 X 18LG	1.
102526	19	TEE 3/4 X 3/4 X 1/2 BRASS	2.
102570	20	NIPPLE 1/2 X 4 BRASS	1.
102514	21	TEE 1/2 BRASS	1.
102438	22	ELBOW STREET 1/2 90 BRASS	2.
102549	23	UNION 1/2 BRASS	2.
100209	24	NIPPLE 1/2 CLOSE BRASS	6.
100599	26	CROSS 3/4 BRASS	1.

**STEAM BOOSTER**



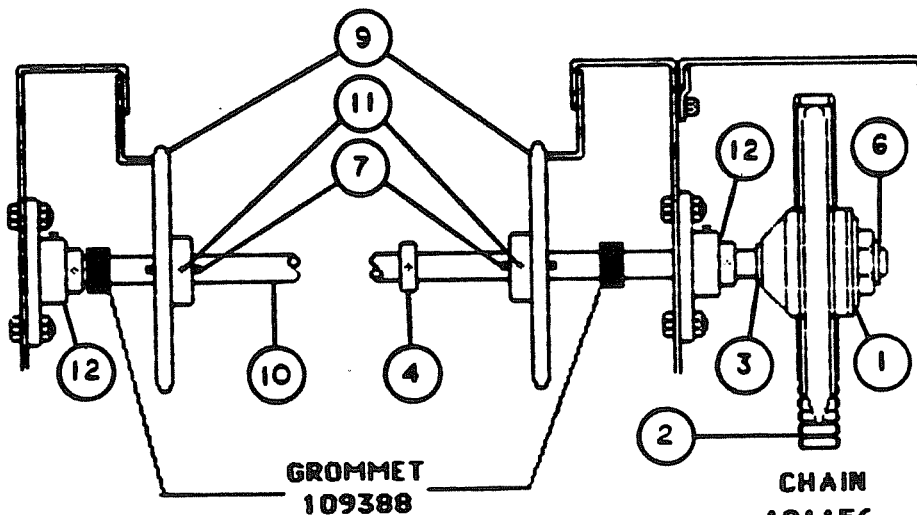
PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
600752		PIPING SPIREX BOOSTER UC	
104753	43	STRAINER LINE 3/4	1.
105850		NIPPLE 1 X 2 BI	2.
107922	19	BOX&COVER THERMOSTAT 2X3X4	1.
109069	20	THERMOSTAT W/CAPILLA ESSEX	1.
109886	42	VALVE, 1/2 IN HW J&E GP407	2.
109887	33	VALVE, 3/4 IN HW J&E GP607	1.
106051	1	STRAINER LINE 2 INCH	1.
106607	2	NIPPLE 2 CLOSE BI	1.
107657	3	TEE 2 X 1 1/2 X 1 1/2 BI	1.
105847	4	NIPPLE 1 CLOSE BI	2.
107500	6	ELBOW STREET 1 1/2 90 BI	1.
103586	7	UNION 1 1/2 INCH B.I.	1.
100979	8	BUSHING RED 1 1/2 X 1 BI	1.
105864	9	NIPPLE 1 X 7 BI	1.
105764	10	TEE 1 X 1/2 X 1 BI	1.
102402	11	BUSH REDUC 1/2 X 1/4 BI	1.
100944	12	ELBOW STREET 1/4 BI	1.
100123	13	COCK GAUGE 1/4 41-500-01	2.
105881	14	NIPPLE 1 1/2 CLOSE BI	1.
105733	15	ELBOW 1 IN 90 BI	1.
110005	17	VALVE, 1" ASCO STEAM	1.
107211	18	UNION ELBOW 1 IN BI FEMALE	1.
A1659-2	21	BRACKET STEAM	2.
100579	22	PLUG 1 1/4 NPT GALV	1.
100365	24	TRAP STEAM 1/2 25PSI	1.
100571	26	UNION 3/4 BRASS	2.
100184	27	NIPPLE 3/4 CLOSE BRASS	10.
100599	28	CROSS 3/4 BRASS	1.
102444	29	ELBOW STREET 3/4 90 BRASS	2.
104649	30	VALVE RELIEF 3/4 17-402-3	1.
107418	31	TEE 3/4 X 3/4 X 1/4 BRASS	1.
102526	32	TEE 3/4 X 3/4 X 1/2 BRASS	3.
102392	35	BUSH REDUC 3/4 X 1/2 BRASS	1.
102438	38	ELBOW STREET 1/2 90 BRASS	3.
100209	39	NIPPLE 1/2 CLOSE BRASS	5.
102514	40	TEE 1/2 BRASS	1.
102549	41	UNION 1/2 BRASS	2.
104681	44	SILENCER 1/2 INCH	1.
107550	46	VALVE PRESS RED 3/4 N250	1.
102504	47	PLUG 1/2 BRASS	1.
109032	48	BOOSTER SPIREC K-2	1.
105705	49	BUSH REDUCING 1 X 3/4 BI	1.
100147	50	STREET ELL 1/2 IN BI	1.

**DRIVE  
SYSTEM**



**FRONT VIEW**

**CHECK GEAR OIL FIRST 80 HOURS  
NEXT 250 HOURS & 2500 HOURS  
USE S.A.E. 90 (TRANS./DIFFER.)**



**GROMMET  
109388**

**CHAIN  
101156**

**END VIEW**



PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
451396		DRIVE INST C6 STD CWNG L-R	
100485	1	CLUTCH TORQUE LIMIT 350A2	1.
101149	2	LINK CONNECTING	1.
104271	3	BUSHING CLUTCH 350A-2	1.
104713	4	COLLAR 1 INCH SST	3.
106521	5	SPROCKET 5/8 B 8T	1.
106679	6	KEY 1/4 X 1/4 X 2 1/2	1.
107305	7	KEY 1/4 X 1/4 X 1 1/2	2.
107582	8	BOLT 3/8-16 X 2 HEX HEAD	1.
108434	9	SPROCKET CONVEYOR	3.
108868	10	SHAFT DRIVE 1 X 38 1/16 UC	1.
109871	11	SCREW-SET 3/8-16UNCX1/2SOC	2.
109958	12	BEARING,UC DRIVE	2.
110076	13	BELT TENSIONER	1.
110204	14	MOTOR/RED.(RH) 1/2HP/MV/3	1.
110317	15	MOTOR 1/2HP/3 AC 1140RPM	1.
201976	16	SPROCKET 50-A-54 B/1.940	1.
310404	17	BRACKET, IDLER UC NG	1.

PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
451397		DRIVE INST C6 STD UCCNG/LR	
100485	1	CLUTCH TORQUE LIMIT 350A2	1.
101149	2	LINK CONNECTING	1.
104271	3	BUSHING CLUTCH 350A-2	1.
104713	4	COLLAR 1 INCH SST	3.
106521	5	SPROCKET 5/8 B 8T	1.
106679	6	KEY 1/4 X 1/4 X 2 1/2	1.
107305	7	KEY 1/4 X 1/4 X 1 1/2	2.
107582	8	BOLT 3/8-16 X 2 HEX HEAD	1.
108434	9	SPROCKET CONVEYOR	2.
108870	10	SHAFT DRIVE 1 X 32 13/16 U	1.
109871	11	SCREW-SET 3/8-16UNCX1/2SOC	2.
109958	12	BEARING,UC DRIVE	2.
110076	13	BELT TENSIONER	1.
110204	14	MOTOR/RED.(RH) 1/2HP/MV/3	1.
110317	15	MOTOR 1/2HP/3 AC 1140RPM	1.
201976	16	SPROCKET 50-A-54 B/1.940	1.
310404	17	BRACKET, IDLER UC NG	1.

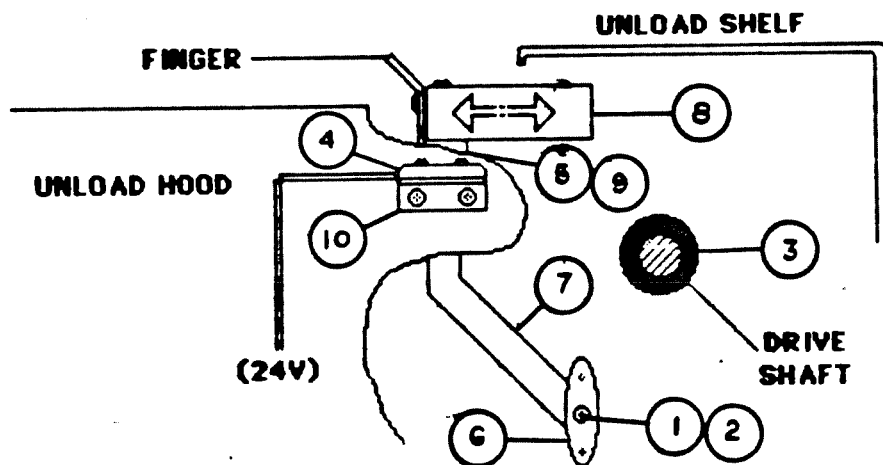


# REPLACEMENT PARTS

PART NUMBER 451398	ITEM NO	DESCRIPTION DRIVE INST C8 STD UCCNG/LR	QTY/PER
100485	1	CLUTCH TORQUE LIMIT 350A2	1.
101149	2	LINK CONNECTING	1.
104271	3	BUSHING CLUTCH 350A-2	1.
104713	4	COLLAR 1 INCH SST	3.
106521	5	SPROCKET 5/8 B 8T	1.
106679	6	KEY 1/4 X 1/4 X 2 1/2	1.
107305	7	KEY 1/4 X 1/4 X 1 1/2	2.
107582	8	BOLT 3/8-16 X 2 HEX HEAD	1.
108434	9	SPROCKET CONVEYOR	2.
108870	10	SHAFT DRIVE 1 X 32 13/16 U	1.
109871	11	SCREW-SET 3/8-16UNCX1/2SOC	2.
109958	12	BEARING, UC DRIVE	2.
110076	13	BELT TENSIONER	1.
110204	14	MOTOR/RED. (RH) 1/2HP/MV/3	1.
201976	16	SPROCKET 50-A-54 B/1.940	1.
310404	17	BRACKET, IDLER UC NG	1.

PART NUMBER 451399	ITEM NO	DESCRIPTION DRIVE INST C8 STD CWNG L-R	QTY/PER
100485	1	CLUTCH TORQUE LIMIT 350A2	1.
101149	2	LINK CONNECTING	1.
104271	3	BUSHING CLUTCH 350A-2	1.
104713	4	COLLAR 1 INCH SST	3.
106521	5	SPROCKET 5/8 B 8T	1.
106679	6	KEY 1/4 X 1/4 X 2 1/2	1.
107305	7	KEY 1/4 X 1/4 X 1 1/2	2.
107582	8	BOLT 3/8-16 X 2 HEX HEAD	1.
108434	9	SPROCKET CONVEYOR	3.
108868	10	SHAFT DRIVE 1 X 38 1/16 UC	1.
109871	11	SCREW-SET 3/8-16UNCX1/2SOC	2.
109958	12	BEARING, UC DRIVE	2.
110076	13	BELT TENSIONER	1.
110204	14	MOTOR/RED. (RH) 1/2HP/MV/3	1.
201976	16	SPROCKET 50-A-54 B/1.940	1.
310404	17	BRACKET, IDLER UC NG	1.

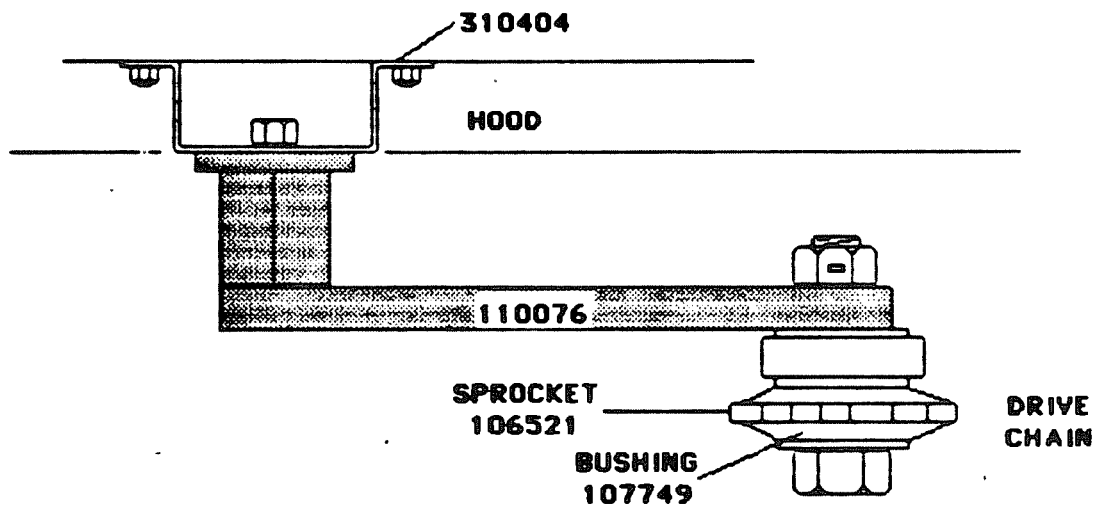
### CONVEYOR SHUT-OFF ASSY



PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
451339		CONV SHT OFF UC-C	
104266	1	BEARING 3/8 X 3/4 X 3/8	2.
104586	2	COLLAR 3/8 INCH SST	2.
109388	3	GROMMET UC	2.
109934	4	SWITCH (MAGNETIC-DOOR SFTY)	1.
109935	5	MAGNET (DOOR SAFETY)	1.
202393	6	FLANGE SEAL	2.
309736	7	FRAME CONV SHT OFF UC-C	1.
309739	8	COVER CONV SHT OFF UC-C	1.
309740	9	MAGNET BKT CONV SHT OFF	1.
309753	10	BRACKET CONV SHT OFF SWITC	1.

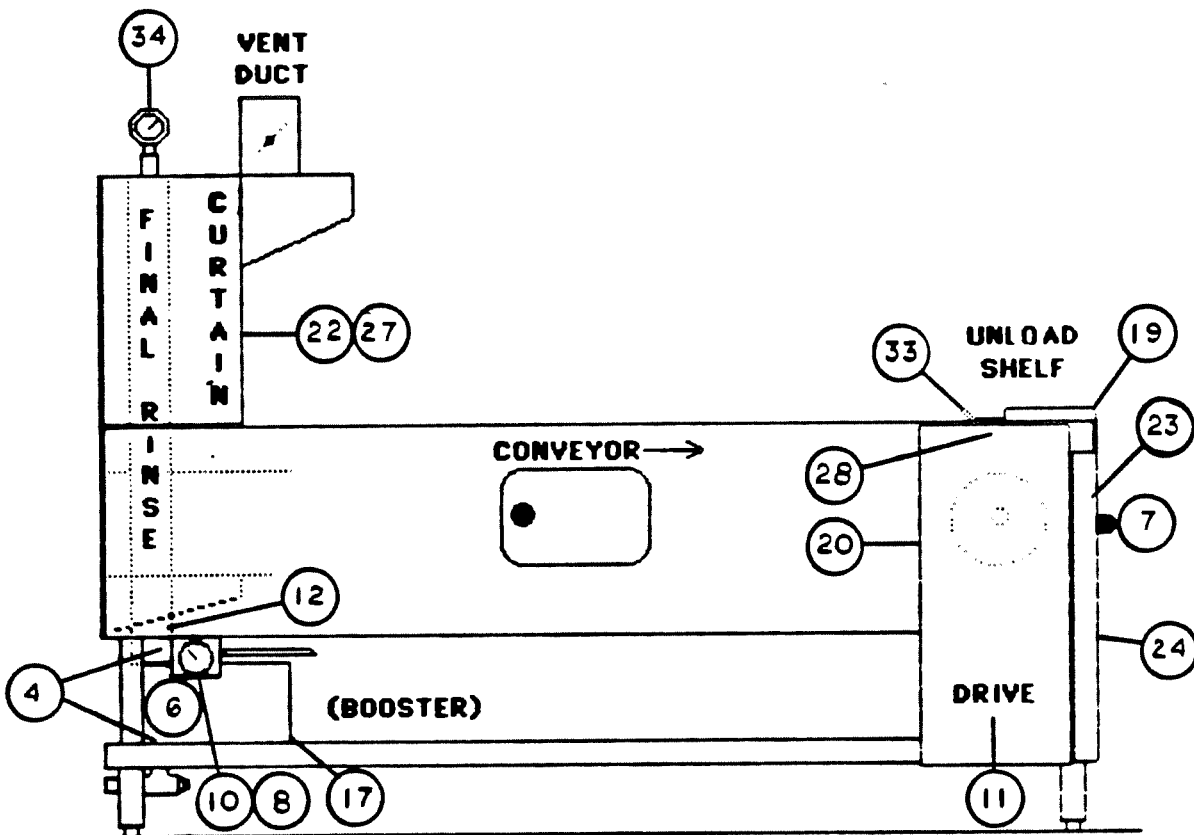
PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
451340		CONV SHT OFF UC-CW	
104266	1	BEARING 3/8 X 3/4 X 3/8	2.
104586	2	COLLAR 3/8 INCH SST	2.
109388	3	GROMMET UC	2.
109934	4	SWITCH (MAGNETIC-DOOR SFTY)	1.
109935	5	MAGNET (DOOR SAFETY)	1.
202393	6	FLANGE SEAL	2.
309729	7	FRAME CONV SHT OFF UC-CW	1.
309738	8	COVER CONV SHT OFF UC-CW	1.
309740	9	MAGNET BKT CONV SHT OFF	1.
309753	10	BRACKET CONV SHT OFF SWITC	1.

**DRIVE**  
**CHAIN TENSIONER**



UNLOAD

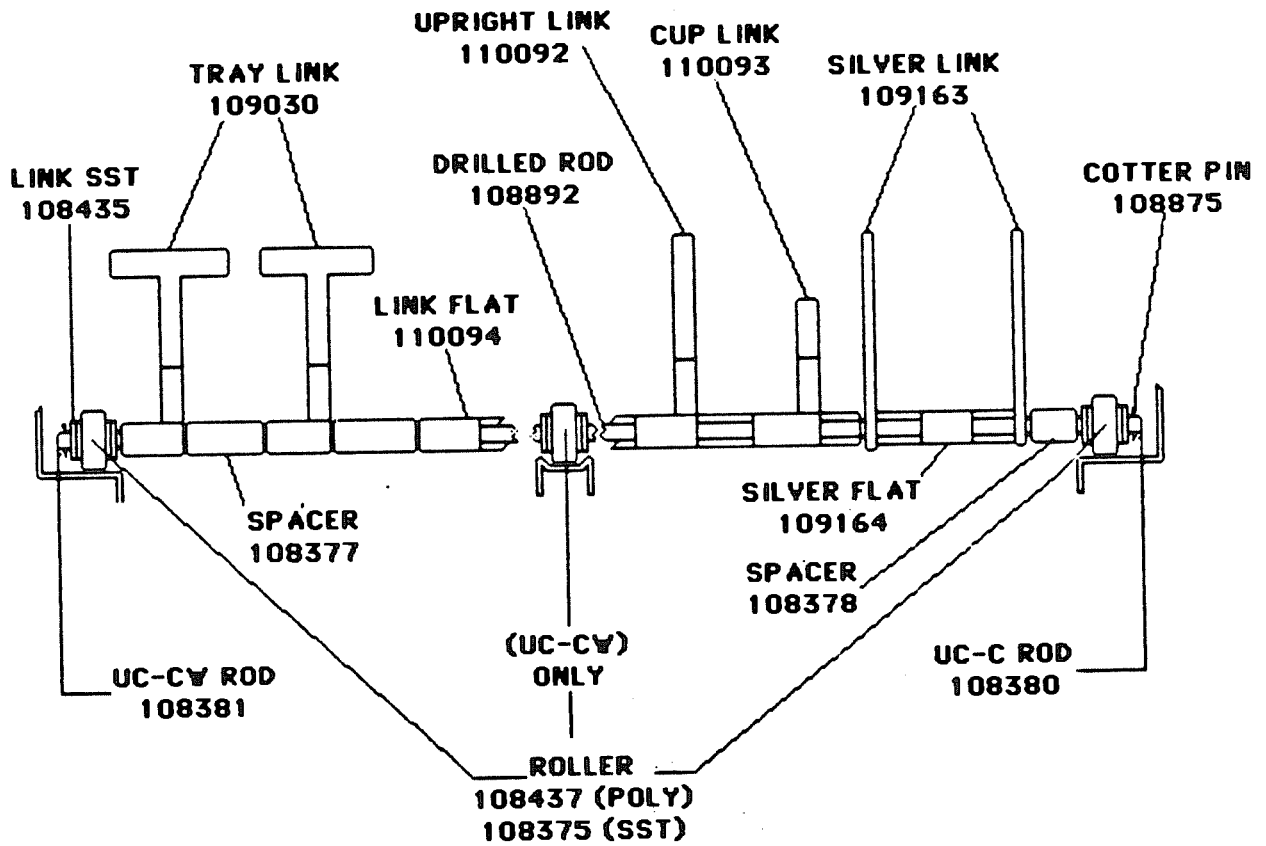
SECTION



PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
403984		COMMON PARTS UNLOAD UCC NG	
100156	1	LOCKNUT 3/4 INCH BRASS	1.
100548	2	LOCKNUT 3/4	1.
104586	3	COLLAR 3/8 INCH SST	2.
105994	4	CLAMP HOSE 15MM-24MM	2.
107749	5	BEARING 1/2 X 5/8 X 1 FLG	1.
107935	6	TUBING 5/8ID X 15/16OD 591	1.5
108966	7	HANDLE DOOR	2.
109812	8	GUAGE-PRESS.0-80PSI COMEND	1.
109814	9	ELBOW ME 1/4TUBE X 1/8NPT	1.
109816	10	OVERLAY PRESS GAUGE 20-30	1.
110164	11	SPROCKET 50B11 X 1 BORE	1.
1304816	12	STRAINER 6 INCH DIA	1.
309344	13	BRACKET GUAGE UC B2 N.G.	1.
309362	14	BRACKET TRACK UC NG L/UL	2.
309398	15	STANCHION UNLOAD RH UC NG	1.
309399	16	STANCHION UNLOAD LH UC NG	1.
309610	17	WELDMENT,UC 15" WIREWAY	1.
309623	18	COVER,UC 15"WIREWAY	1.
309716	19	SHELF UNLOAD UCC NG	1.
309778	20	GUARD WELD.,UC CHAIN	1.
309783	21	PLATE END WIREWAY UC	4.
309796	22	WELDMENT,20" CANOPY UC-C	1.
309804	23	DOOR ACCESS END UCC NG	1.
309836	24	PANEL END SUPPORT UCC L/UL	1.
309837	25	BASE WLDMT DRIVE UCC NG	1.
310401	26	HOOD SUPPORT WELDMENT UCC	1.
310535	27	PLATE SIDE 20IN CANOPY	2.
310582	28	BRACKET,CHAIN GUARD-UC NG	1.
310583	29	BASE DECK WELD UCC NG	1.
311040	30	WDMT,F. RINSE BAFFLE RH CW	1.
311045	31	WDMT, F.RINSE BAFFLE LH C	1.
311089	32	DIVERTER WELD,UCC CONDENS.	1.
451346	33	CONVEYOR S/OFF SYS UCC NG	1.
600754	34	PIPING FINAL RINSE UC-C NP	1.

PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
403983		COMMON PARTS UNLOAD UCCWNG	
100156	1	LOCKNUT 3/4 INCH BRASS	1.
100548	2	LOCKNUT 3/4	1.
104586	3	COLLAR 3/8 INCH SST	2.
105994	4	CLAMP HOSE 15MM-24MM	2.
107749	5	BEARING 1/2 X 5/8 X 1 FLG	1.
107935	6	TUBING 5/8ID X 15/16OD 591	1.5
108966	7	HANDLE DOOR	2.
109812	8	GUAGE-PRESS.0-80PSI COMEND	1.
109814	9	ELBOW ME 1/4TUBE X 1/8NPT	1.
109816	10	OVERLAY PRESS GAUGE 20-30	1.
110164	11	SPROCKET 50B11 X 1 BORE	1.
304816	12	STRAINER 6 INCH DIA	1.
309344	13	BRACKET GUAGE UC B2 N.G.	1.
309393	23	DOOR ACCESS END UCCW NG	1.
309398	15	STANCHION UNLOAD RH UC NG	1.
309399	16	STANCHION UNLOAD LH UC NG	1.
309427	22	WELDMENT 20" CANOPY UCCW	1.
309571	25	BASE WELD.,UC-CW DRIVE	1.
309573	24	PANEL,UC-CW UL END SUPPORT	1.
309610	17	WELDMENT,UC 15" WIREWAY	1.
309623	18	COVER,UC 15"WIREWAY	1.
309715	19	SHELF UNLOAD UCCW NG	1.
309778	20	GUARD WELD.,UC CHAIN	1.
309783	21	PLATE END WIREWAY UC	4.
310400	26	HOOD SUPPORT WELDMENT UCCW	1.
310535	27	PLATE SIDE 20IN CANOPY	2.
310582	28	BRACKET,CHAIN GUARD-UC NG	1.
310584	29	BASE DECK WELD UCCW NG	1.
311040	30	WDMT,F. RINSE BAFFLE RH CW	1.
311041	31	WDMT,F.RINSE BAFFLE LH CW	1.
311090	32	DIVERTER WELD,UCCW CONDENS	1.
451345	33	CONVEYOR S/OFF SYS UCCW NG	1.
600753	34	PIPING FINAL RINSE UC-CWNP	1.

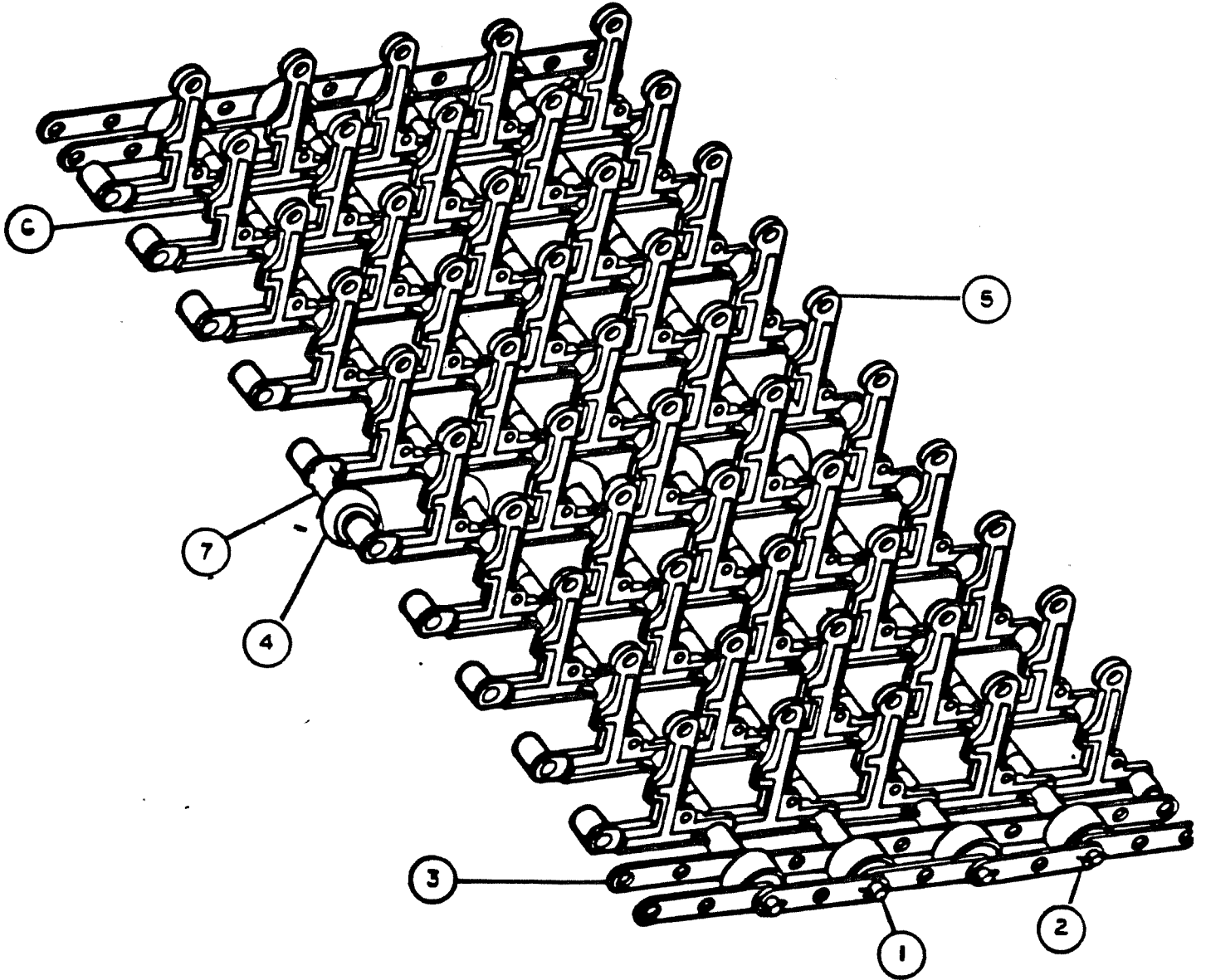
**POLY-PROPYLENE BELT**  
**PARTS**



**NOTE; COMBINATION BELT SHOWN FOR WASHING TRAYS, DISHES AND SILVERWARE. SILVERWARE DISCHARGE DETERMINES FRONT OR REAR OF BELT.**



**POLY-PROPYLENE CONVEYOR BELT  
29 1/2" UC-CW SERIES**



PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
401817		CONVEYOR BELT PEG UC-CW	

PART NUMBER	ITEM NO	DESCRIPTION	QTY/PER
1		BILL NOT VERIFIED	1.
109819	6	LINK UPRIT REPLACED 110092	.0
108381	1	ROD DRILLED 5/16 X 29 1/4	.0
108875	2	COTTER PIN 3/32 X 1/2 UNEV	.0
108435	3	LINK STRAIGHT END SST	.0
108437	4	ROLLER CONVEYOR, PLASTIC	.0
108438	6	SPACER 11/32 X 1 13/32	.0
108378	7	SPACER 11/32 X 5/16	0.0

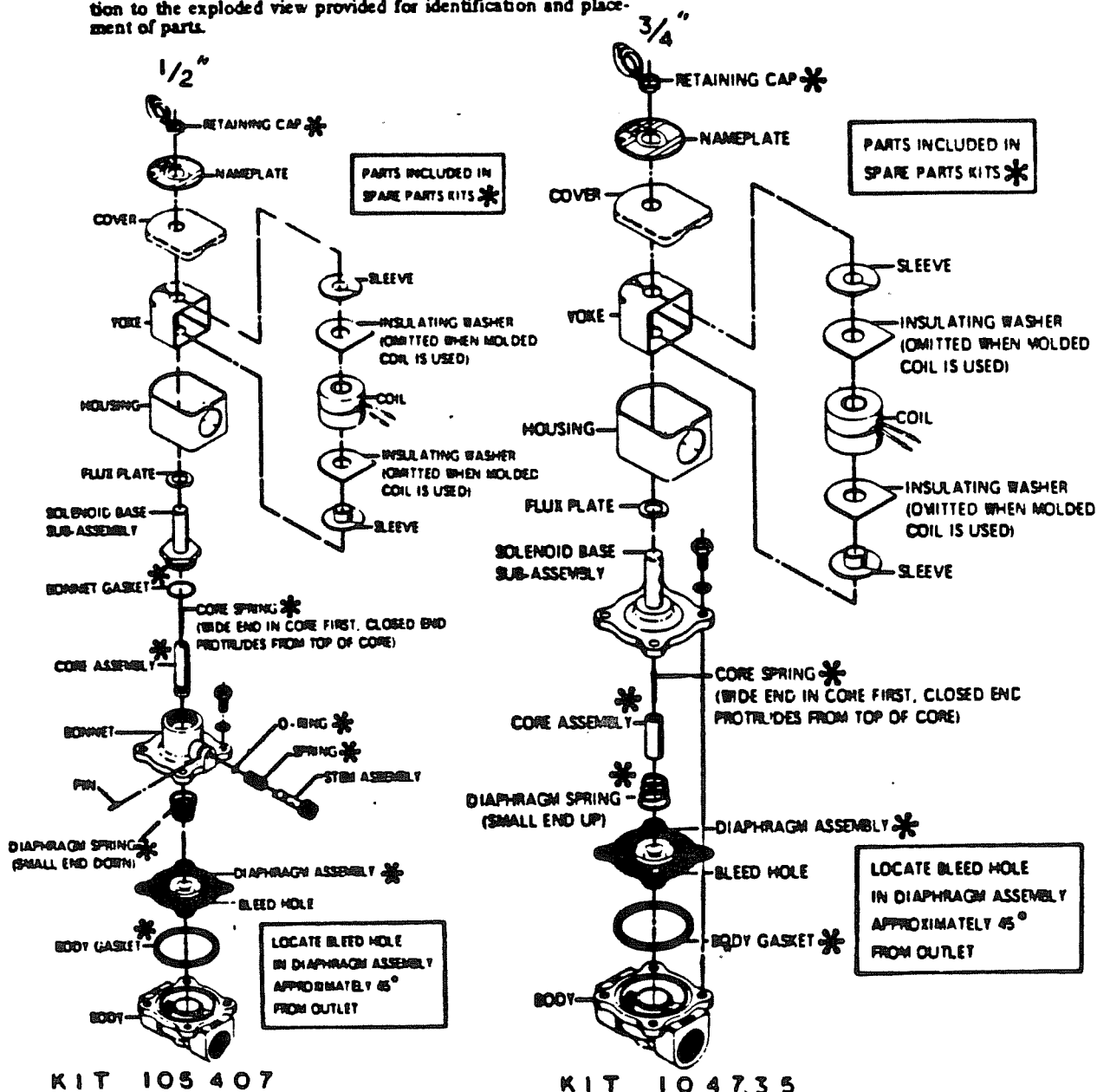
### HOT WATER SERVICE SOLENOID VALVES

#### COIL REPLACEMENT

Turn off electrical power supply and disconnect coil lead wires. Proceed in the following manner:

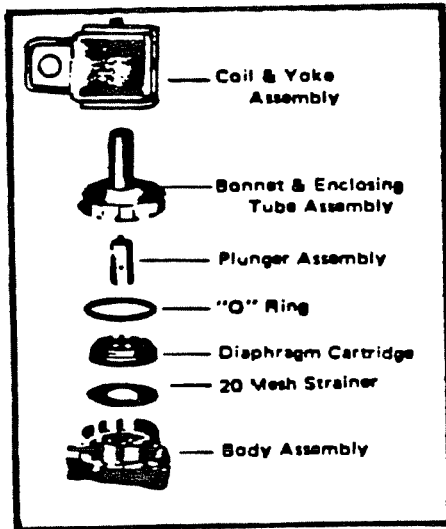
#### A-C CONSTRUCTION (Alternating Current) - (See Figure 1)

1. Remove retaining cap, nameplate and cover.
2. Slip yoke containing coil, sleeves and insulating washers off the solenoid base sub-assembly. Insulating washers are omitted when a molded coil is used.
3. Reassemble in reverse order of disassembly paying careful attention to the exploded view provided for identification and placement of parts.



Normally Closed Operation - A-C Construction - 3/8, 1/2 and 3/4 N.P.T. General purpose solenoid enclosure shown.

Figure 1



← --- **3/4" STEAM VALVE  
KIT - 108512  
COIL - 108516**

**Disassembly** — These valves may be taken apart by unscrewing the bonnet and enclosing tube assembly from the valve body assembly. See Fig. 3. After unscrewing, carefully lift off the bonnet and enclosing tube assembly. Don't drop the plunger. The "O" ring seal and diaphragm cartridge can now be lifted out.

Be careful not to damage the machined faces while the valve is apart.

**To Reassemble** — Place the diaphragm cartridge in the body with the pilot port extension up. Hold the plunger with the synthetic seat against the pilot port. Make sure the "O" ring is in place, then lower the bonnet and enclosing tube assembly over the plunger. Screw bonnet assembly snugly down on the body assembly.

FIG. 3

---> **1" STEAM VALVE  
KIT - 108513  
COIL - 108516**

These valves have the plunger and diaphragm in separate enclosures. The diaphragm is between the body and bonnet.

**To Remove the Diaphragm** — Remove the socket head body screws. (See Fig. 4) Next, carefully lift the bonnet assembly (upper part of the valve) off the body. The diaphragm assembly can then be removed. Be careful not to lose the diaphragm spring.

**To Reassemble** — Place the diaphragm in the body so that the guide sleeve enters the mating hole in the diaphragm edge and the large metal buffer plate is on top. Position diaphragm spring in the center of the buffer plate. Place the bonnet assembly in position on the body. Make sure that the guide sleeve (See Fig. 4) enters the matching hole in the bonnet assembly. Replace the socket head screws and tighten uniformly.

**To Remove the Plunger** — First take off the coil assembly as outlined under "To Remove or Change the Coil". Remove the two small socket head screws which hold the enclosing tube to the bonnet. Then lift off the enclosing tube, being careful not to drop the plunger.

**To Reassemble** — Hold the plunger with its synthetic seat against the pilot port in the bonnet. Lower enclosing tube over the plunger making sure "O" ring seal is in place. Replace socket head screws and tighten uniformly. Reinstall coil assembly as outlined under "To Remove or Change the Coil".

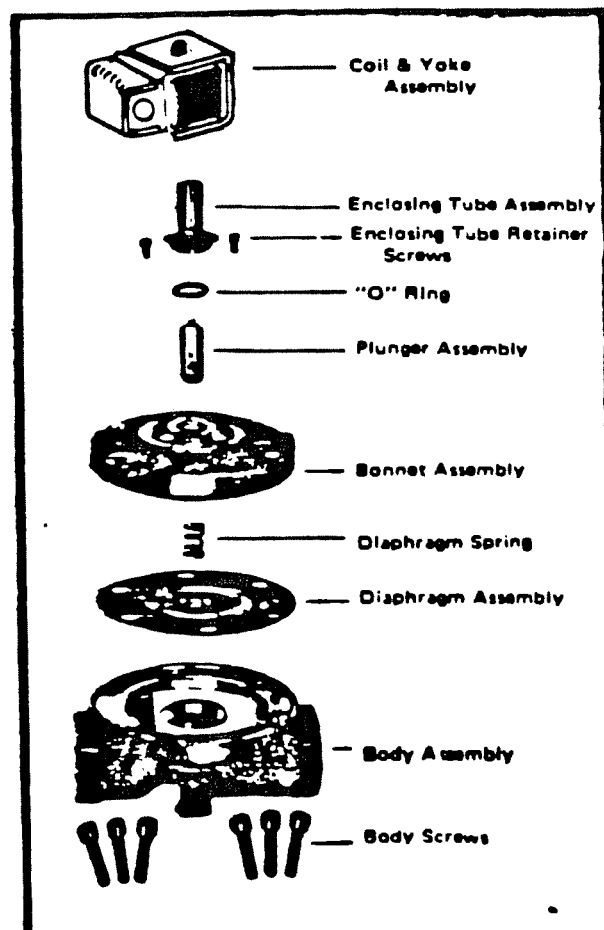
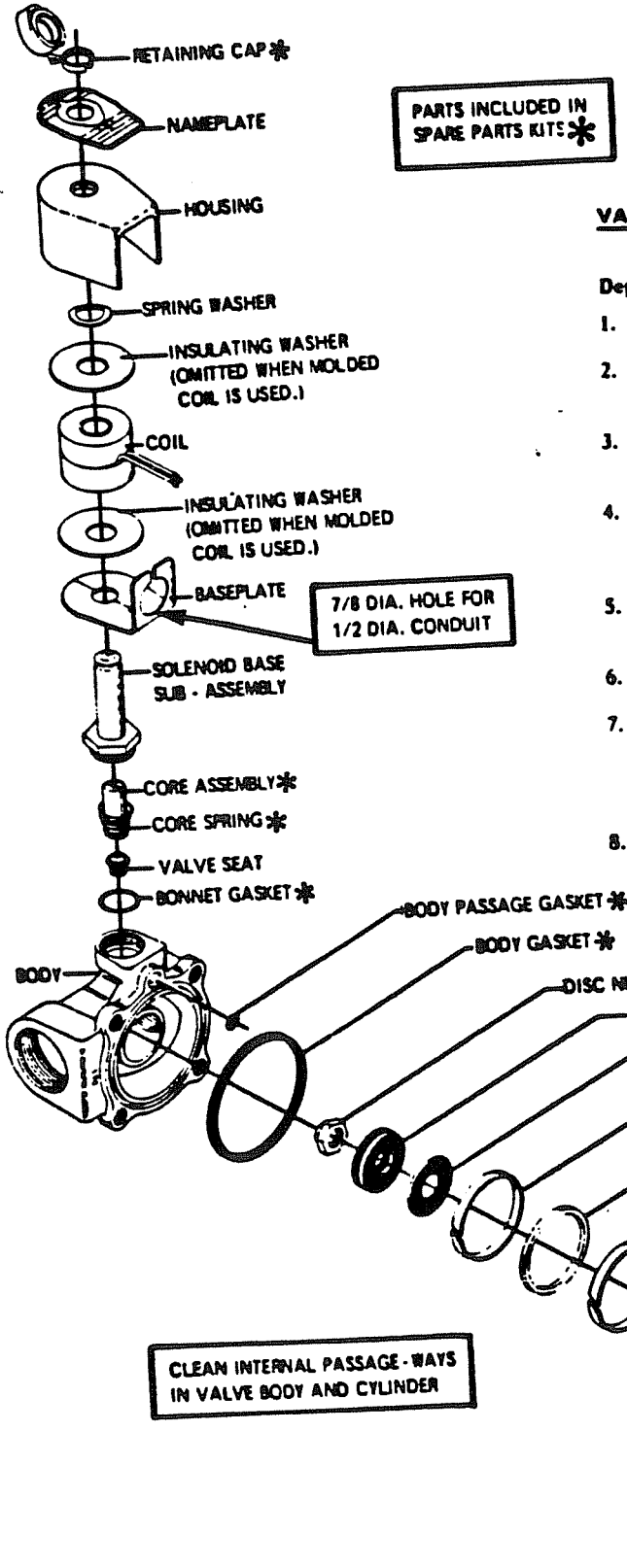


FIG. 4

### 1" HOT WATER SOL. VALVE



PARTS INCLUDED IN SPARE PARTS KIT\*

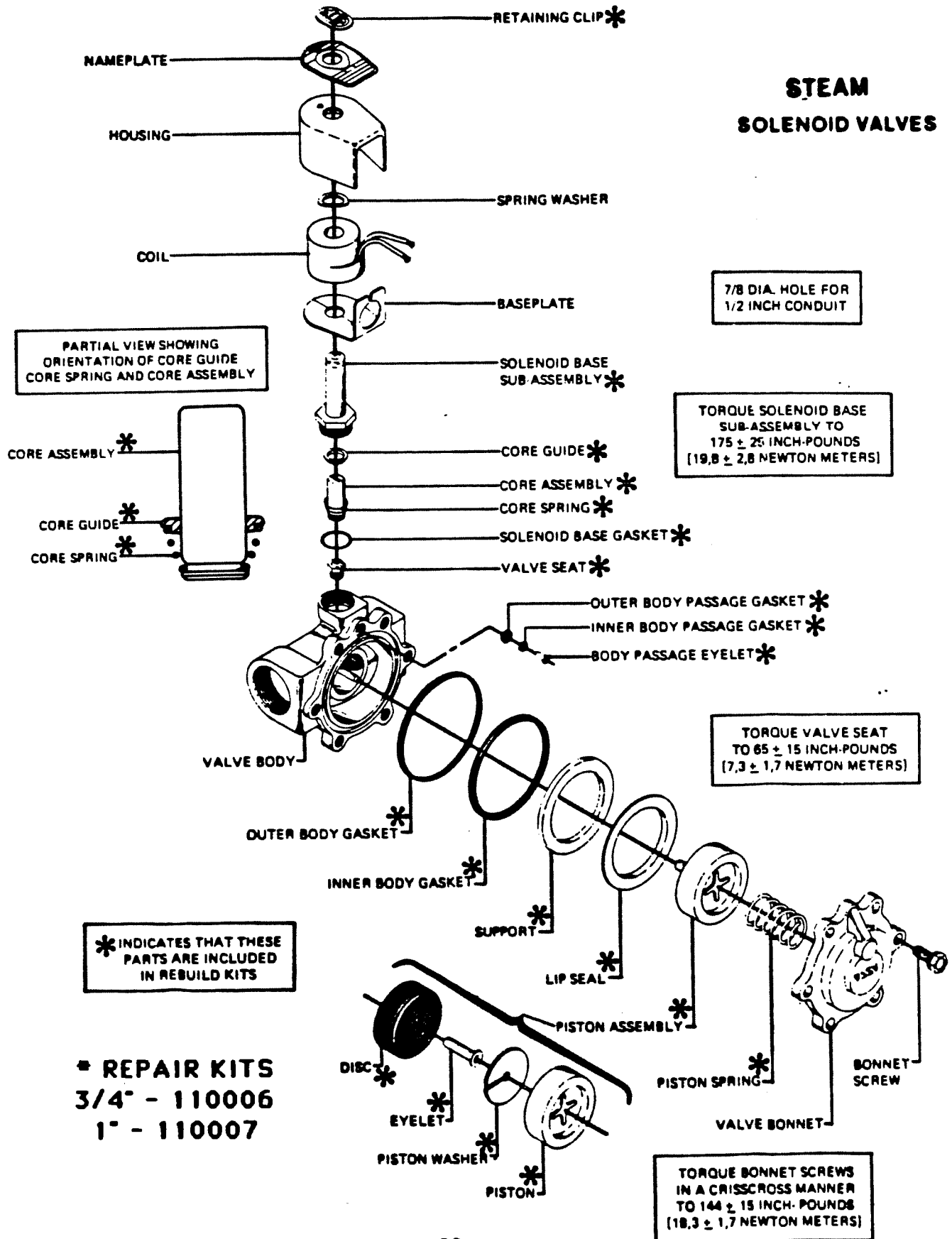
\*KIT - 106078  
COIL - 104765

#### VALVE DISASSEMBLY AND REASSEMBLY

Depressurize valve and turn off electrical power supply.

1. Remove the retaining cap and slip the entire solenoid enclosure off the solenoid base sub-assembly.
2. Unscrew the solenoid base sub-assembly. Remove core assembly, core spring and bonnet gasket. For normal maintenance it is not necessary to remove the valve seat.
3. Remove cylinder screws, cylinder, piston spring and piston with piston ring and rider rings (2) attached. Remove body gasket and body passage gasket.
4. Unscrew the disc nut from the piston. On the 1-1/2 N.P.T. construction, there is a disc washer between the disc nut and valve disc. Remove valve disc and back-up washer. CAUTION: Do not damage piston.
5. All internal parts are now accessible for cleaning or replacement. Replace worn or damaged parts with a complete Spare Parts Kit for best results. Clean internal passageways in valve body and cylinder.
6. Reassemble in reverse order of disassembly paying careful attention to exploded views provided for identification and placement of parts.
7. When replacing the piston, care should be taken to see that the rider rings and piston ring are properly located on the piston. To prevent damage, compress the rider rings and piston ring when pre-assembling the piston in the cylinder. Be sure there is free movement of the piston assembly when installed in the cylinder.
8. When reassembling the cylinder with the piston assembly compressed inside of it, a flat steel rule (or similar flat tool) may be used to retain the piston assembly in the cylinder while installing the cylinder on the valve body.

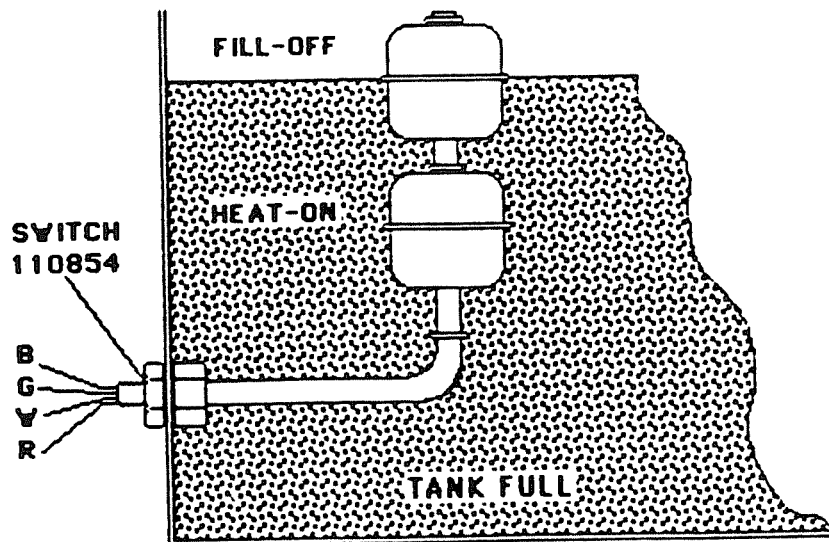
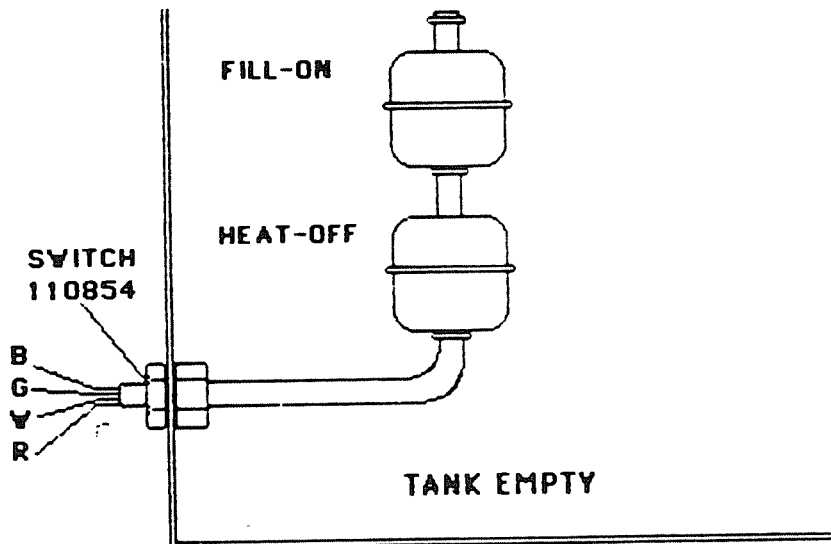
### STEAM SOLENOID VALVES



# AUTO FILL & LOW WATER CUT-OFF

Note, 24 volt system using transformer (108129)

(INSTALLED 11/15/88)



## MC-SERIES (V.C.) REVISIONS

<u>OLD PART NO.</u>	<u>DESCRIPTION</u>	<u>NEW PART NO.</u>
104421	-----STRAINER, 1/2"-----	110293
104753	-----STRAINER, 3/4"-----	110294
105992	-----CLAMP-----	105991
107090	-----TIMER, KIT-----	180153
107344	-----WASHER-----	107866
107416	-----TUBING-----	110208
107903	-----"O" RING-----	109985
108436	-----POLY LINK-----	109819
108488	-----VALVE 3/4-----	110004
108489	-----VALVE 1-----	110005
109031	-----LINK,FLAT-----	110094
109032	-----BOOSTER,K-2-----	311653
109166	-----SCREW 8M TRUSS-----	110383
109819	-----POLY LINK-----	110092
110204	-----RH GEARBOX-----	110316
110205	-----LH GEARBOX-----	110315
305894	-----RINSE PIPE-----	310534
305945	-----RINSE PIPE-----	310533
305975	-----CATCH,DOOR-----	404795
401497	-----BELT, U.ROD-----	404114
401817	-----BELT, PEG-----	404104
401818	-----BELT, PEG-----	404105
401505	-----BELT, U.ROD-----	404106
401834	-----PUMP ASSY. 3HP-----	405933
402407	-----BOX & COVER-----	403279
403044	-----BELT-----	404107
403045	-----BELT-----	404108
403046	-----BELT-----	404115
403047	-----BELT-----	404116
403163	-----BELT-----	404109
403249	-----BELT-----	404110
403567	-----PUMP ASSY. 1HP-----	451507
403780	-----BELT-----	404117
403781	-----BELT-----	404112
403790	-----BELT-----	404111
403797	-----BELT-----	404113
403798	-----BELT-----	404118
403863	-----PUMP ASSY. 3HP-----	405922

